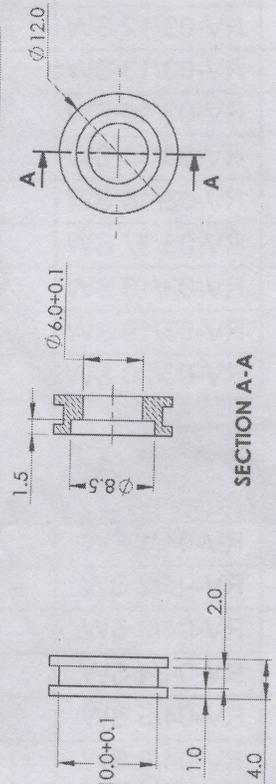


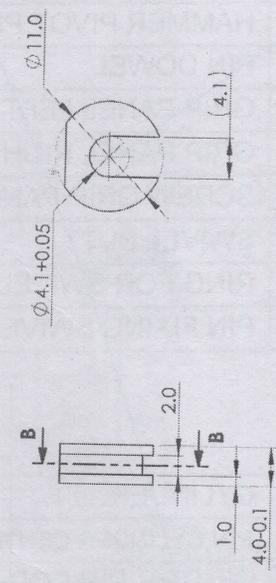
DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

GENERAL TOL.: FINE / MEDIUM / COARSE CLASS TO IS: 2102

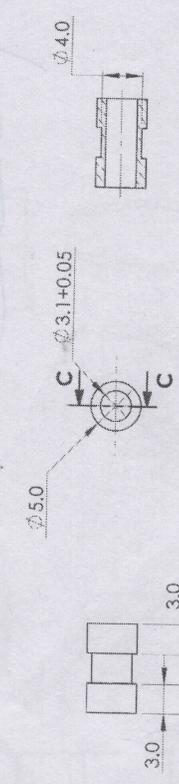
Y D Z 2
 V 1 0 0
 Y 2 0
 V Y 0 0
 S 7 0
 SS 8 0
 IC 7 0 2 0



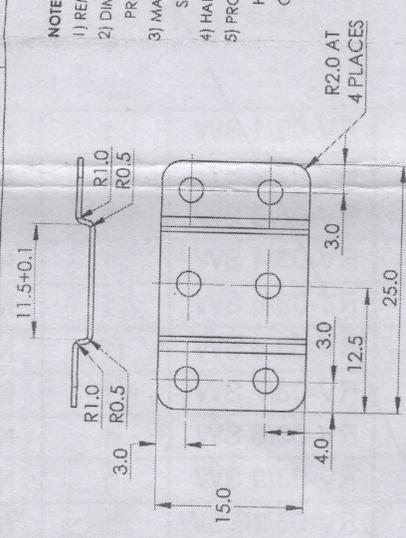
INSERT 'A'



INSERT 'B'



INSERT 'C'



- NOTES:-**
- 1) REMOVE ALL SHARP EDGES AND BURRS.
 - 2) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROTECTIVE COATING.
 - 3) MATERIAL FOR INSERT:
STEEL TO IS : 7226-1974, Gd. C-40.
 - 4) HARDNESS : 210-260 HV
 - 5) PROTECTIVE FINISH:
HARD CHROMIUM PLATING TO SPECN.IS : 1337-1993.
COATING THICKNESS 50-75 MICRON

Mos/meo

NOTES FOR INSERT 'A', INSERT 'B', INSERT 'C':-

- 1) REMOVE ALL SHARP EDGES AND BURRS.
- 2) DIMENSIONS ARE TO BE READ AS APPLIED AFTER PROTECTIVE COATING.
- 3) MATERIAL:
STEEL TO IS : 5517-1993, Gd. 55C8
- 4) PROTECTIVE FINISH:
HARD CHROMIUM PLATING TO SPECN.IS : 1337-1993.
COATING THICKNESS 50-75 MICRON
- 5) HARDNESS : 260-310 HV

19/01/23

sm

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO	SIGN
DRN: SOURABH	DATE: 07/03/2019	CHECKED: <i>MOANAB</i>	MATERIAL: ---				
APPD.	DATE: 07/03/2019	FOR DIRECTOR: <i>[Signature]</i>	PROTECTIVE FINISH: ---				
SEALING DATE:			TITLE: ---				
SHEET SIZE: A3	SCALE: 2:1	EST. MASS: ---					
DESIGN AUTHORITY: ARDE UNE 411021	IC: SS	DS CAT: S					
DRG: 0 2 0 4	0 3	0 4	0 0	0 0	0 0	0 0	2 2 D A
JVPC	PART No.	SS	SS	AA	AA	AA	SST
21	22	23	24	23	24	24	24

**PISTOL GRIP
SHEET 2 OF 2**