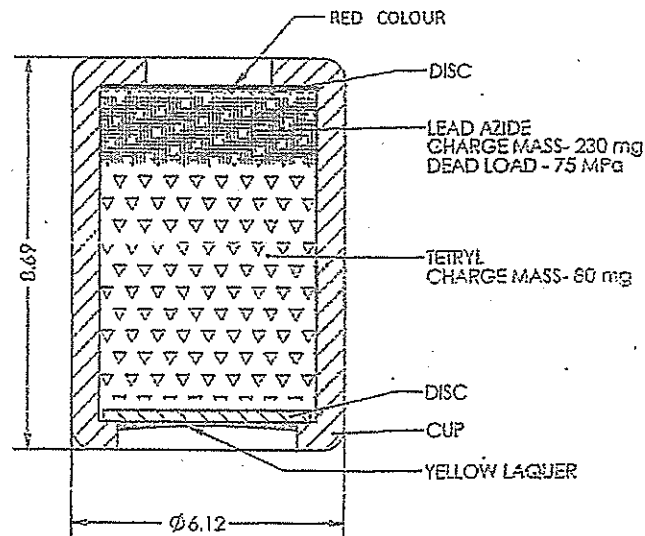


SPECIFICATION FOR FILLING OF DETONATOR M17

1) The schematic diagram of Filled Detonator M17 is given below:



2) The main chemical composition filled inside the Detonator is as follows:

1st Filling - Lead Azide, Charge weight - 230mg @ Dead Load of 75 MPa

2nd Filling - Tetryl, Charge weight - 80mg @ Dead Load of 75 MPa

Filled composition should be secured both sides by placing a suitable Disc and turnover thereafter. Suitably coating with Yellow Laquer and Red Colour.


AGM/P


SM/P


DO/P-II


HOS/UNIT-III