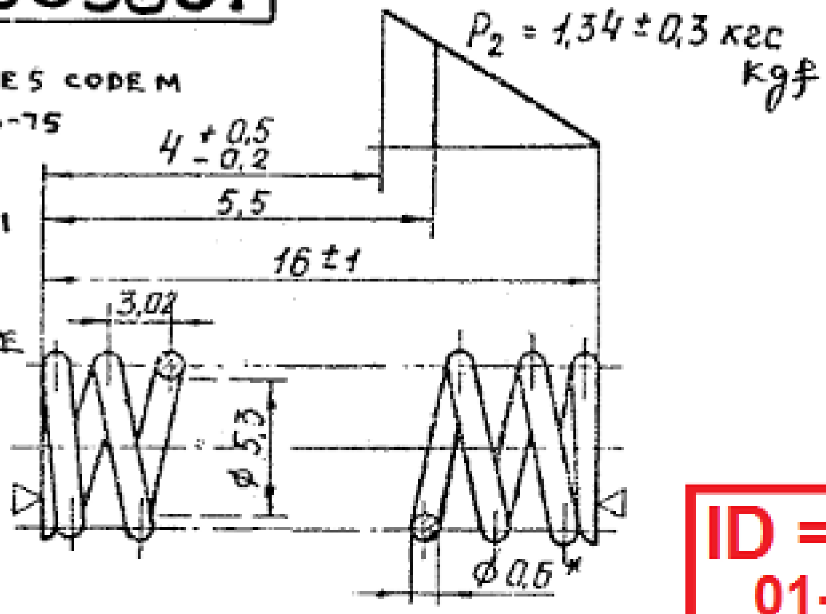
D.S.CAT No
5360-003801

FIRST ANGLE PROJECTION

ALT MATL:-
STEEL WIRE GDE 5 CODE M
TO BS SPEC 5216-75
OR
WIRE GDE 4 TO
IS: 4454-PT.1-81
ALT. MATL:-
IS: 4454-Pt-I-
1981 STEEL WIRE
Gr 3



ID = 189
01-02-01

(∽: WITHOUT ANY SURFACE ROUGHNESS VALUE)

1. Wire 0.6 GOST 9389-60.
2. τ_3 = 121 kgf/mm^2.
3. Direction of spring coiling - right hand.
4. n = 5
5. n_1 = 7.
6. Dr = 6.8$^{+0.2}$mm.
7. Ds = 5 - 0.16mm.
8. * Dimension for referance.
9. Other technical requirements should be according to HB 358 - 43 gr. III.
※ 10. COATING: PHOSPHATING TO
a) JSS-0465-01, CLASS II, CHROMATE PASSIVATION TO IS: 1340-73, FINISH 13 (g).
※ b) ADHESIVE WITH FOLLOWING REQUIREMENTS:-
SOLUTION OF POLYVINYL ACETOL AND RESOL PHYNOL FORMALDEHYDE RESIN IN ALCOHOL
SOLID CONTENTS 14 TO 17%
VISCOCITY 30 TO 60 SEC
SHEAR STRENGTH MIN 100 kgf PER SQ.CM
DUNLOP ADHESIVE S-758 OR
ARALDITE AY 103 OR WITH HARDNESS HY 951
c) NIGROSIVE BLACK TO JSS: 1036
11. Mark letters " Ч " and "K" on tag.

17068-W 7-5-91	PROV. SEALING CANCELLED AND DRG. SEALED	
22-4-85	DRG. SEALED PROV.	
16881-W 2-4-90	DS.CAT N. ADDED.	DO
17255-W 16.3.92	ALT MATL ADDED, SURFACE FINISH NOTES 2 & 10 AMENDED.	
0091-AVA 11.7.12	ALT.MATL.ADDED	
18814-W 22-10-03	HINDI NOMENCLATURE ADDED	
ISSUE	DATE	REFERENCE

Перв. примен / Справ. № / Подп. и дата / Инв. № дубл. / Взам. инв. № / Инв. № подл. 656-1

D.S.CAT No 5360-003801

A 51230-109 CODE-01

SPRING स्प्रिंग
CODE-01

SHEET	MASS	SCALE
1 of 1	0.008	

APPROVED	[signature]	21/6/84
CHECKED	[signature]	18/6/84
DRAWN	[signature]	17/6/84

MATERIAL:
STEEL WIRE I GOST 9389-60

C.QA(AVA)AVADI