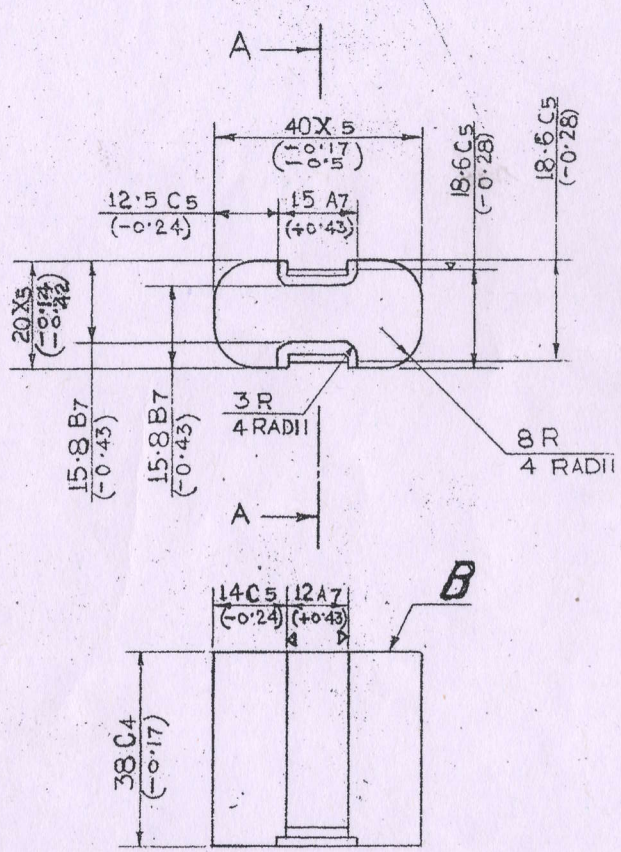

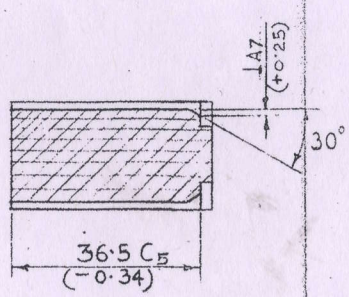

SECTION A-A

DRAWING CONVENTIONS CONFORM TO IS: 696.

SURFACE FINISH :- AS PER IS:3073-67, WHERE NOT SPECIFIED SHOULD BE ▽

MATERIAL :-
TEXTOLITE ПТК-40 QUALITY I GOST 5-78

ARRANGEMENT OF LAYERS IS PARALLEL TO SURFACE 'B'

SHARP EDGES SHOULD BE BLUNTED TO APPROX. 0·2mm

INTERNAL CORNERS ARE APPROX. R 0·2mm.

COATING :- BAKELITE VARNISH ЛБ C-1 GOST 901-78 PRODUCED AS PER OST 3-4018-77.

THICKNESS OF VARNISH LAYER SHOULD NOT BE EXCEED 0·1mm

MARK "K" (DIMENSIONAL ACCEPTANCE) ON A TAG

COATING FOR INDIA:-
AS PER APC 209 TO SPECN. IISS: 8010-47.
COATING LAYER NOT TO BE EXCEED 0·1mm

REMAINING TECHNICAL REQUIREMENTS ARE AS PER 6П11 TY SPECIFICATIONS.

MATERIAL FOR INDIA:-
AS PER SPECN. BS: 2572 GROUP 1 TYPE F1
REMAINING TECHNICAL REQUIREMENTS FOR MATERIAL SAME AS OF COUNTRY OF ORIGIN.

CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 11.10.18
Design & Drawing Office
Ordnance Factory,
Tiruchirappalli 620016

UN CONTROLLED COPY

26/9/05

A 4109

AUTHY.	DATE	ZONE	BRIEF RECORD	SIG
21758-SA	27-5-92		COATING FOR INDIA AMENDED AND MATL. FOR INDIA ADDED	MAJ.
21306-SA	18-7-91		DRAWING REVISED	LT.COL
20956-SA	14-10-90		COATING FOR INDIA ADDED	LT.COL.
20888-SA	27-7-90		DRG. REVISED, RE-DRAWN AND PROV. RE-SEALED	LT.COL
			PREVIOUS DC(I) NOS. 18895-SA & 20101-SA.	COPY.

	DATE	NAME
DGN.		
DRN.		
CHD.		
TRD.		
COMP.		

DT. 26.7.90 I/C. D.O

SCALE:- 1:1

SEALED:- PROV. DC (I) NO. 18895-SA DT. 10.4.86

ASSY. :- DS.CAT.NO. 1005-007277

MATERIAL :- AS STATED.

DIMENSIONS ARE IN MILLIMETRES

BUFFER

CQA(SA) ICHAPUR

APPROVED DT. 7.1.86

NEG. PREPARED.

DESIGNER'S REF. 6П11 4-9

DS. CAT. NO. 1005-007277