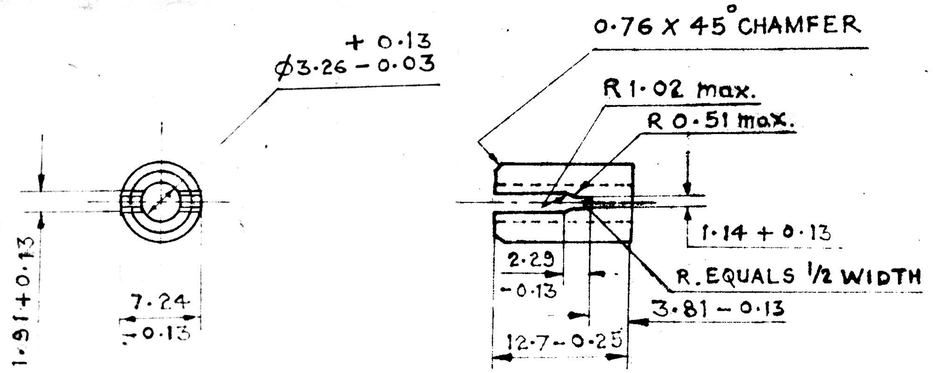
8	7	6	5	4	3	2	1

PART No. IQX 311

DRG. CONVENTIONS CONFORM TO IS: SPECIFICATIONS.
DIMENSIONS ARE IN mm

D.C. 26194-A

TECHNICAL REQUIREMENTS SPEC. C Q A (A) 1803 (c)



NOTES:-

ROLLED THREAD NOT PERMITTED ON ZINC-BASE ALLOY DIE CASTINGS.

FINISH ALL OVER 3·2 μm

MATERIAL:-

ZINC BASE ALLOY TO IS 742:1981 ALLOY 'A' DIE CAST TO JSS 0464-01 (SEP 86) CLASS I

OR

ALUMINIUM ALLOY TO IS: 617 1975 AMD 3 (RA 91) DESIGNATION 4223 WP OR 4600 PRESSURE DIE CAST TO JSS 9530-01 (FEB 83) CLASS I

OR

ALUMINIUM ALLOY ROD TO SPEC. IS 733:1983 DESIGNATION 64430 WP.

PROTECTIVE FINISH:-

FOR ZINC MATERIAL CROMATE PASSIVATION TO IS 1340:1977 & FOR ALUMINIUM ANODISING TO DEF. 151 TYPE 2.

R. No.	DATE	AUTHORITY	REVISION	ZONE	AHSP.	D.O.
	18-10-94	D.C. 35828-A	RETRACED WITHOUT CHANGE & NEW M/COPY REPLACED IN SUPERSESSION OF EXISTING DILAPIDATED COPY.			
			PREVIOUS D.C.s Nos 26194-A, 26735-A, 26931-A, 28960-A, 30037-A, 31193A, 34399-A, 35137-A & 35573-A.			SD/-

SIG.

DRG. SEALED:- 24-4-62

DRN.	CHD.	TRD. RDT	COMP.
C.D'MAN	O'/C D.O.	SCALE:- 2:1	
		EST. MASS:- 0·92 g	
APPD. SD/- FOR C Q A (A)		GAUGE SCHD:- I 1091	
		DATE:- 8-9-61	

MATL:- AS ABOVE

PROTECTIVE FINISH:- AS ABOVE

ASSY. DRG. IQX 18A

DESIGNER'S REF. I.A. 1901

19 SHTS. SHT. 5

PART No. IQX 311

D.S. CAT No. NOT APPLICABLE

AHSP:- C.Q.A.(A) KIRKEE

HEAD SAFETY

14681 (4-7-94)

BASED ON DRG. B/7548293