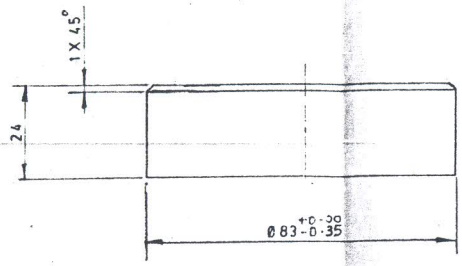
PART NO 15X 428

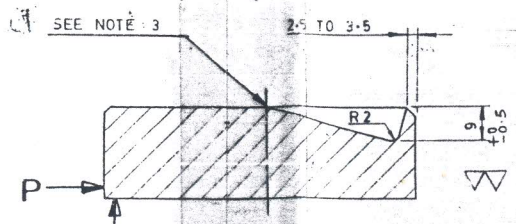
DC 36335-A

DRAWING CONVENTIONS CONFORM TO IS SPECIFICATIONS

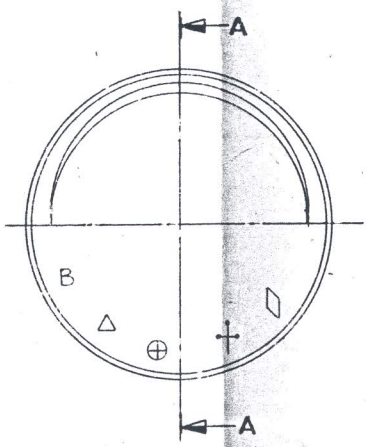
DIMS (IN m.m.) ~~UNLESS OTHERWISE STATED~~

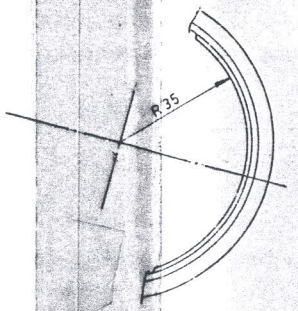
GEN. TOL. MEDIUM ~~COARSE/FINE~~ CLASS TO IS 2102.





SECTION 'A-A'





NOTES:

1. INTERNAL AND EXTERNAL SURFACES TO BE PHOSPHATED BY APPROVED PROCESS TO SPEC JSS:- 0465-01-1988. (LATEST ISSUE) IMMEDIATELY BEFORE VARNISHING & PAINTING.
2. FACES P & Q TO BE MACHINED IN ONE SETTING.
3. MACHINED TAPER SHOULD NOT EXTEND BEYOND THE CENTRE LINE.

MATERIAL:

STEEL IS:5517-1978, 35Mn6 Mo 3 RS 100mm TO BE HEAT TREATED TO ACHIVE HARDNESS 210 TO 260 VPN IN THE FINISHED CONDITION.

EST. MASS:

0.925 ± 0.010 Kg PROV.

STAMPING:

- A (WHEN PROCURED FROM TRADE SEPARATELY.)
- △ CONTRACTOR'S INITIALS OR RECOGNISED TRADE MARK.
- ⊕ LOT No
- + DATE OF MANUFACTURE. (MONTH & YEAR)
- ◊ PART No.
- B SHELL Sl. No AND LOT No STAMPED WHEN ASSEMBLED WITH EMPTY SHELLS.

THIS COPY ISSUED BY
DESIGN OFFICE
ORD. FY. KANPUR
दिनांक 30 Dec. 2015
DATE
क.का.प्र./डी.ओ.
KANDO

29-5-97 DC 36335-A DRG. SEALED PROV. DRG NO. ARDE 9769/8 WAS D6P-A-179/1/2A REVISION

NO. DATE AUTHORITY

DRG SEALED:- 20-5-97 (PROV)

DC SNR	CHD	TRD Suresh	COMP	ASSY DRG:- 1SX 68 GE	
CD	PASSED	SCALE 1:1		DESIGN AUTHORITY	
		EST MASS AS ABOVE		ARDE PUNE - 411 021	
	ED	GAUGE SCHD:			
	CQA DIRECTOR	DATE 5-9-97			
ZONE	AHSP / D.O SIGN	MAT. AS ABOVE			
		PROTECTIVE FINISH: AS IN NOTE ABOVE			
		APPROVED FOR CQA(A)		DRG. No. ARDE 9769	
				DET. No 8	SHTS.
				PART No. 15X 428	
				D.S.CAT.No.	
				CQA(A) KIRKEE	

BASE PLUG (FOR 105 mm ILLTG-2A)

(4)