

①

WEB, NYLON, O.G., 38.0 WIDE x 2.0 THICK x 1300.0 LG. ----- 1  
 (S:4727)  
 BUCKLE, BRASS, 38.0 ----- 2. (CAT/No. CN/8315 - 000021)  
 TIP BRASS 38.0 ----- 2. (CAT/No. CN/AA - 1884)  
 EYE - LET. BRASS ----- 4. (CAT/No. B315 - 000048)

STRAP, WEB, NYLON, IS:4727, OG. 38.0 WIDE x 2.0 THICK x 380.0 LG. ----- 1  
 (TO BE STITCHED 3/8" IN. IS:1720 WITH THREAD, COTTON, OG. No. 36 AS SHOWN)

MCT-1379 ----- 1  
 RIVET, SOLID SNAP HEAD BRASS Ø2 x 12.0 LG. IS:2907 ----- 16  
 WASHER, FLAT, PUNCHED TYPE, BRASS, M2, IS:2017 ----- 16  
 RIVET, SOLID SNAP HEAD BRASS Ø2.5 x 12.0 LG. IS:2907 ----- 8  
 WASHER, FLAT, PUNCHED TYPE, BRASS, M2.5, IS:2017 ----- 8

MCT-1368/2 ----- 1

MCT-1373 ----- 1

MCT-1371/2 ----- 1

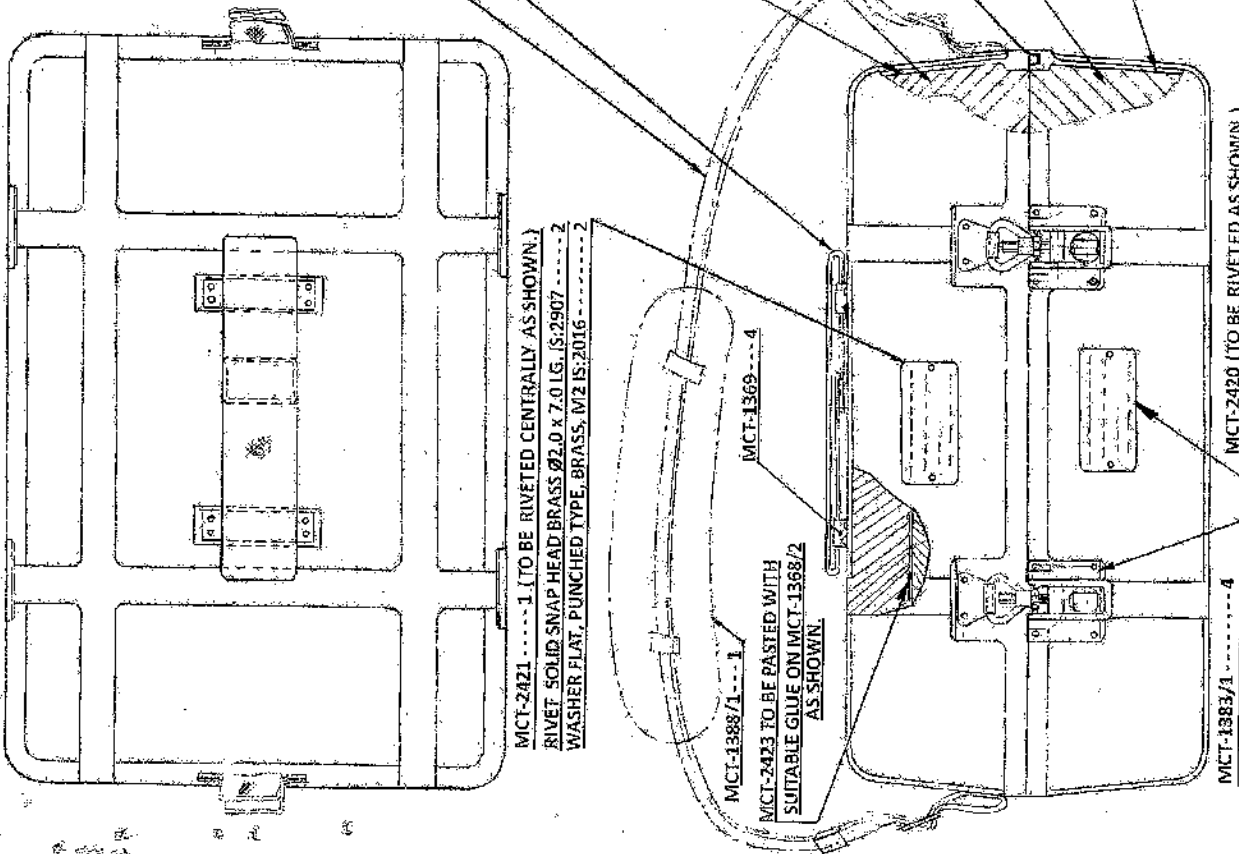
MCT-1377 ----- 1

RIVET, SOLID SNAP HD., BRASS Ø2.5 x 12.0 LG., IS:2907 --- 16  
 WASHER, FLAT, PUNCHED TYPE, BRASS, M2.5 IS:2017 ----- 16

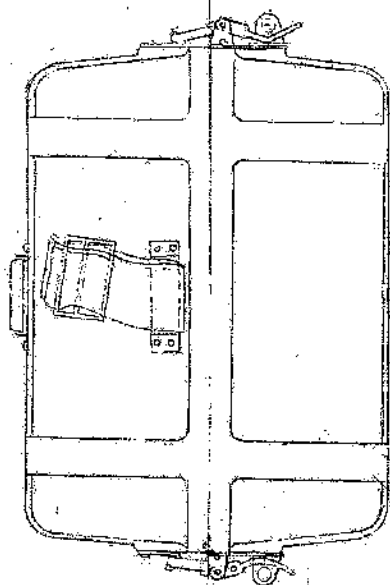
MCT-2421 ----- 1 (TO BE RIVETED CENTRALLY AS SHOWN.)  
 RIVET, SOLID SNAP HEAD BRASS Ø2.0 x 7.0 LG. IS:2907 ----- 2  
 WASHER FLAT, PUNCHED TYPE, BRASS, M2 IS:2016 ----- 2

MCT-1388/1 ----- 1  
 MCT-2423 TO BE PASTED WITH  
 SUITABLE GLUE ON MCT-1368/2  
 AS SHOWN.

MCT-2420 (TO BE RIVETED AS SHOWN.)  
 RIVET, SOLID SNAP HEAD BRASS Ø2.0 x 7.0 LG. IS:2907 ----- 2  
 WASHER FLAT, PUNCHED TYPE, BRASS, M2 IS:2016 ----- 2



*FOR FRAMES ONLY  
 DATE OF ISSUE 15 Feb 2021  
 Ref*



ORDNANCE FACTORY DEHRADUN	DR. G. S. SINGH	APPROVED	AWM/PL.2	DT.: 4.5.1995	SCALE: NTS
	TR.: [Signature]	CH.: [Signature]	IRDE-2606	MATL	TREAT
			(a) P.A. No. 11/2008, DT.: 5.8.2008	SHEET No.: 1	SHEETS: 1
			AMENDMENTS	DRAWING No.:-	
			OFD/DO/002	MCT-1384/1	

CASE CARRYING F.R.P. OF P.N.S. FOR 84 mm. CARL GUSTAV GUN

ASSEMBLY

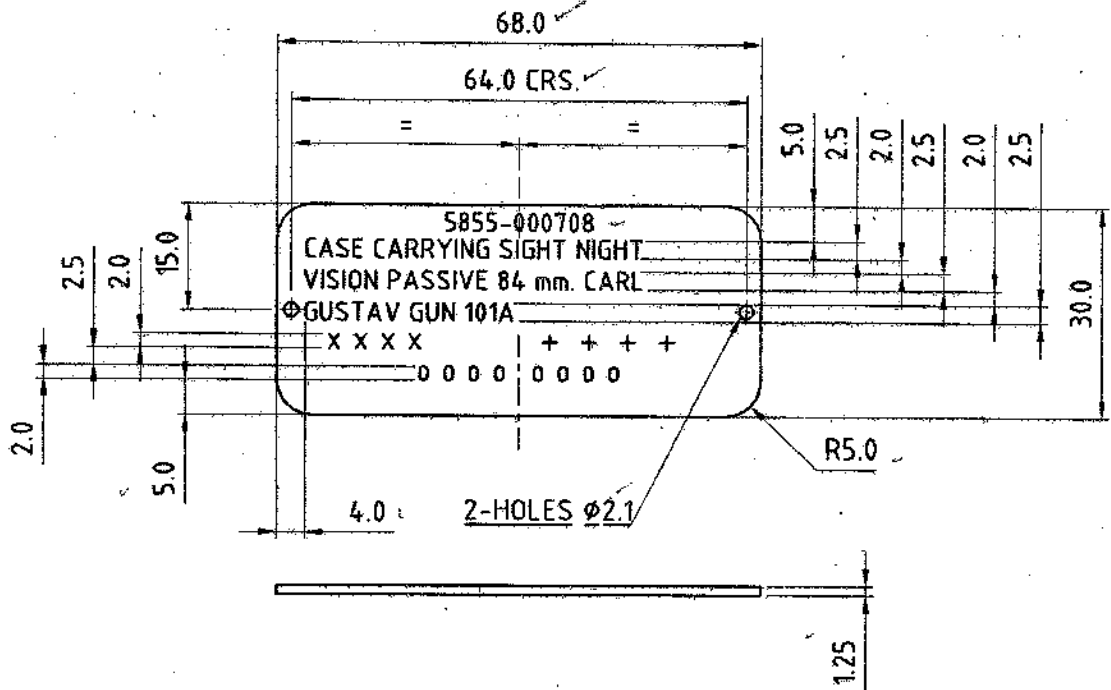
# CASE CARRYING S.N.V.P. 84 mm. CARL GUSTAV GUN 101 A

## PLATE IDENTIFICATION

②

DRG. No. -  
IRDE-2606/6

† MCT-2421



MATL. & SPECN. :- AL. ALLOY IS:737-1986/19000 HI  
FINISH :- CLEAN.

NOTE :-

- LETTERS & FIGURES TO BE PRINTED BLACK ON ANODISED ALUMINIUM SHEET SYMETRICALLY.
- X X X X      MANUFACTURERS INITIAL
- + + + +      REGISTERED No.
- 0 0 0 0      YEAR OF SUPPLY.

**FOR TRADE COPY**  
Date of issue: 15/Jan/2011  
Raj

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THIS ●  
INFORMATION MARKED THIS † TO BE MARKED ON

		DT.-16.11.2006	SCALE- 1:1
		DR.- R.K.SHARMA	<u>MATL.</u> AS ABOVE
		TR.-	<u>TREAT.</u> AS ABOVE
		CH.- <i>fiosu</i>	SHTS.- 1      SHT. NO.- 1
		APPROVED.	<b>DRAWING No.:- MCT-2421</b>
AMENDMENTS.	<i>fiosu</i> IC/DO.      12/01/11 DGM/P.		
OFD/DO/002			

ORDNANCE FACTORY, DEHRADUN.

पैसिव नाईट साइट फार 84 एम.एम.कार्लगुस्ताव

CASE CARRYING FRP

SHOULDER PAD.

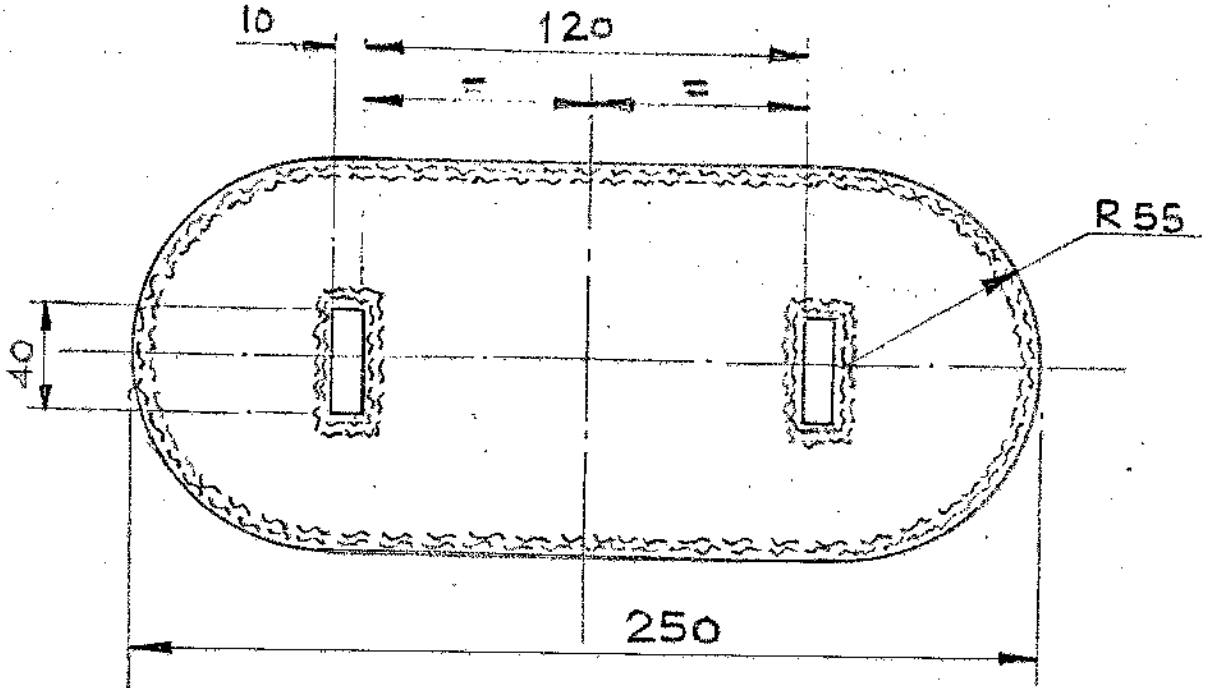
क्र. नं.  
IRDE-1629/7

DC(U):-5368-I(P)

3

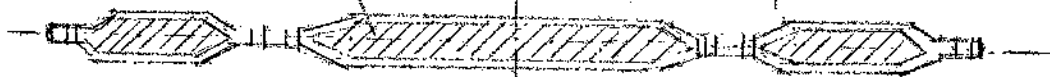
का नाम

संक्रिया



(\*) POLYURETHENE FOAM BLACK / GREY  
- TO IS:7933-1975,  $0.04 \pm 0.01g/cm^3$   
110 WIDE X 250 LONG X 12 THICK (APPRO).

FOR TRADE MARK  
Date of Issue: 15/01/2015



MATL. & SPECN. :-

FABRIC NYLON OLIVE GREEN POLYURETHENE  
COATED 280g/m<sup>2</sup>, PROVISIONAL, SPECN. NO.  
DM 5RD/76/218.

	दि. 25-5-95	पैमाना 1:2
रेखन 20/12/2015	सामग्री	उपचार
अनुरेखन	AS ABOVE	-
(4) DA. NO. 17/2015 DT. 13.2.2015	शीटस 1	शीट नं. 1
AMENDMENTS	ड्राइंग नं.	
OFD/DO/002	MCT/1388/1	

आयुध निर्माणी देहरादून

ODRNRANCE FACTORY, DEHRADUN

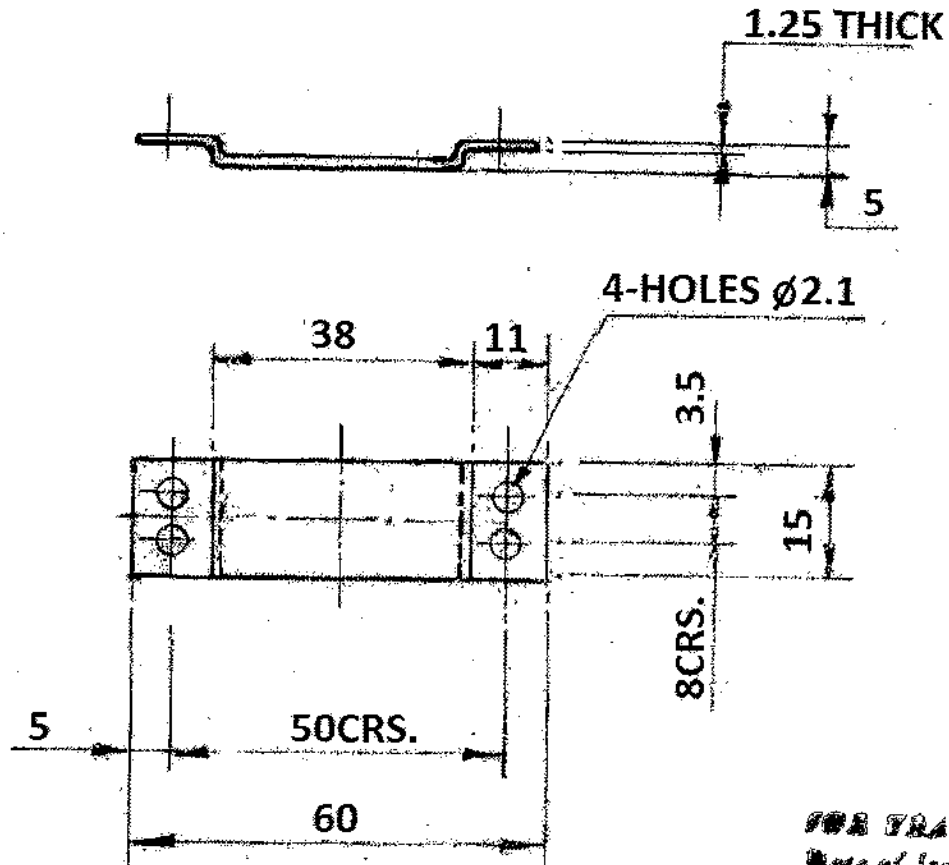
# CASE CARRYING, FRP OF P.N.S. FOR 84 mm. CARL GUSTAV GUN

## CLIP, RETAINING

(4)

DRG. No.-  
IRDE-2613/8

**MCT-1369**



FOR TRADE ONLY  
Date of Issue: 15/01/2024  
*Raj*

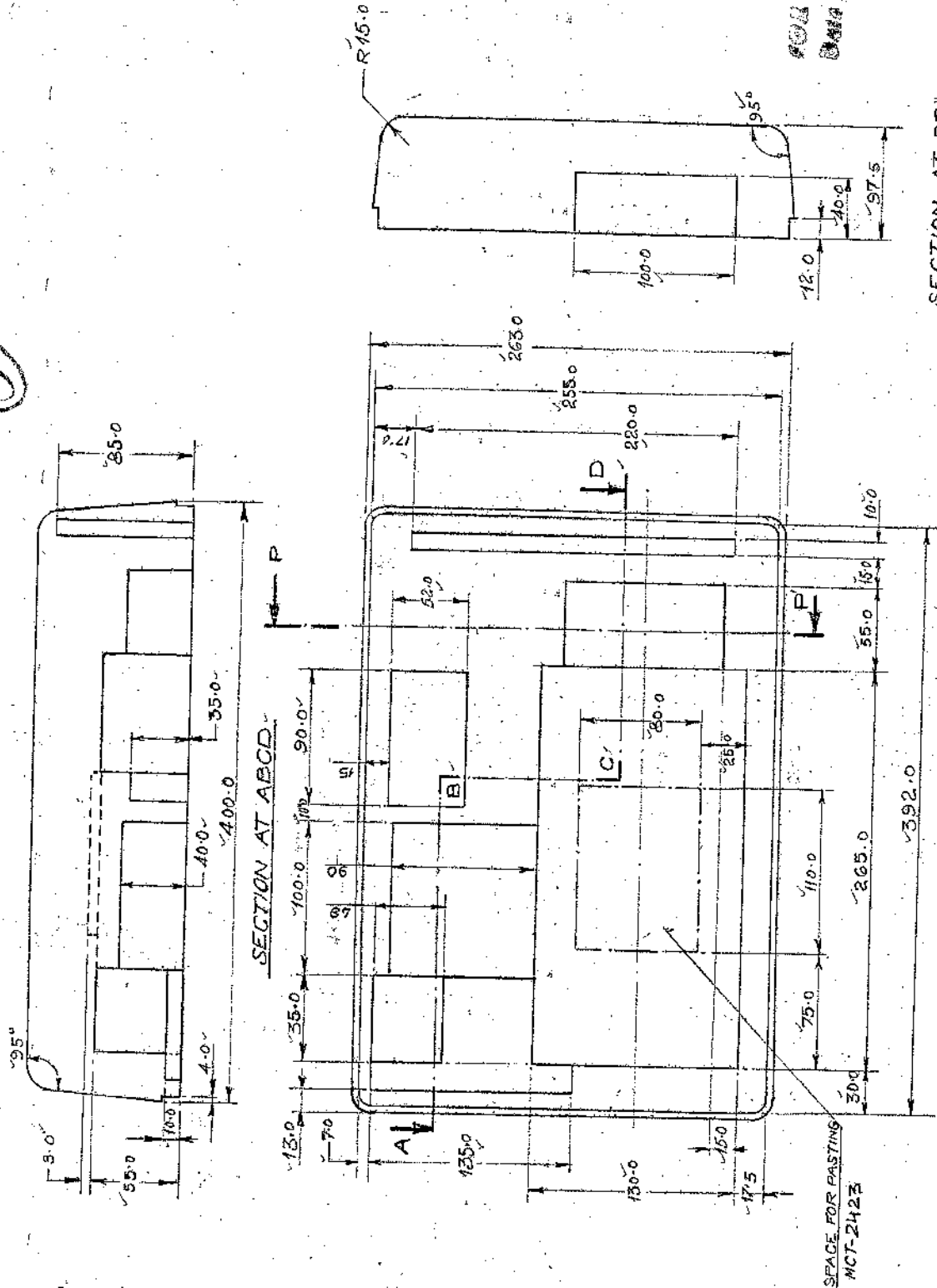
**MATL.-** STEEL Gde-HR1 TO IS:1079-2017.

**FINISH :-** APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC 294 TO IS:5-1978) OF IS:8982-1978 EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE IN mm.

		DT.-18-4-95	SCALE- 1:1
		MATL. AS ABOVE	FINISH AS ABOVE
		SHEETS- 1	SHEET No.- 1
D.A. NO.- 30/2018, DT.- 08/12/2018		<b>DRAWING No.-</b> <span style="font-size: 2em; font-weight: bold;">MCT-1369</span>	
AMENDMENTS			
OFD/DO/002			
DR - <i>[Signature]</i> TR - <i>[Signature]</i> CH - <i>[Signature]</i> APPROVED <i>[Signature]</i> M.L. Tong I.C.D.O. AWM/PL-2			

3



FOR TRADE COPY  
DATE of issue 15/01/2010

SECTION AT PP

MATL-EXPANDED POLYTHELENE FOAM (DENSITY 0.09 +tol 8/cm3 BLACK/GREY).  
FINISH- CLEAN

CASE CARRYING FRP OF PNS FOR 84 mm

CARL GUSTAV, GUN  
FOAM PACKING UPPER

DR - 076/25  
TR -  
CH -  
APPROVED  
MCMPL  
WICDO

DRG. NO.  
IRDE-2606/5-

DT-20-4-95	SCALE:- 1/2
MATL AS ABOVE	TREAT -
DATE 5/1/2010	
DATE 19/07/07	PT. B-5-97
AMENDMENTS	SHT-1
DRG. NO.	DRG. NO.
07/02/008	MCT-1368/2

SHREE JIJIJIJI

GEETIJIJI

# CASE CARRYING, F.R.P. OFF.N.S. FOR 84 mm. CARL GUSTAV, GUN FASTENER SET, TURN LOCK (ASSY.)

DRG. No.:-  
IRDE-328

(B)

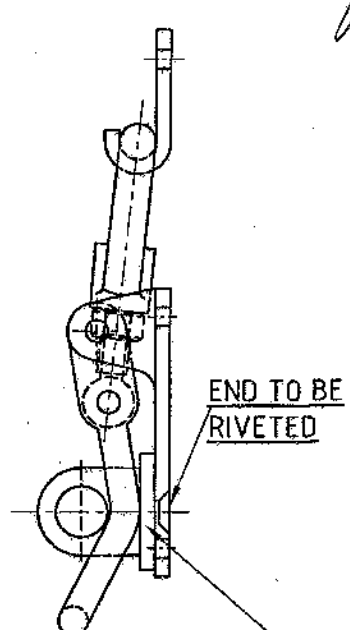
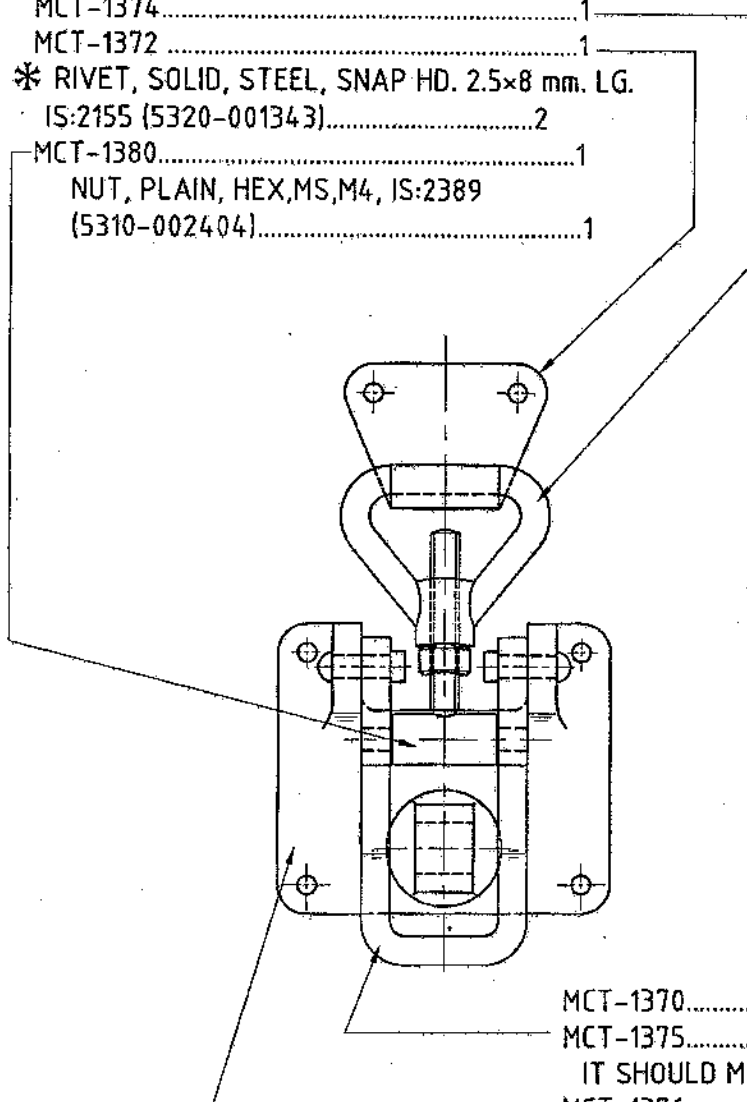
ORDNANCE FACTORY, DEHRADUN.

- MCT-1374.....1
- MCT-1372.....1
- \* RIVET, SOLID, STEEL, SNAP HD. 2.5x8 mm. LG. IS:2155 (5320-001343).....2
- MCT-1380.....1
- NUT, PLAIN, HEX,MS,M4, IS:2389 (5310-002404).....1

## MCT-1383/1

NOTE:- ALL THE STEEL SCREWS, NUTS AND WASHERS ETC, MUST BE CADMIUM PLATED BEFORE USE.

*JOB MADE ONM*  
*Date of issue 15/07/2021*  
*Aj*



- MCT-1370.....1
- MCT-1375.....1
- IT SHOULD MOVE FREELY AFTER RIVETING
- MCT-1376.....1
- RIVET, SOLID, STEEL, FLAT HD. 3x12 mm. LG. IS:2155 (5320-001342).....2
- \* RIVET, SOLID, STEEL, SNAP HD., 2.5x8 mm. LG., IS:2155 (5320-001343).....4

IF FASTENER SET, TURN LOCK IS SUPPLIED WITH THE CASE THEN-

1. TO BE SECURED TO THE CASE BY MEANS OF WELDING OR REVETING AS THE CASE MAY BE.
- \* 2. LENGTH TO SUIT AS REQUIRED.

ALL DIMENSIONS ARE MM.

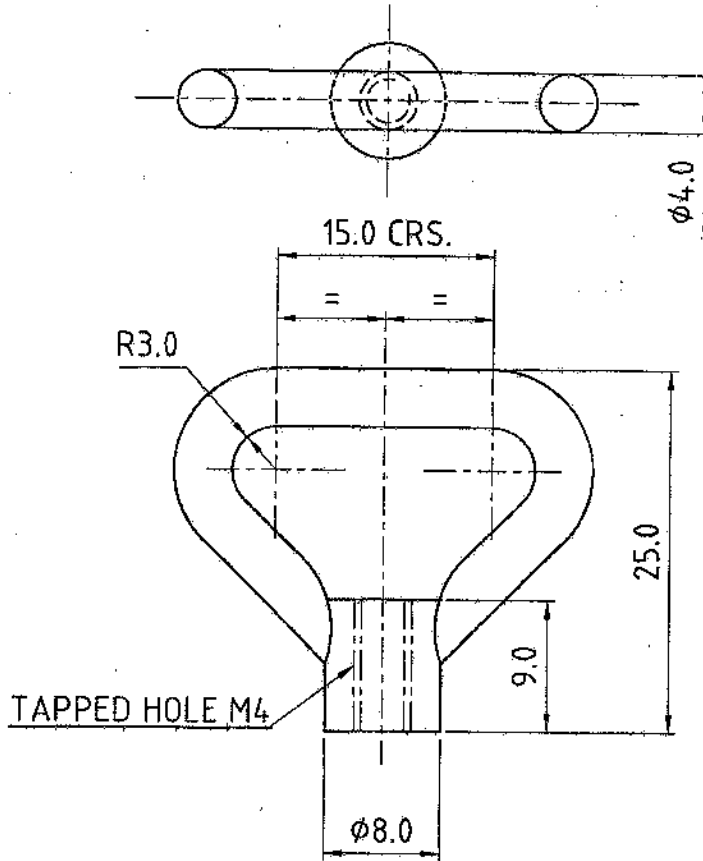
		DT.-25.4.1995	SCALE- 1:1
		DR.- R.K.SHARMA	MATL. AS ABOVE
		TR.-	FINISH AS ABOVE
		CH.-	SHTS.- 1
		APPROVED.	SHT. NO.- 1.
AMENDMENTS.		 ML Tanya AWM/PL.2	<h3 style="margin: 0;">DRAWING No.-</h3> <h2 style="margin: 0;">MCT-1383/1</h2>
OFD/DO/002			

①

**CASE CARRYING, F.R.P. OFP.N.S. FOR 84 mm. CARL GUSTAV, GUN  
FASTENER SET, TURN LOCK  
LOOP, STRAP FASTENER**

DRG. No.:-  
IRDE-328/2

MCT-1374



DOE TRADE COPY  
Date of Issue 15/01/2024  
Raj

MATL. :-

STEEL IS:1875-1992, CLASS-4, DESIGNATION 45C8.

FINISH :-

APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978 EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS ●  
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-25.4.1995	SCALE- 2:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>FINISH</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.-	SHTS.- 1	SHT. NO.- 1
D.A. No.-28/2018, DT.-30/11/2018	<u>APPROVED.</u>	<b>DRAWING No.- MCT-1374</b>	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	IC/DO. <i>[Signature]</i> AWM/PL.2		

ORDNANCE FACTORY, DEHRADUN.

**CASE CARRYING, F.R.P. OFP.N.S. FOR 84 mm. CARL GUSTAV, GUN  
FASTENER SET, TURN LOCK**

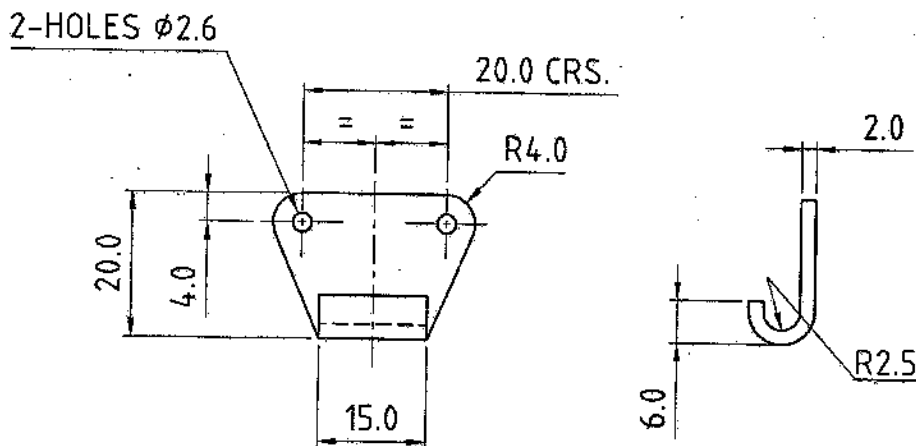
DRG. No.:-  
IRDE-328/6

**HOOK**



**MCT-1372**

ORDNANCE FACTORY, DEHRADUN.



**FOR TRADE COPY**  
Date of Issue 15/02/2018  
*Raj*

**MATL. :-**  
CARBON STEEL, IS:513-2008, DESIGNATION CR3.

**FINISH :-**  
APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978 EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS \*  
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-25.4.1995	SCALE- 2:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>FINISH</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.-	SHTS.- 1	SHT. NO.- 1
D.A. No.-28/2018, DT.-30/11/2018	<u>APPROVED.</u>	<b><u>DRAWING No.-</u></b> <b><u>MCT-1372</u></b>	
AMENDMENTS.	<i>[Signature]</i>		
OFD/DO/002	M.L. Tomy IC/DO. AWM/PL.2		



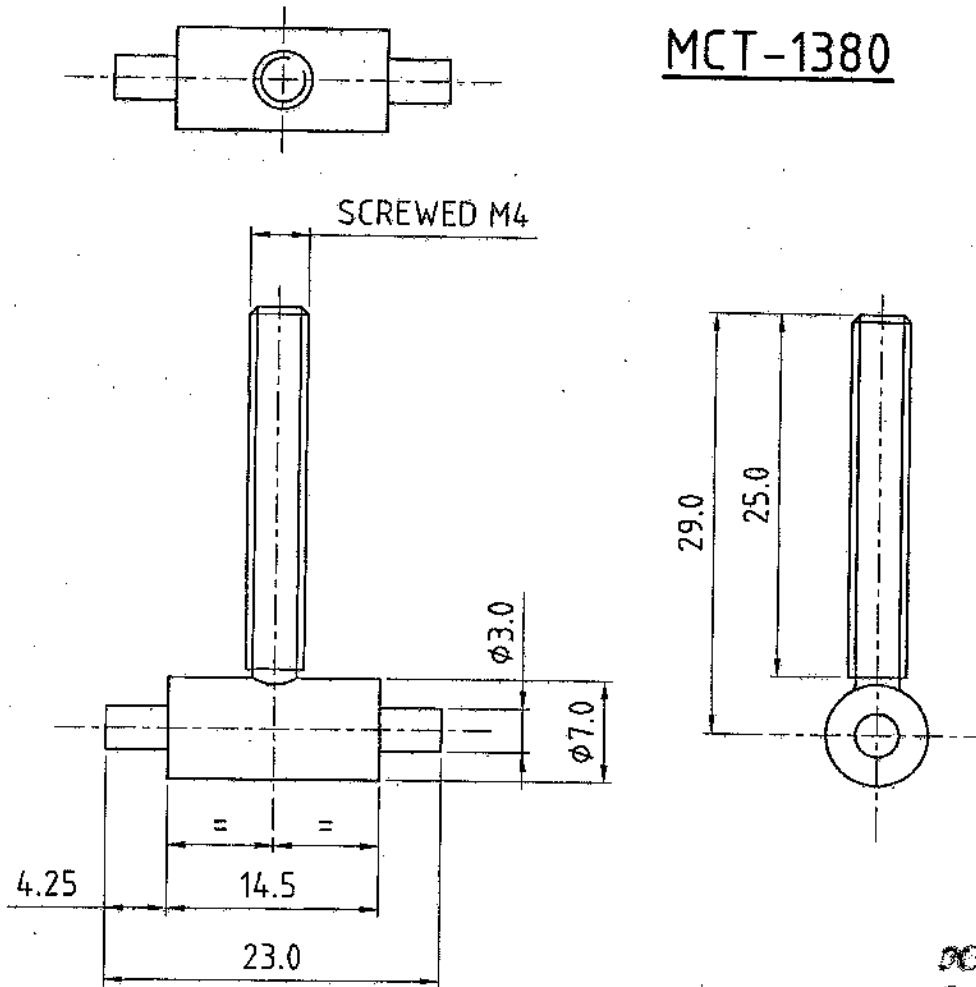
**CASE CARRYING, F.R.P. OFP.N.S. FOR 84 mm. CARL GUSTAV, GUN  
FASTENER SET, TURN LOCK  
LEVER**

DRG. No.:-  
IRDE-328/1

90

ORDNANCE FACTORY, DEHRADUN.

**MCT-1380**



FOR VALVE GUN  
Date of issue = 15/01/2018  
Ag.

**MATL. :-**

STEEL IS:1875-1992, CLASS-4, DESIGNATION 45C8.

**FINISH :-**

APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978 EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS \*  
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-25.4.1995	SCALE- 2:1
		DR.- R.K.SHARMA	MATL. AS ABOVE
		TR.-	FINISH AS ABOVE
		CH.-	SHTS.- 1
D.A. No.-28/2018, DT.-30/11/2018		APPROVED.  ML Jangra IC/DO. AWM/PL.2	DRAWING No.- <b>MCT-1380</b>
AMENDMENTS.			
OFD/DO/002			

ORDNANCE FACTORY, DEHRADUN.

**CASE CARRYING, F.R.P. OFF.N.S. FOR 84 mm. CARL GUSTAV, GUN  
FASTENER SET, TURN LOCK**

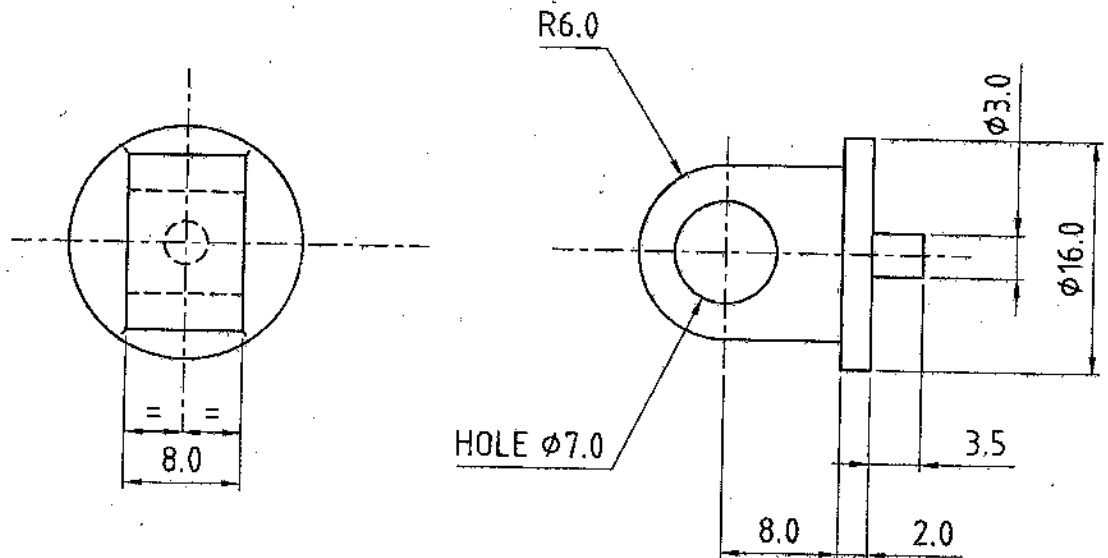
DRG. No.:-

IRDE-328/5

**EYE, LOCKING**

10

**MCT-1370**



OGN TRADE MARK

Base of 12mm. L.S./1200, Ref

**MATL.** :-

STEEL IS:1570 (Pt.-2)-1979, STEEL DESIGNATION 30C8.

**FINISH** :- APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978; EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS ●  
INFORMATION MARKED THUS † TO BE MARKED ON.

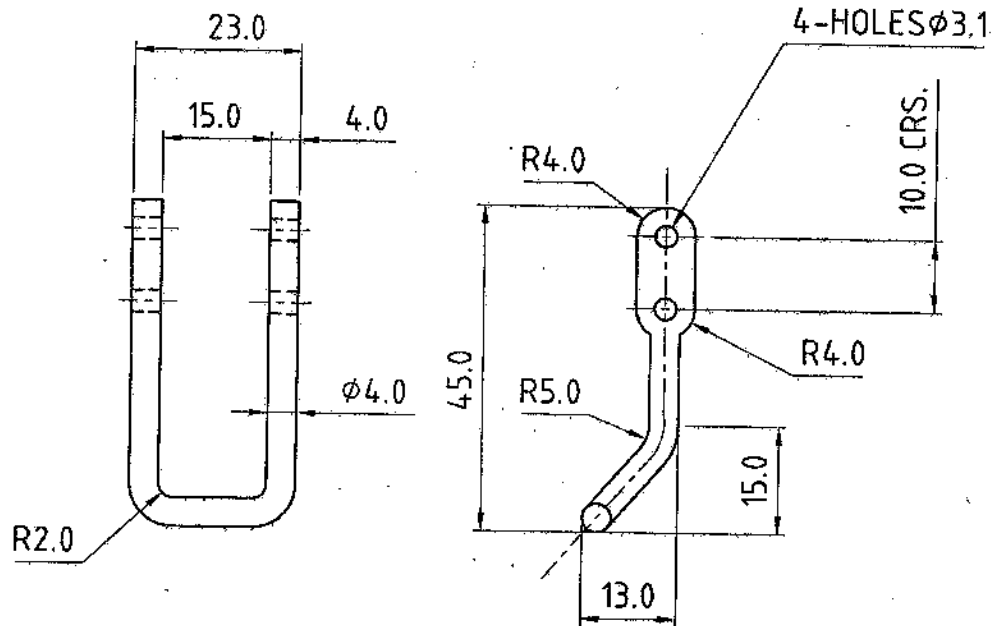
		DT.-25.4.1995	SCALE- 2:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>FINISH</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.-	SHTS.- 1	SHT. NO.- 1
D.A. No.-28/2018, DT.-30/11/2018	APPROVED.	<b><u>DRAWING No.-</u></b> <b><u>MCT-1370</u></b>	
AMENDMENTS.	MLTanga		
OFD/DO/002	IC/DO. AWM/PL.2		

**CASE CARRYING, F.R.P. OFF.N.S. FOR 84 mm. CARL GUSTAV, GUN  
FASTENER SET, TURN LOCK  
HANDLE, CLIP**

DRG. No.:-  
IRDE-328/3



**MCT-1375**



*FOR TRADE ONLY*  
Date of Issue: 15/01/2024  
*Ref*

**MATL. :-**  
STEEL IS:1875-1992, CLASS-4, DESIGNATION 45C8.

**FINISH :-**  
APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978 EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS ●  
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-25.4.1995	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>FINISH</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.-	SHTS.- 1	SHT. NO.- 1
D.A. No.-28/2018, DT.-30/11/2018	<u>APPROVED.</u>	<b>DRAWING No.- MCT-1375</b>	
AMENDMENTS.	<i>IC/DO.</i>		
OFD/DO/002	MLT AWM/PL.2		

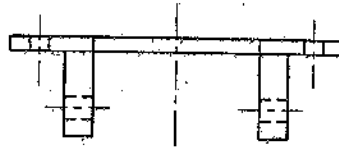
ORDNANCE FACTORY, DEHRADUN.

**CASE CARRYING, F.R.P. OFF.N.S. FOR 84 mm. CARL GUSTAV, GUN  
FASTENER SET, TURN LOCK  
BRACKET, PLATE**

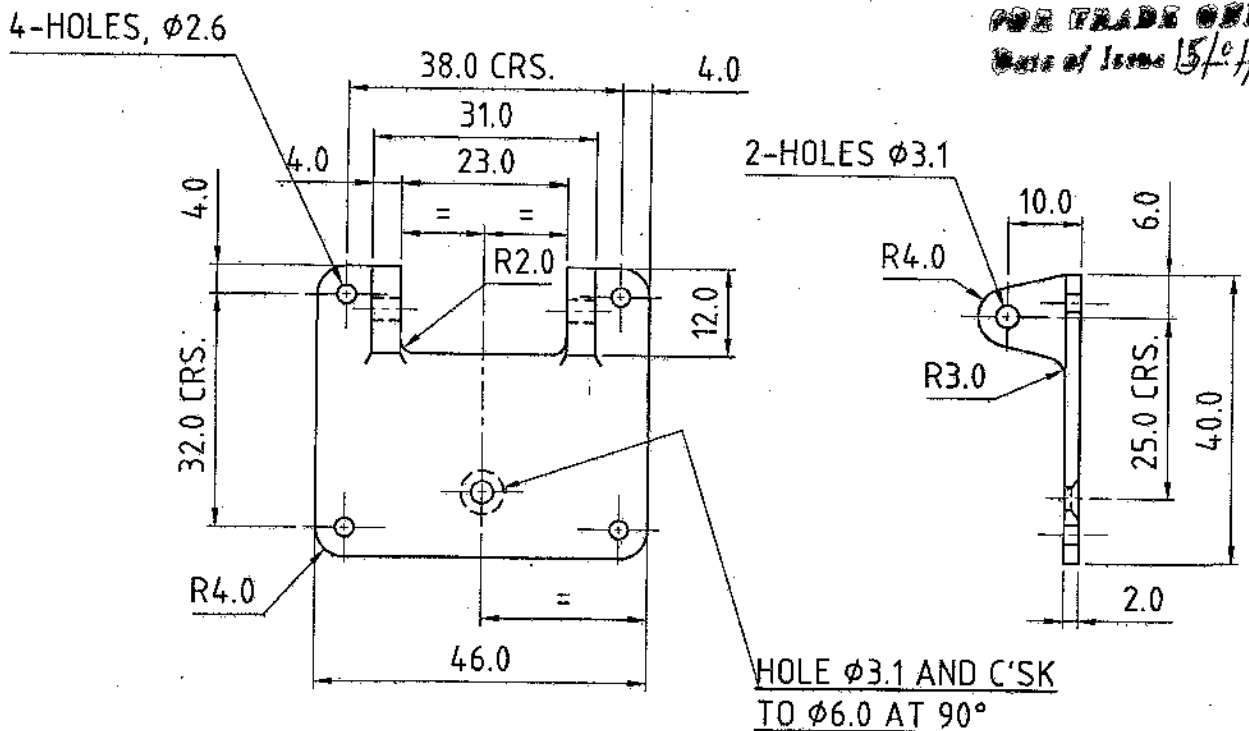
DRG. No.:-  
IRDE-328/4

12

MCT-1376



ORDNANCE FACTORY, DEHRADUN.



MATL. :-

STEEL IS:1875-1992, CLASS-4, DESIGNATION 45C8 FOR FORGING OR STEEL IS:1030 -1998 Gde. 280-520 N FOR CASTING.

FINISH :-

APPLY PRIMER TO IS:2074-1962 AND THEN PAINTED (ISC-294 TO IS:5-1978) OF IS:8982-1978 EXCEPT BEARING SURFACES.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS ●  
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-25.4.1995	SCALE- 1:1
	DR.- R.K.SHARMA	<u>MATL.</u>	<u>FINISH</u>
	TR.-	AS ABOVE	AS ABOVE
	CH.-	SHTS.- 1	SHT. NO.- 1
D.A. No.-28/2018, DT.-30/11/2018	APPROVED.  <i>(Signature)</i> IC/DO.      M.L. Jang AWM/PL.2	<u>DRAWING No.-</u>	
AMENDMENTS.		<u>MCT-1376</u>	
OFD/DO/002			

S.N.V.P., 84 mm. CARL GUSTAV GUN, CASED 101A

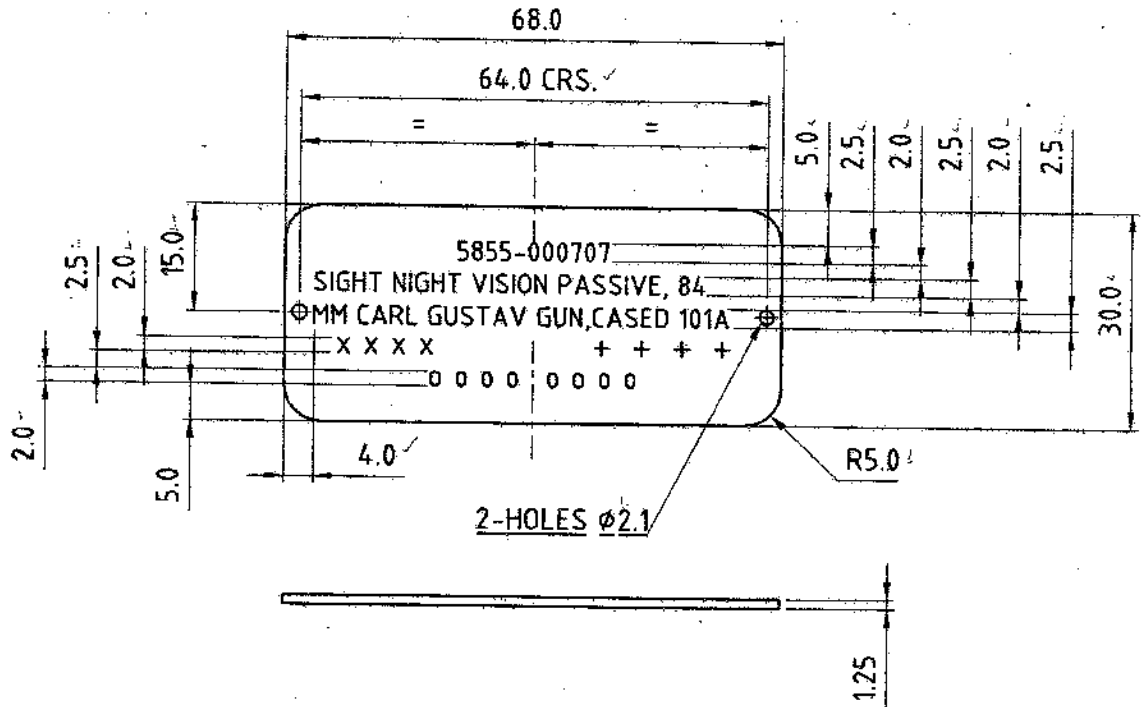
PLATE IDENTIFICATION

13

DRG. No.-

IRDE-2618/1

† MCT-2420



MATL. & SPECN. :- AL. ALLOY IS:737/19000 HI  
FINISH :- CLEAN.

JOB TRADE ONLY  
Date of Issue: 15/11/2006  
Ry

NOTE :-

LETTERS & FIGURES TO BE PRINTED BLACK ON ANODISED ALUMINIUM SHEET.

X X X X MANUFACTURERS INITIAL

+ + + + REGISTERED No.

0 0 0 0 YEAR OF SUPPLY.

ALL DIMENSIONS ARE MM.  
IMPORTANT DIMENSIONS MARKED THUS ●  
INFORMATION MARKED THUS † TO BE MARKED ON.

		DT.-11.11.2006	SCALE- 1:1
	DR.- R.K.SHARMA	MATL.	TREAT.
	TR.-	AS ABOVE	AS ABOVE
	CH.- <i>Prasanna</i>	SHTS.- 1	SHT. NO.- 1
	APPROVED.	DRAWING No.:- MCT-2420	
AMENDMENTS.	<i>Prasanna</i>		
OFD/DO/002	IC/DO. <i>M 20/11</i> DGM/P.		

ORDNANCE FACTORY, DEHRADUN.

DCI-1914-I(P), 6243-I, 6350-I.



# S.N.V.P., 84 mm. CARL GUSTAV GUN, CASED 101A

## CONTENTS PLATE

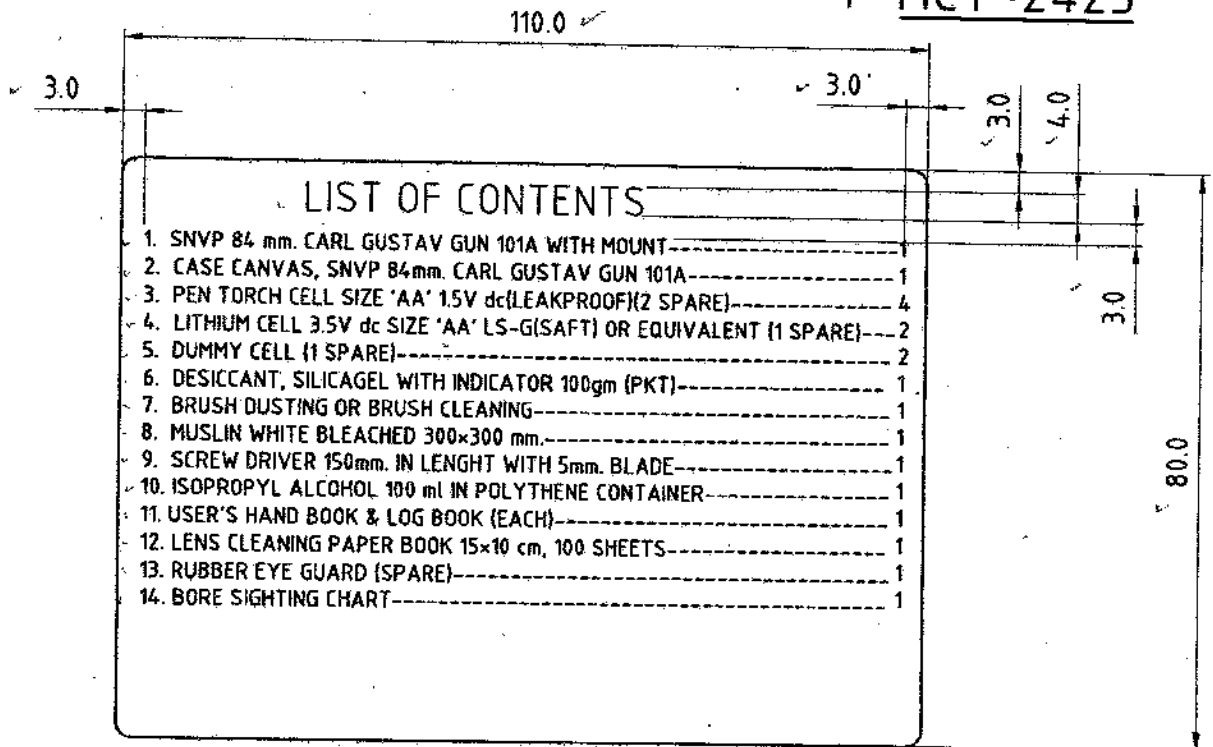
DRG. No. -

IRDE-2606/7 ✓

15

† MCT-2423

ORDNANCE FACTORY, DEHRADUN.



MATL. & SPECN. :- AL. ALLOY SHEET IS:737-19000, H1. ✓

FINISH :- ANODISED, AC 15 IS:1868-1986. ✓

NOTE :-

- ✓ 1. LETTERS & FIGURES TO BE PHOTOETCHED ON ANODISED AL. SHEET.
- ✓ 2. ALL LETTERS & FIGURES TO BE 2.5 HIGH.
- ✓ 3. GAP BETWEEN TWO LINES TO BE 2.0 HIGH.

ALL DIMENSIONS ARE MM.

IMPORTANT DIMENSIONS MARKED THUS ●

INFORMATION MARKED THUS † TO BE MARKED ON

FOR TRADE COPY  
Date of Issue 15/11/2007  
Rg

		DT.-18.11.2006	SCALE- 1:1
		DR.- R.K.SHARMA	MATL. AS ABOVE
		TR.-	TREAT. AS ABOVE
		CH.- <i>for</i>	SHTS.- 1
		APPROVED.	SHT. NO.- 1
AMENDMENTS.	<i>for</i> IC/DO.	<i>21/11</i> DGM/P.	DRAWING No.:- MCT-2423
OFD/DO/002			

18

407.0

270.0

R 10.0

TO BE GLUED AS SHOWN

Ø4.0

ROLL MADE BY  
Date of Issue - 15/07/2011  
P. J.

MATL & SPECN:-

SYNTHETIC RUBBER  
NITRILE BLACK,  
BS: 275/BA-3 RHD 41-50.

FINISH:-  
CLEAN

DL-20/25 SCALE-2:1  
MATL. TREAT.  
AS ABOVE AS ABOVE.  
SHEET 1 SHEET 1

AMENDMENTS  
OFD/00/002  
DRAWING NO  
MCT/1373

CASE, CARRYING, FFP OF PNE FOR 84mm CALIBRE GUN

CORD

DCO-1914-1(P)

DESIGN APPROVED  
CHKD BY  
APPROVED  
MCT/1373  
ANM/PL-2

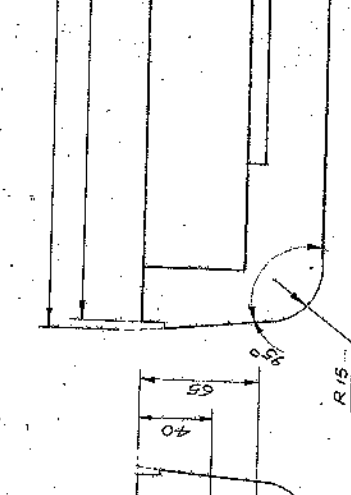
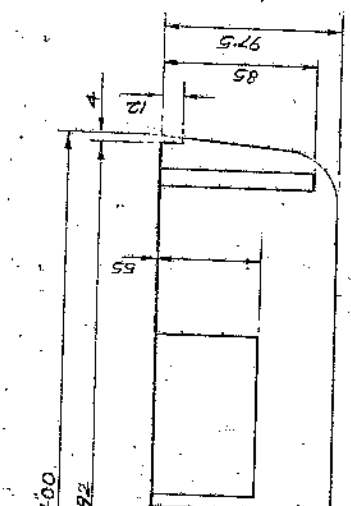
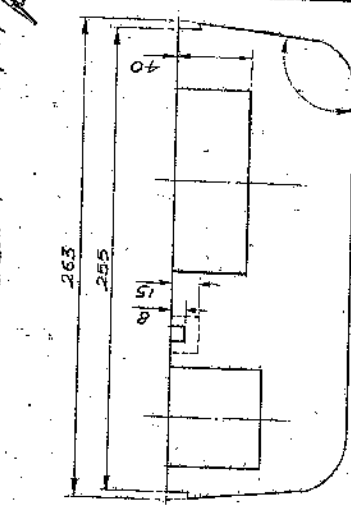
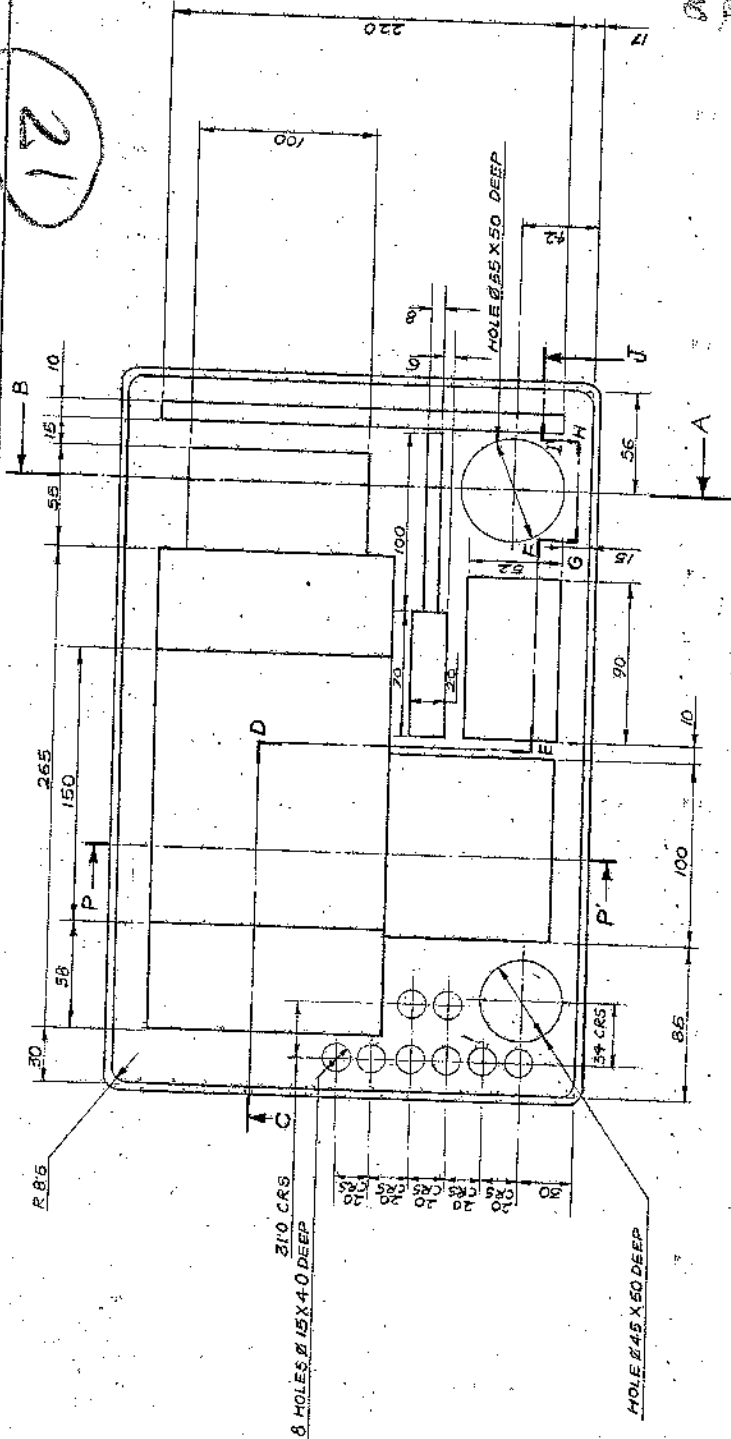
ORG. NO.  
IRDE-2606/3

ORD. FACTORY  
DEHRADUN



12

FOR MAKE OVER  
DATE OF ISSUE 15/04/97  
Ry



SECTION AT AB

SECTION AT CDEFGHIJ

SECTION AT PP'

MATL: EXPANDED POLYETHYLENE FOAM (DENSITY 0.09 ± 0.01 g/m<sup>3</sup> BLACK/GREY)  
FINISH: CLEAN  
ALL DIMENSIONS ARE IN MM

ORDNANCE FY  
DEHRADUN

DR. [Signature]  
TR. [Signature]  
CH. [Signature]  
APPROVED  
MCT/PL  
WM/PL  
1/C/DO

CASE CARRYING FRP OF PNS FOR 84mm CARLGUSTAV GUN  
FOAM PACKING LOWER

DRG NO. IRDE 2606/4

DCO NO. 1899-I(P)

DATE	MATL	SCALE	TREAT
AS ABOVE	AS ABOVE	1/2	AS ABOVE
D.A. NO. 52/2015 DT-27/11/2015		SHEETS. 1	
SHEETS. 1		SHEET NO. 1	
D.A. 19/97 DT. 8-5-97		DRAWING NO.	
AMENDMENTS		MCT-1371/2	
OF 07/00/002			

