

PRE-QUALIFICATION CRITERIA

Nut To Drg. No 301-20-3

| Description/ Drg. No. | Critical Component | Critical Process | VQC |
|----------------------------|----------------------------|--|--|
| Nut To Drg. No 301-20-3 | Nut To Drg. No 301-20-3 | 1.Raw material hexagon rod to the material specification/size indicated in the drawing from a reputed supplier 2.Machining of rod for external dimension and internal thread cutting. 3.Cadmium chrome plating. 4.Magnetic flaw detection. 5.Stamp by electric spark /chemical method. | 1. The firm should be in the field of manufacturing of similar nuts. 2. Tie-up with a reputed raw material supplier. 3.Suitable lathe for external machining and internal thread cutting. 4. Facility for plating or tie-up with a reputed heat treatment source for Cadmium Chrome plating. 5. Availability of Magnetic flaw detector machine. 6. Availability of electric spark equipment for stamping. |