

765-58-281

9-87

8-87

R2

R3

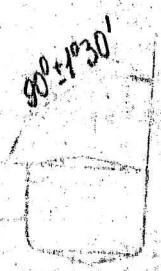
35±2

45±2

90° 30'

R6max

R5



PROVISIONALLY SEALED.

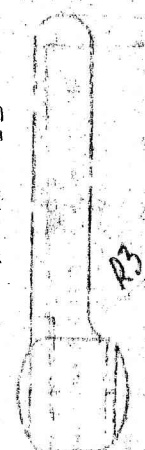
8/21/87

ARMY VERSION

15-87  
(135)

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 DATE: \_\_\_\_\_ D.C./HCS

DEVELOPED



R3

75±2

- (A) To be heat treated. HG 285-228 (936)  
 2. Fittings are to be cleaned from scale.

The following are allowed:

3. Skewness (maximum) of axes of die) upto 0.5%
4. Local surface defects upto depth upto 0.7mm on surfaces to be machined upto 1/2 of actual machining allowance.
5. Warpage upto 0.6mm.
6. Burr along parting line of die upto 0.6mm.
7. Alternate material is 40 GOST 1050-74.
8. Stamp, grade of steel when alternate material is used.

NOTE

1. Drafts upto 7°
2. Unspecified radii are R3max

PLEASE DO NOT REPEAT

TEST SECTION

PRELIMINARY

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HANDLE