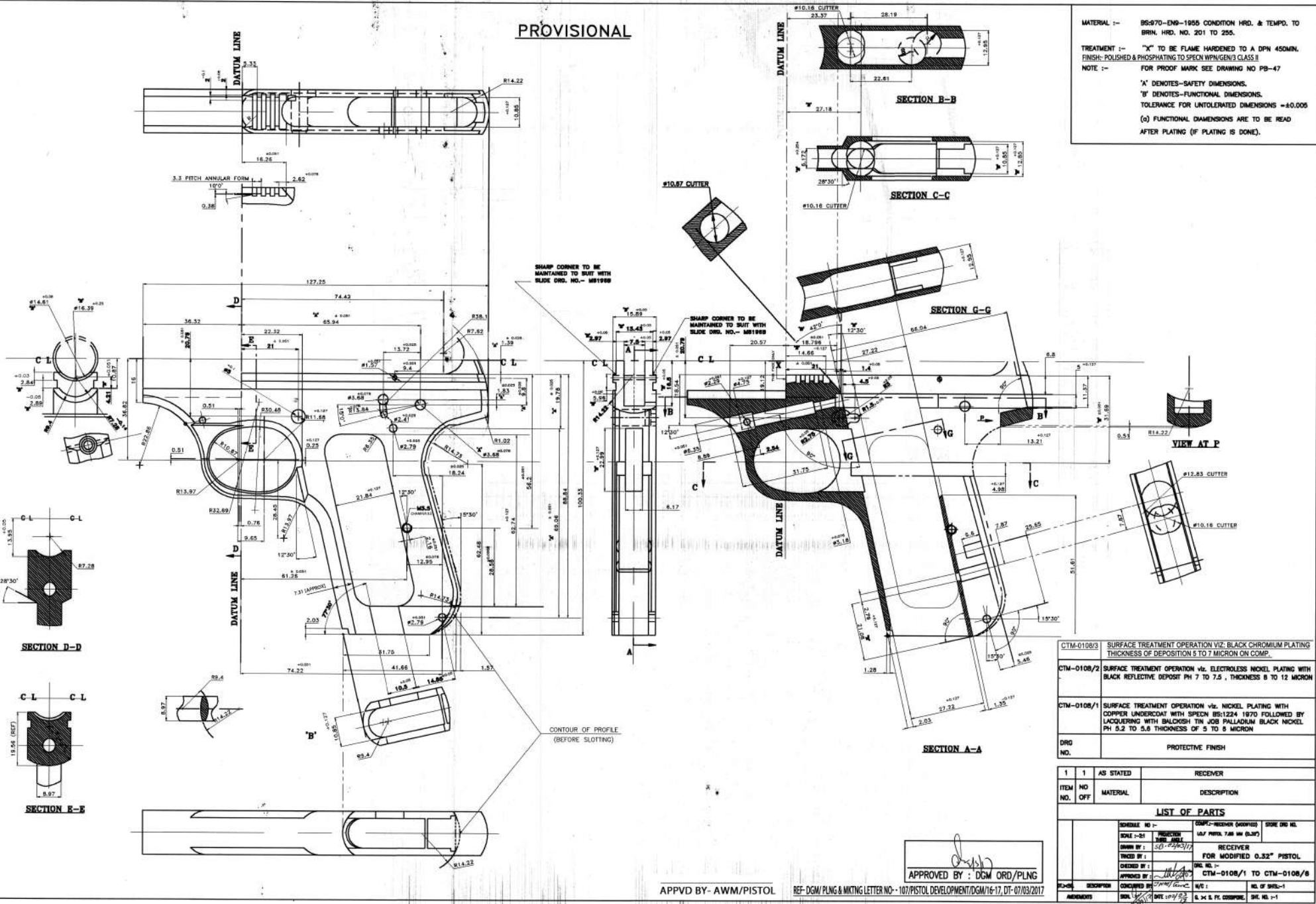


PROVISIONAL



MATERIAL :- BS-970-EN9-1955 CONDITION HRD. & TEMPD. TO BRIN. HRD. NO. 201 TO 255.
 TREATMENT :- "X" TO BE FLAME HARDENED TO A DPN 450MIN. FINISH- POLISHED & PHOSPHATING TO SPECN W/P/INGEN/3 CLASS B
 NOTE :- FOR PROOF MARK SEE DRAWING NO P8-47
 'A' DENOTES-SAFETY DIMENSIONS.
 'B' DENOTES-FUNCTIONAL DIMENSIONS.
 TOLERANCE FOR UNTOLERATED DIMENSIONS ± 0.005
 (a) FUNCTIONAL DIMENSIONS ARE TO BE READ AFTER PLATING (IF PLATING IS DONE).

CTM-0108/3	SURFACE TREATMENT OPERATION VIZ: BLACK CHROMIUM PLATING THICKNESS OF DEPOSITION 5 TO 7 MICRON ON COMP.	
CTM-0108/2	SURFACE TREATMENT OPERATION VIZ. ELECTROLESS NICKEL PLATING WITH BLACK REFLECTIVE DEPOSIT PH 7 TO 7.5, THICKNESS 8 TO 12 MICRON	
CTM-0108/1	SURFACE TREATMENT OPERATION VIZ. NICKEL PLATING WITH COPPER UNDERCOAT WITH SPECN BS1224 1970 FOLLOWED BY LACQUERING WITH BALCOHSH TIN JOB PALLADIUM BLACK NICKEL PH 5.2 TO 5.6 THICKNESS OF 5 TO 8 MICRON	
DRG NO.	PROTECTIVE FINISH	
1	AS STATED	RECEIVER
ITEM NO	MATERIAL	DESCRIPTION
NO	OFF	
LIST OF PARTS		
SCHEDULE NO :-	PRODUCTION	DRG NO. NO.
SCALE :- 2:1	PRODUCTION	U/J PARTS. 7.08 MM (0.277)
DRAWN BY :-	SB	RECEIVER
CHECKED BY :-		FOR MODIFIED 0.32" PISTOL
APPROVED BY :-		DRG NO. :-
CONCURRED BY :-		CTM-0108/1 TO CTM-0108/8
DATE :-	07/03/2017	M/E :-
		NO. OF SHEETS :-
		1 OF 1

APPROVED BY : DGM ORD/PLNG

APPVD BY- AWM/PISTOL REF- DGM/PLNG & MKTG LETTER NO- 107/PISTOL DEVELOPMENT/DGM/16-17, DT- 07/03/2017