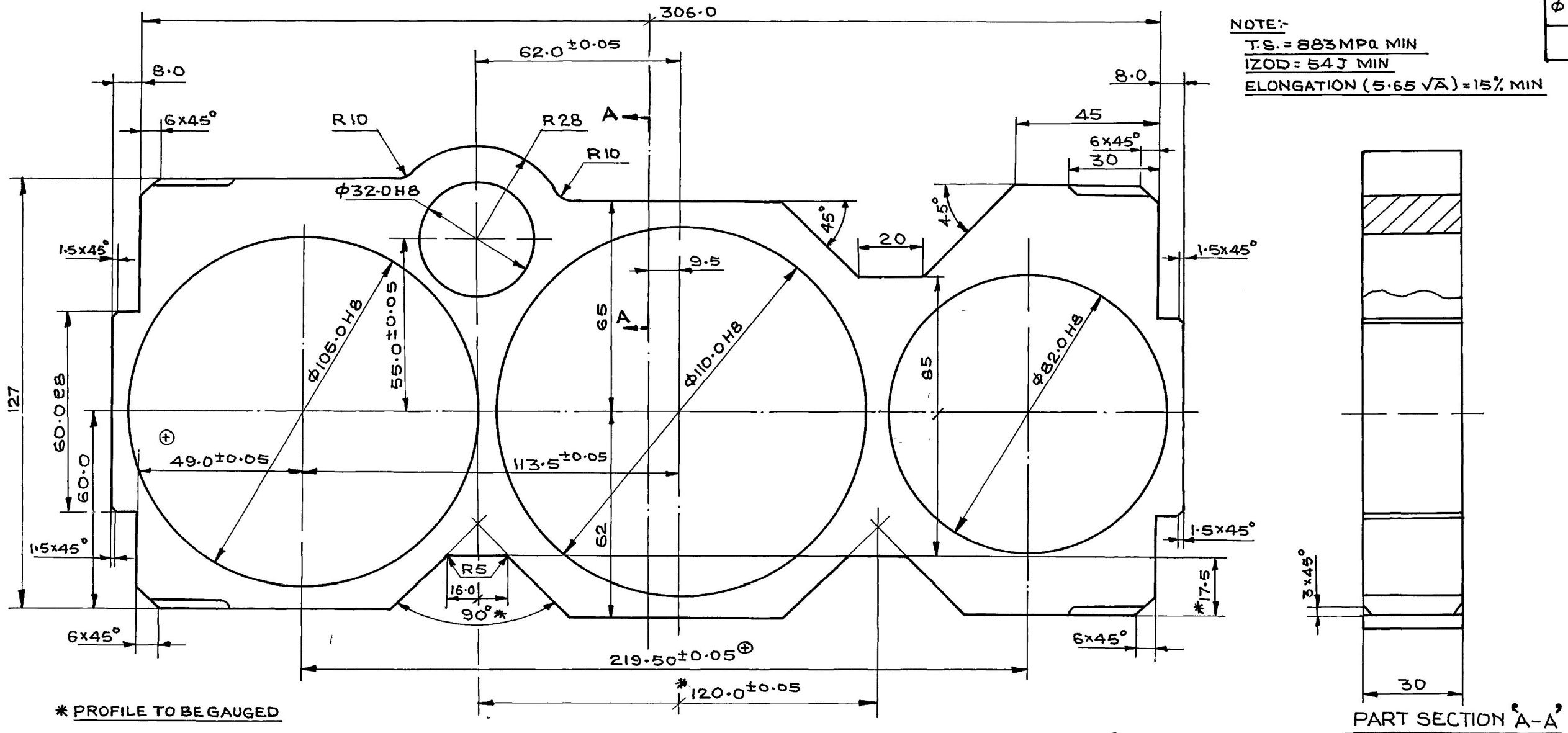


PART No. IWP-1271
 FOR EXPLANATION OF DIMENSIONING, ETC., SEE ARDE NOTE SHT. No.1. DIMNS ARE IN mm.

NOM. SIZE & FIT	DEVIATION
φ 32.0 H8	+0.054 0
φ 110.0 H8	+0.054 0
φ 105.0 H8	+0.054 0
φ 32.0 H8	+0.039 0
60.0 e8	-0.060 -0.106

NOTE:-
 T.S. = 883 MPa MIN
 IZOD = 54 J MIN
 ELONGATION (5.65 √A) = 15% MIN



* PROFILE TO BE GAUGED

DIMENSION MARKED ⊕ ARE TO BE GAUGED BY THE SAME GAUGE USED FOR IWP-1264 SHT-1 AND IWP-1265 SHT-1.

10-7-13	19726-W	MATERIAL AMENDED							
22.06.18	19680-W	MATERIAL AMENDED.							
9-404		RE TRACED WITHOUT CHANGE							
		PREV. DC Nos. 15961-W, 16095-W + 18819-W DT-12-11-03							
DATE	AUTHORITY	ZONE	NATURE	SIG AHSP	SIG DO	C/D MAN	DO FOR CQA(W)	AHSP	ESTD mass:-
AMENDMENTS						MATERIAL - IS: 4367-1991, GRADE 40 Cr 4 Mo 3.			
DRG SEALED:- 16095-W 23-12-83						PROTECTIVE FINISH -			
						DO CQA(W)			
SPACER						स्पेसर			
								DESIGN No. D6P-310101-08	
								PART No. IWP-1271	
								DS CAT No.	