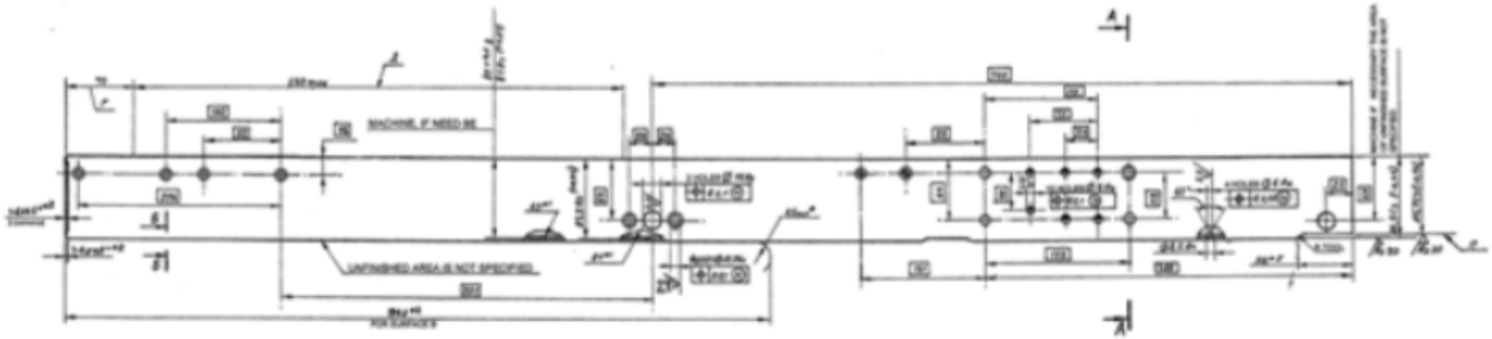
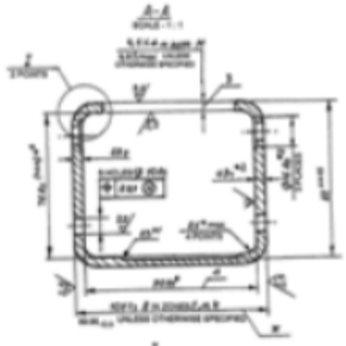
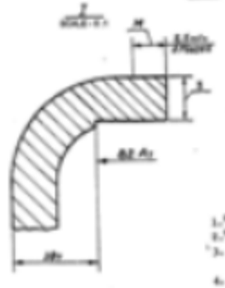
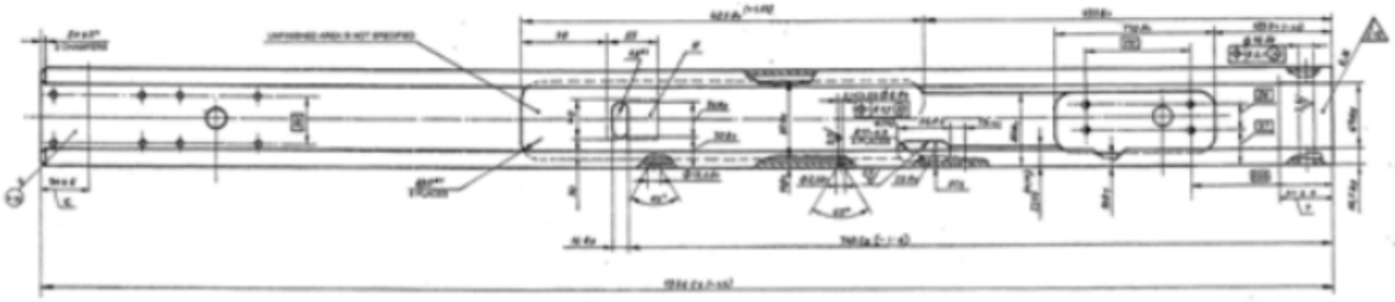
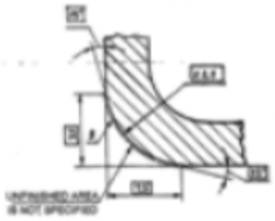
2A42 . 01 . 004

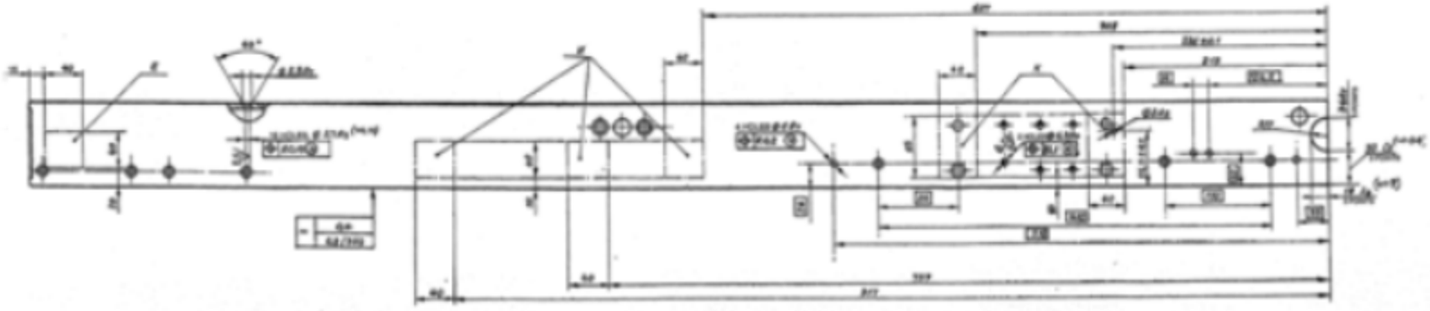












1. * Sizes for stamping
2. ** The sizes are provided by tool
3. Increase of size X by 0.2 mm over the allowance is permissible on sections F and Z.
4. In machining size X unfinished area is not specified except for areas X, X, X. Unfinished area in areas X, X, X is permissible according to the standard. Spot decrease of size X by 0.2 mm as to the allowance is permissible in unfinished areas.
5. Reduce the hole and size X in areas X,X, X with set nominal size X. Size X may be diminished by 0.2 mm as to the allowance on section Z. In machining size X unfinished area on section Z is not specified. Unfinished area on the remaining sections is permissible according to the standard. Minimum size X on the unfinished areas is not specified.
6. Tolerance along over the Contour X is 0.0 mm
7. HRC 56F 2a to 61.5. Test for hardness using a blank sample.
8. Inner corners with R = 0.4 mm.
9. Blunt sharp edges to R = 0.6 mm
10. Coating: electrolytic phosphating with chromate treatment
11. Prang
12. all Machining and Controlling could be carried out in assy 2A42.01.000 CE
14. * 3 Dimensions to be controlled by GO – Gauge, a kind of Component 2A42.01.026
15. On the surface ⊽ unspecified area is permissible
16. Mark serial No. of part with Type 70 -3, GOST 2930-62, on sections C and P
17. * 4 Local increase of size to 0.5 mm above tolerance is permissible on a total Length not in excess of 300 mm

MATERIAL :-
Sheet [illegible]
[illegible]

PURCHASED MATERIAL :-
[illegible]

C 1004

							CQA(W), JABALPUR