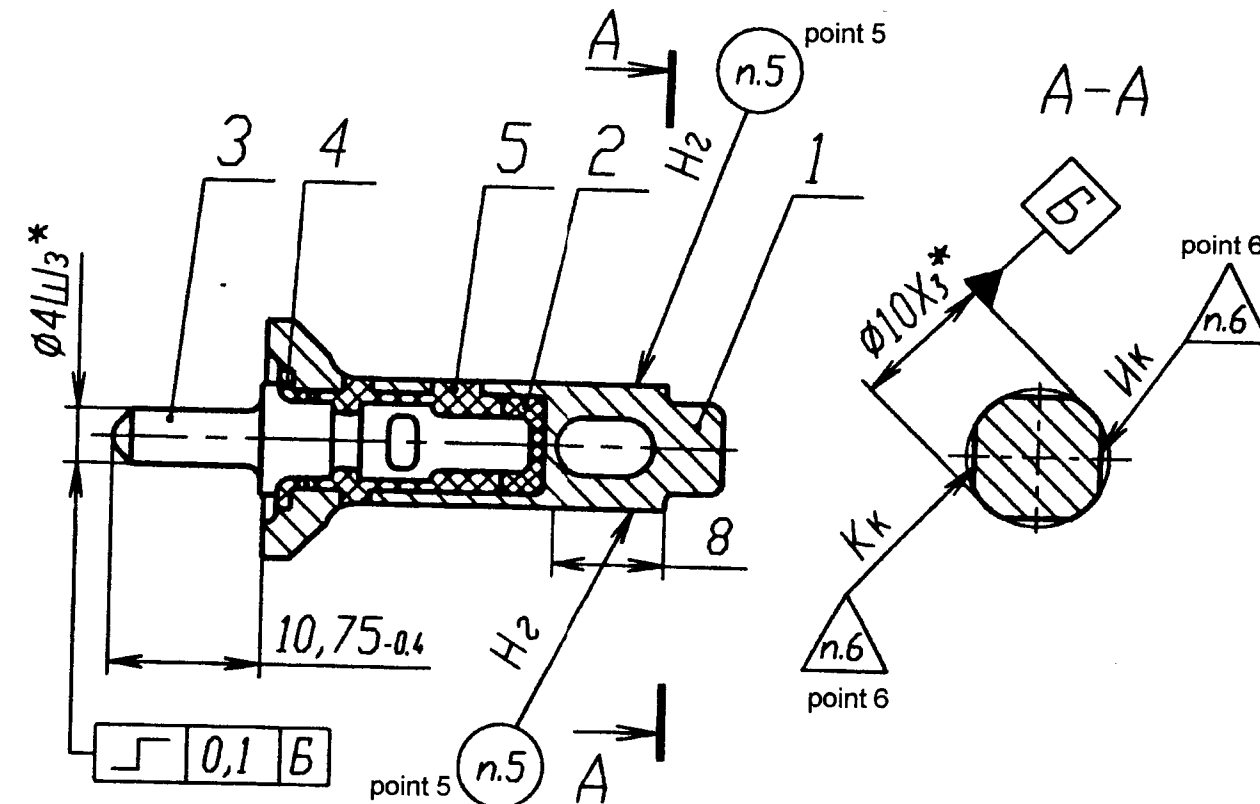


First use		Format	Zone	Position	Designation	Nomenclature		Qty.	Remarks	
Reference No.						Documents				
		A4		✓	9-A-621.05.020 SB	Assembly drawing b-2 6/2				
						Components				
				A2	✓	9-A-621.05.005	Plunger b-2 6/2	1		
				A4	✓	9-A-621.05.006	Bush b-2 6/2	1		
				A3	3	9-A-621.05.007	Firing pin b-2 8/5	1		
				A4	✓	9-A-621.05.015	Bush b-2 6/2	1		
Sign and Date	Dupl. Inv. No.									
						Materials				
			5			Moulding material AG-4V	6	gm		
						GOST 20437-89				
Orig. Inv. No.	Sign and Date						9-A-621.05.020			
		Amend.	Sheet	Doc. No.	Sign	Date				
		Developed by					Type	Sheet	Sheets	
		Checked by					02		1	
		Head of Q.C.D								
		Approved by								

9-A-621.05.020 SB



- 1.* Reference dimensions.
2. Surface finish of operating surfaces of press mould not lower than $0.5\sqrt{\lambda}$.
3. resistance of insulation between positions 1 and 3 is not less than 20 MΩ.
4. After polishing of scales, damage of cadmium plating in compliance with test specimen is permissible with further coating with adhesive BF-4, GOST 12172-74.
5. Mark batch No. of simultaneously pressed assembly units and factory No. in letter size PO-3 GOST 2930-62.
6. Stamp.
7. Other technical requirements as per OST 4 GO.005.051.

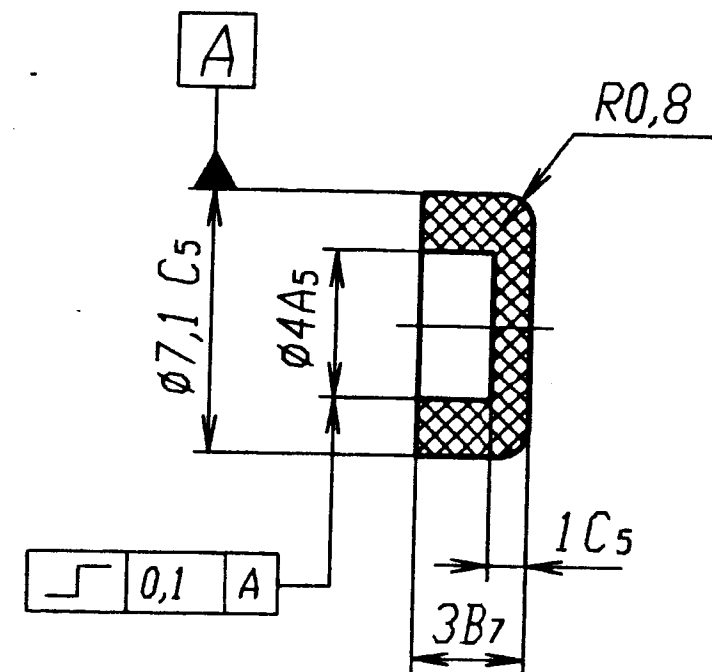
Approved OGMet		Sign and Date	Alternate Inv. No.	Approved T.Usb	Dupl. Inv. No.	Sign and Date	Approved KTONI	Reference No.	Approved by shop	First use	9-A-621.05.020 SB																																			
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Firing pin Assembly drawing																																														
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Type</td> <td>Weight</td> <td>Scale</td> </tr> <tr> <td>O₂</td> <td>0.02</td> <td>2:1</td> </tr> <tr> <td colspan="2">Sheet</td> <td>Sheets 1</td> </tr> </table>												Type	Weight	Scale	O ₂	0.02	2:1	Sheet		Sheets 1																										
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Approved by																																														

Copied by

Format A4

9-A-621.05.006

0,63

Press mould
ДЛЯ ПРЕССФОРМЫ

1. Inner angles $R \sim 0.4$ mm.
2. Blunt edges $R \sim 0.4$ mm.
3. Stamp K on batch tag.

Approved OGMet		Sign and Date	Approved TOsb		Sign and Date	Approved KTONI		Reference No.	Approved by shop	First use	
			Alternate Inv. No.	Dupl. Inv. No.							
Orig. Inv. No.											
Amend.		Sheet	Doc. No.	Sign	Date						
Developed by											
Checked by											
Head of Q.C.D											
Design bureau chief											
Head of Q.C.D											
Approved by											

9-A-621.05.006			
Firing pin bush	Type	Weight	Scale
	O ₂	0.002	5:1
	Sheet	Sheets 1	
Moulding material			

