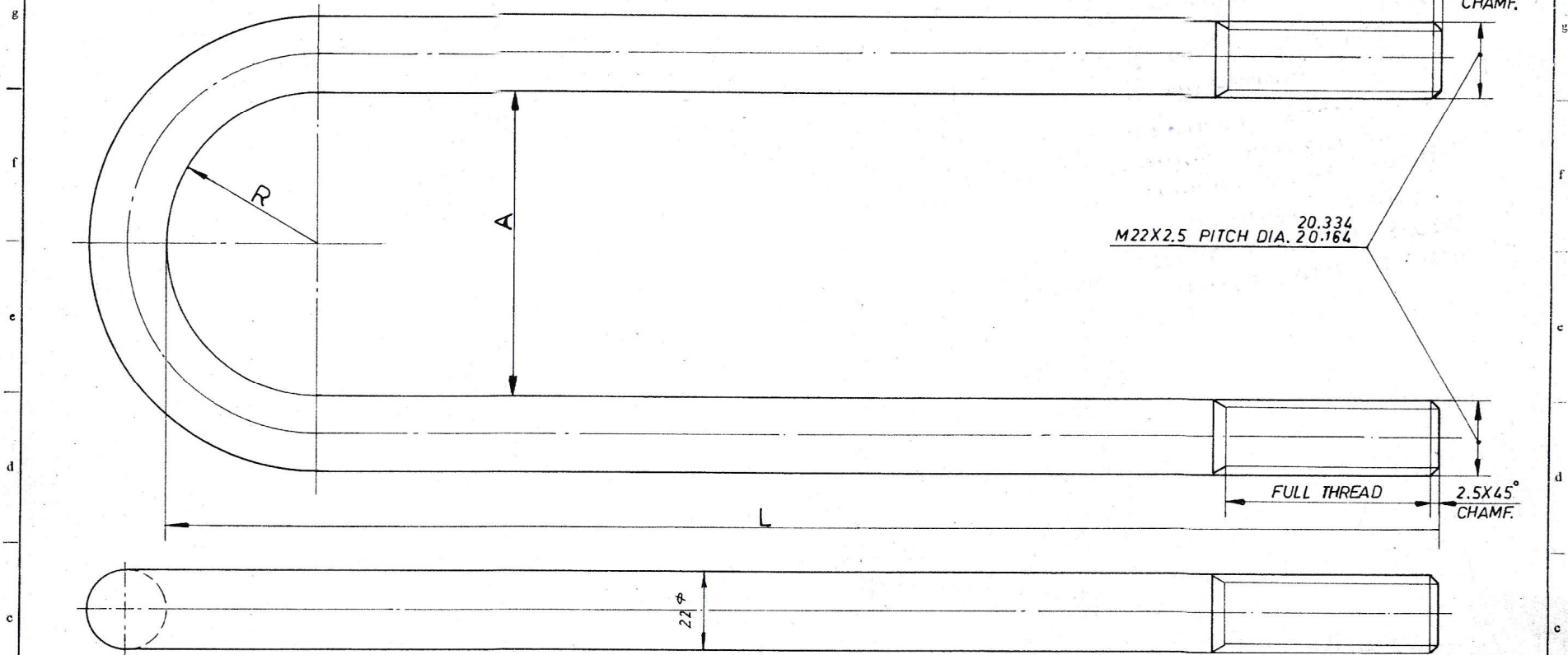


DRG. No. **F 3578415**

ALL DIMENSIONS ARE IN MM. DO NOT SCALE DRAWING. SHARP EDGES ARE TO BE REMOVED.



MATERIAL — STEEL EN - 19.

HEAT TREATMENT — HEAT TREATED CONDITION "V" BRINELL, 302342

NOTE FOR SURFACE TREATMENT — TO BE PHOSPHATED AS PER CLASS "C" TO IS:3618, TO BE COATED WITH Zn PHOSPHATED GREY PRIMER TO ALPS - 04. TO BE PAINTED WITH ENAMEL OLIVE GREEN (SCAMIC) CONFORMING TO SHADE NO. 294, TO IS: 5, ENAMEL REQUIREMENT AS PER IS:8982, THREADED AREA TO BE FREE FROM PAINT.

JWM
TSS
U Bolt REAR
U Bolt Front

F 3581915	78.5 77.7	^(V3) 479 469 477 467	39	64.5 63.5	1036 ^(V3) 1036 APPROX.	ALRS 38/1
F 3579715	78.50 77.70	450 448	39	64.5 63.5	977 APPROX.	WELDED AXLE WITH 54" SPRING ALRS 29
PART NUMBER	'A'	'L'	'R'	FULL THREAD	STRAIGHT LENGTH mm	REMARKS

PART No.	DESCRIPTION	MATERIAL	NO. OFF	DRG. NO.	DIFFERENCE
50307	LENGTH DIMENSIONS 479, 477 AND 1036 WAS 449, 447 AND 1016 mm. RESPECTIVELY.	10.7.08			
V3	DRAWING RETRACED.	5.1.04			
ALTERATION					
Date: 5.1.04					
Shop					
Date: JWM D.O.					

Gen. Tol. Not Specified	Linear Dimension	Angular Dim.
0 - 6 ± 0 - 1	0 - 30 ± 0 - 1	0 - 10 ± 1°
30 - 120 ± 0 - 2	30 - 120 ± 0 - 3	10 - 50 ± 30'
120 - 315 ± 0 - 3	120 - 315 ± 0 - 5	50 - 100 ± 20'
315 - 1000 ± 0 - 5	1000 - 2000 ± 0 - 8	> 100 ± 10'
1000 - 2000 ± 1 - 2		

Index	Unmachined	✓ Rough	✓ Smooth	✓ V7V Finish	✓ C. Hard	✓ Hardened	✓ Gr. after Hard
Description: U-BOLT FRONT SPRING							
For: STALLION MARK-III							
Group: VEHICLE FACTORY JABALPUR.							
Scale: Ref. Drg.							
Replaced By: Replacement for:							

VEHICLE FACTORY JABALPUR. **F 3578415**