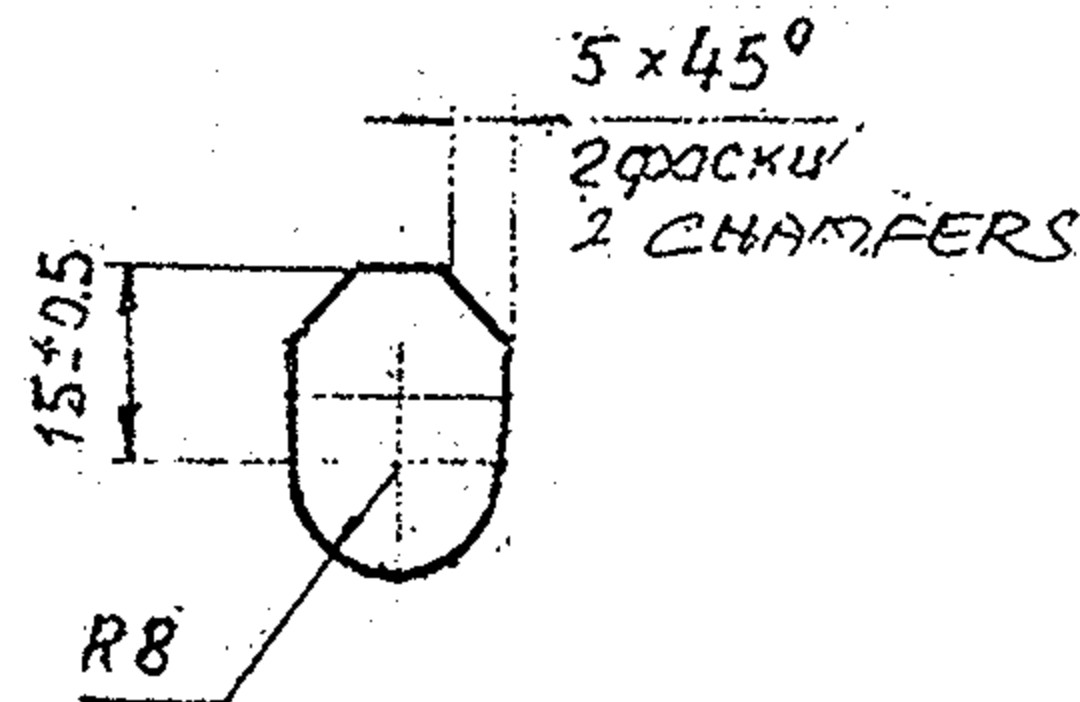
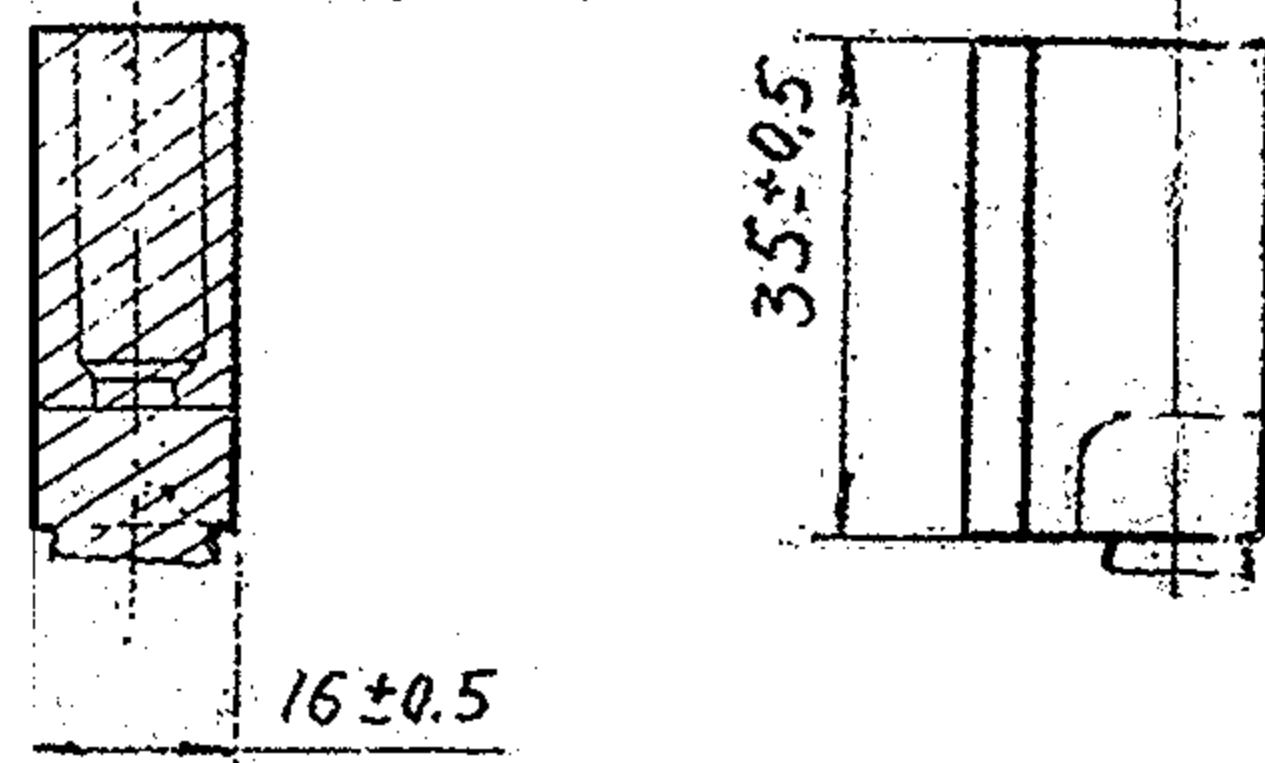


DRAWING No.
172.03.079-C



MODIFICATIONS & ADDITIONS

ISSUE	MODIFICATIONS & N OF A	SIGN

1. MANUFACTURING FROM STEEL 30A-I, 25A-I GOST 977-75 IS ALLOWED.
2. DRAFTS - 1:50
3. UNSPECIFIED RADII UP TO R2 mm.
4. GATE RESIDUE UP TO 3mm.
5. REQUIREMENTS TO CASTINGS SHOULD COMPLY WITH 172TY-10.

1. Допускается изготовление из стали 30А-I, 25А-I ГОСТ 977-75.
2. Формовочные уклоны 1:50.
3. Литейные радиусы до R2 мм.
4. Остаток от питателя до 3мм.
5. Требования к отливке согласно 172TY-10.

PILOT SAMPLE SHOULD BE APPROVED BEFORE BULK PRODUCTION.

MATERIAL	EST. CASTING WT.	
Steel 15A I GOST 977-88	0.080 kg	
ALTERNATE MATL.		SCALE
DRAWN	CHECKED	APPROVED

USER APPROVAL	DRAWING No.	172.03.079-C
	NOMENCLATURE	BUSHING
HEAVY VEHICLE FACTORY, AVADI, CHENNAI.		