

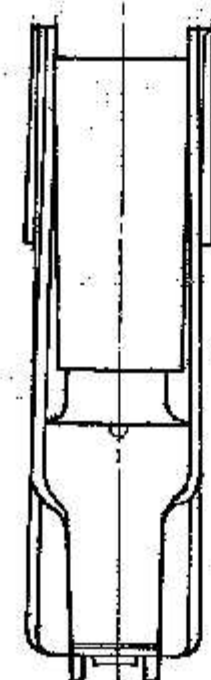
076000-9001

D.S. CAT. 1005-000970

DIMNS. ARE IN mm.

FOR EXPLANATION OF DETAILS
WHEREVER NOT SPECIFIED REFER
D.D. NOTE SHEET NO. 3 (LATEST ISSUE)

PROTECTIVE FINISH:--PHOSPHATE TO
SPECN. JSS-0465-01:1994, CLASS-II PAINT
RFU. STOVING BLACK TO SPECN. JSS-8010-37
MATT FINISH.



1005-000972-1

1005-000971-1

PART SEC. AA.

3.30
-0.13
-0.25

0.25

1005-000975-1

1005-000974-1

PART SEC. CC

PART SEC. BB



1005-000973-1

Ø AS SHOWN IS TO CORRESPOND
WITH Ø AS SHOWN ON 1005-000974 &
1005-000973.
SPOTWELD WHERE MARKED THUS *

DRG. BASED ON P.108/18/K.

METRIC

11. 02. 2003.		25681-SA	PROFORMA CHANGED, PROTECTIVE FINISH AND TOL. NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	CD.	SA.	DT. 11. 02. 2003.	CHD.	TRD.	COMP.	AHSP.
DATE		AUTHY.	BRIEF RECORD	ZONE	VC/D.O.	G.O.	EST. MASS: -		CQA(SA), ICHAPUR	
SEALED: - D.C. No. 14307-SA, DT. 13.5.75.		SIGN.		MATERIAL: -		APPROVED. DT. 18.4.67 (NEG. RE-TRACED)		ASSY. 1005-000969		
NOMENCLATURE: -		CASE ASSEMBLY.		H.T./HARDNESS: -		PROTECTIVE FINISH: -		AS STATED		
								DGNR'S REF. CIA/WPN/834		
								PART NO.		
								DRG. NO.		
								D.S. CAT. NO.		1005-000970

176000-9001
D.S.CAT 1005-000971
NO.

DIMNS. ARE IN mm.

FOR EXPLANATION OF DETAILS WHEREVER
NOT SPECIFIED REFER D.D.NOTE SHEET
NO.3 (LATEST ISSUE)

GENERAL TOLERANCE ± 0.127 EXCEPT WHERE
OTHERWISE STATED.

TOLERANCE ON CENTRES ± 0.127 UNLESS
OTHERWISE STATED.

MANUFACTURER'S CODE & YEAR OF MANUFACTURE
TO BE MARKED IN 2 CHARACTERS,
SEE ALSO DRG. NO. 1005-000970

FOR SPECNS. LATEST ISSUE SHOULD BE
FOLLOWED.

ENGRAVE 3 CHARACTERS
SEE ALSO DRG. NO. 1005-000970

MAGAZINE 9 mm. 1A 34 RDS.

METRIC

08.03.2003.		25694-SA.	PROFORMA CHANGED, TOL. NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING	DRN.	CHD.	TRD. Baris	COMP. Satal	AHSP. CQA(SA) ICHAPUR
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING	SCALE :- 1:1		EST. MASS. 28 GRAMS.	APPROVED. DT. 18-4-67	ASSY. 1005-000970
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING	DT. 08.03.2003.	I/C D.O.	NEG. RE-TRACED.		
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING	MATERIAL :- BS 1449 Pt1, 1983, Gr. CS-3 SEC.2 OR IS: 513-1994 Gr. 'DD' 914, 20 SWG.				DGNR'S CIA/WPN/834 REF.
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING	H.T./HARDNESS :-				PART NO.
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING	PROTECTIVE FINISH				DRG. NO.
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING					D.S. CAT. 1005-000971 NO.
08.03.2003.		25694-SA.	PREVIOUS D.C. NOS. 14307-SA, 17654-SA, 19360-SA, 21866-SA & 22958-SA	DATE AUTHY.		BRIEF RECORD		ZONE	I/C D.O.	G.O.	SEALING					

NOMENCLATURE :-

PLATE BACK

226000-9001
D.S. CAT 1005-000972

FOR EXPLANATION SEE D.D. NOTE SHEET No. 3
DIMNS. ARE IN mm.

GENERAL TOLERANCE ± 0.127 EXCEPT WHERE OTHERWISE STATED.

TOLERANCE ON CENTRES ± 0.127 UNLESS OTHERWISE STATED.

9 1/2 SCALLOPS
EQUALL RADII TO SUIT

1.52 R
SECTION D-D

18.745
0.102
3.40
0.30
SECTION C-C

PART VIEW IN DIRECTION
OF ARROW 'X'
SCALE - 2:1

SECTION C-C

NOTE -
FOR SPECNS. LATEST ISSUE SHOULD BE FOLLOWED

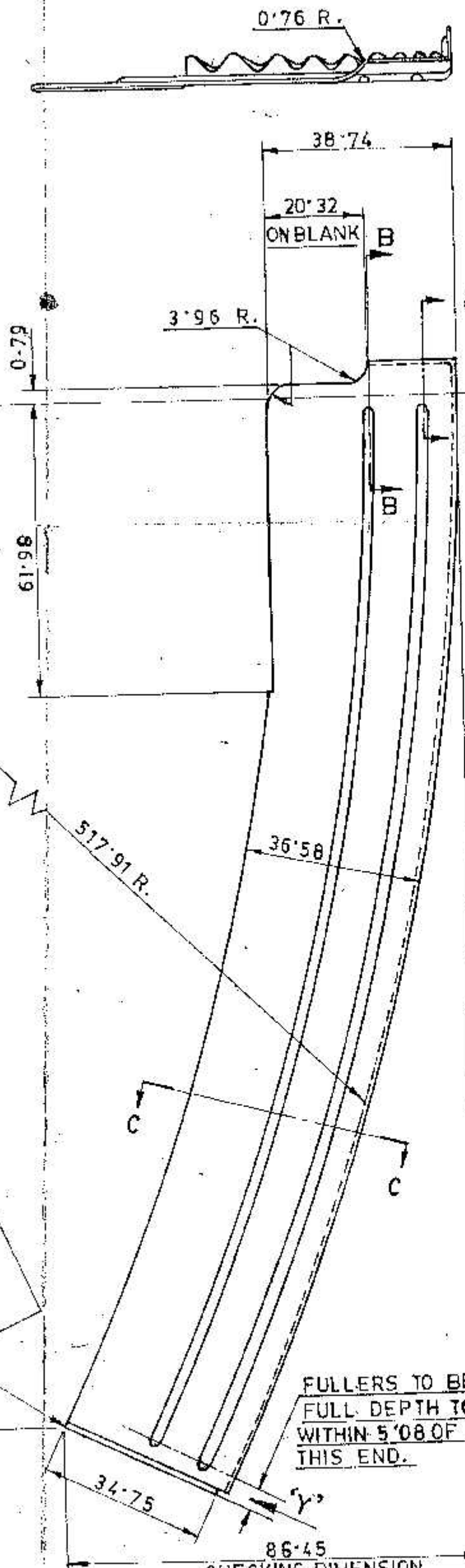
SECTION B-B

SECTION A-A

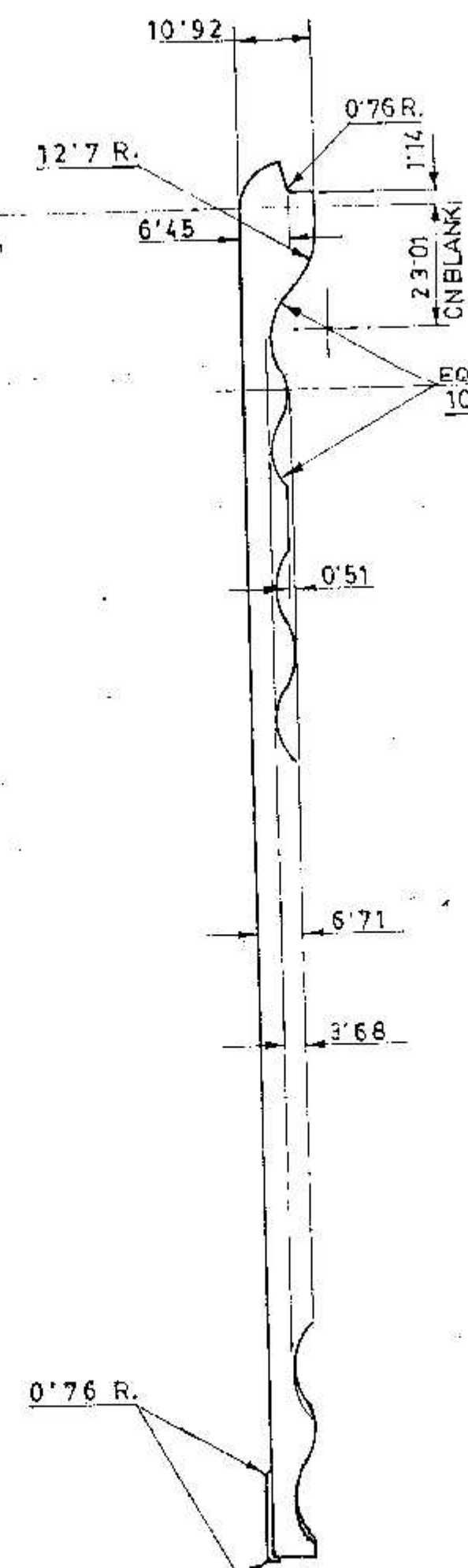
DATE		24-11-99	24530-SA	PROFORMA CHANGED, DIM. 62.23 ADDED, NEG. RETRACED AND DRG. RE-SEALED.	1/1	Auto	1/1	DRN	CHD	TRD	S.K.P	COMP	Metric	AHS	CQA(SA), ICHAPUR
AUTHY				REMOVED D.C. 17/11/99 SA 17654-SA 17660 SA 22564-SA & 23495 SA	1/1	Auto	1/1	DT. 24.11.99	1/1	APPROVED	DT. 18.4.67	NEG. RETRACED	ASSY.	1005-000970	
SEALED:-				BRIEF RECORD	1/1	Auto	1/1	MATERIAL	BS 1449 PT. 1:1983 Gr. C5-3 SEC. 2 OR						
NOMENCLATURE				PLATE FRONT	1/1	Auto	1/1	IS: 513-1994 Gr. 'DD' TEMPER-SP. 914, 20 S.W.G.							
ZONE					1/1	Auto	1/1	H.T. HARDNESS							
I/C, D.O.					1/1	Auto	1/1	PROTECTIVE FINISH							
SIGN.					1/1	Auto	1/1								
PART No.					1/1	Auto	1/1								
DRG. No.					1/1	Auto	1/1								
D.S. CAT.					1/1	Auto	1/1								
No.					1/1	Auto	1/1								

SECTION 'C-C'

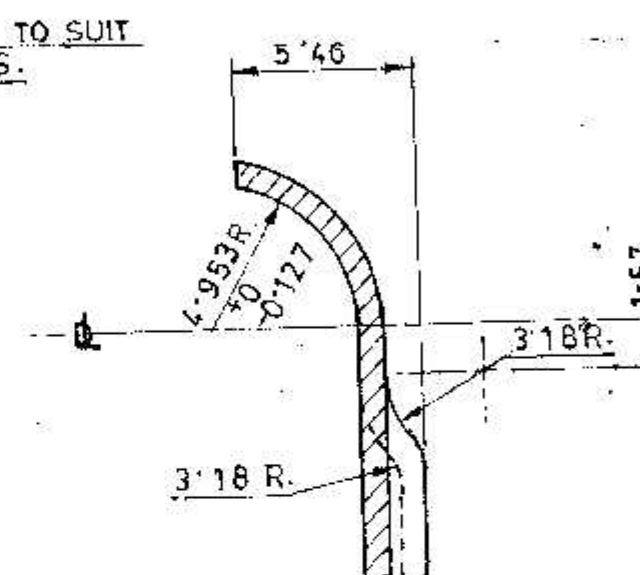
PART VIEW IN DIRECTION
OF ARROW 'Y'



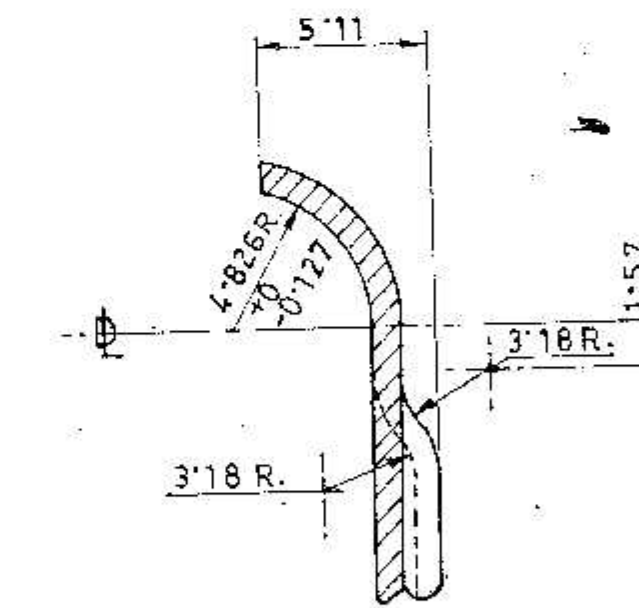
FULLERS TO BE
FULL DEPTH TO
WITHIN 5'08 OF
THIS END.



→ EQUAL RADII TO SUIT
10 SCALLOPS.



ENLARGED
PART SECTION 'A-A'



ENLARGED
PART SECTION "B-B"

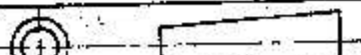
NOTES :-

GENERAL TOLERANCE ± 0.127
EXCEPT WHERE OTHERWISE
STATED. TOLERANCE ON CENTRES ± 0.127
UNLESS OTHERWISE STATED.

FOR SPECNS. LATEST ISSUE SHOULD
BE FOLLOWED.

REMOVE BURRS.

METRIC

CHECKING DIMENSION				ORN. CHD. TRD. Shands COMP. <i>Shands</i> SCALE :- NOT TO SCALE. EST. MASS :- 56 GRAMS. APPROVED DT. 18.4.67. DT. 17-4-99 <i>Anila</i> I/C; D.O. NEG. RE-TRACED		AHSP. CQA(SA), ICHAPUR ASSY. 1005-000970 	
17-04-99 24333-SA PROFORMA CHANGED, NEG. RE-TRACED & DRG. RE-SEALED PREVIOUS D.C. NOS. 14307-SA, 17634-SA, 19360-SA, 21867-SA, 22285-SA & 23258-SA.				<i>Anila</i> <i>Shands</i> COPY COPY DATE		DGNR'S REF. CIA/WPN/834 PART No. DRG. No. D-S.CAT. NO. 1005-000973	
DATE AUTHY. BRIEF RECORD SEALED:- D.C. 14307-SA, DT. 13.5.75				ZONE I/C; D.O. G.O. SIGN.		H.T./HARDNESS :- PROTECTIVE FINISH :-	
NOMENCLATURE:-				PLATE SIDE L.H.			

746000-9001

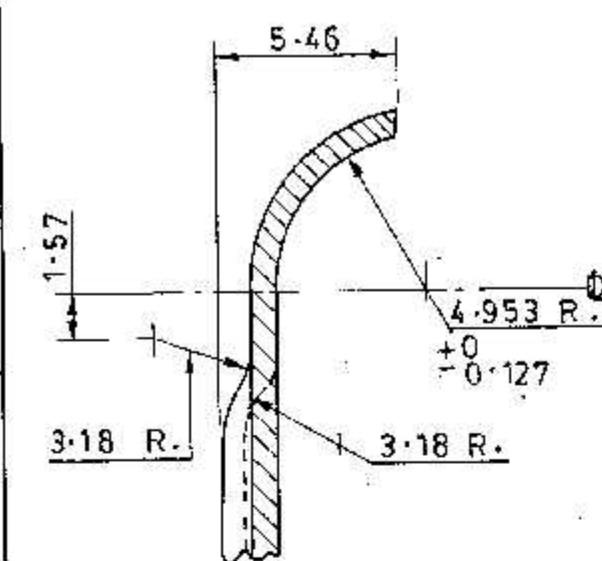
FOR EXPLANATION SEE D.D. NOTE SHEET NO. 3
DIMNS. ARE IN mm.

GENERAL TOLERANCE ± 0.127 EXCEPT WHERE
OTHERWISE STATED.

TOLERANCE ON CENTRES ± 0.127 UNLESS
OTHERWISE STATED.

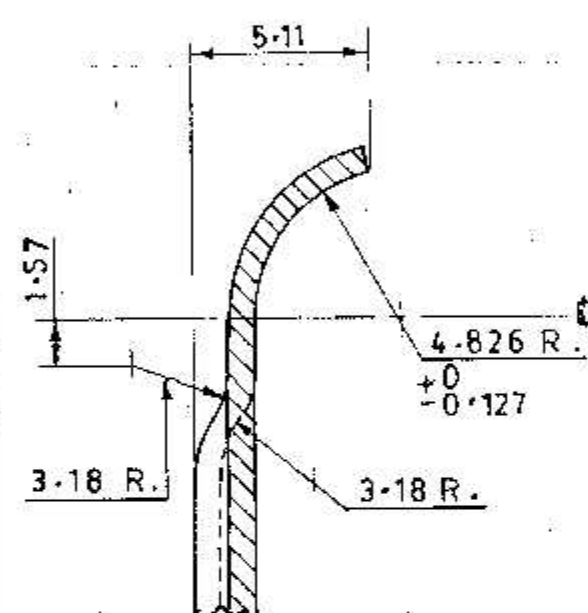
NOTES:- FOR SPECNS. LATEST ISSUE SHOULD
BE FOLLOWED.

REMOVE BURRS.



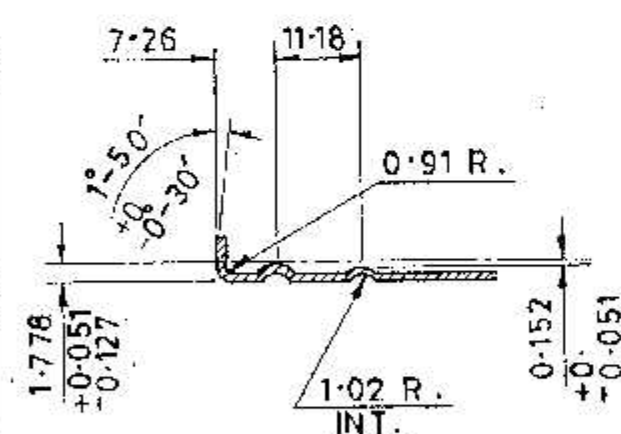
ENLARGED PART SECTION A-A.

SCALE:- 4:1

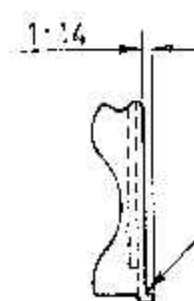


ENLARGED PART SECTION B-B.

SCALE:- 4:1



SECTION C-C.



PART VIEW IN DIRECTION OF ARROW 'Y'.

10 SCALLOPS EQUAL
RADII TO SUITE.

FULLER TO BE FULL DEPTH
TO WITHIN 5.080F THIS END.

27.12.2000		24904-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED.	DRD.		CHD.	TRD. Sharda	COMP. H. S. Bhatnagar	AHSP CQA(SA), ICHAPUR
			PREVIOUS D.C. NOS. 1307-SA, 17551-SA, 19360-SA, 21868-SA, 22251-SA & 22958-SA.	SCALE:- 1:1 & 4:1		EST. MASS:- 5.6 GRAMS.			ASSY. 1005-000970
				APPROVED. DT. 18.4.67		NEG. RE-TRACED			
				DT. 27.12.2000		I/C, D.O.			
DATE		AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.	MATERIAL:- BS. 1449 Pt. 1:1983 Gr. CS-3 SEC.-2 OR IS: 513-1994 Gr. 'DD' 0.914 20 SWG.		DGMR'S CIA/WPN/834 REF. DETAIL NO. 5.
SEALED:- D.C. NO. 14307-SA, DT. 13.5.75				SIGN.		H.T./HARDNESS:-		PART NO.	
NOMENCLATURE:-		PLATE SIDE R.H.		PROTECTIVE FINISH:-				DRG. NO.	
								D.S. CAT. NO. 1005-000974	

D.S.CAT. 1005-000975

DIMNS. ARE IN mm.

FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED REFER D.D. NOTE SHEET NO.3 (LATEST ISSUE)

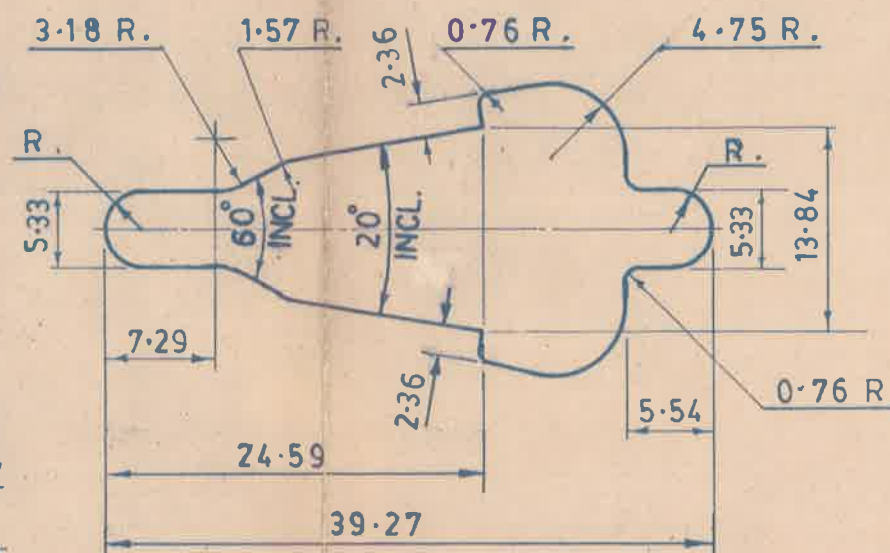
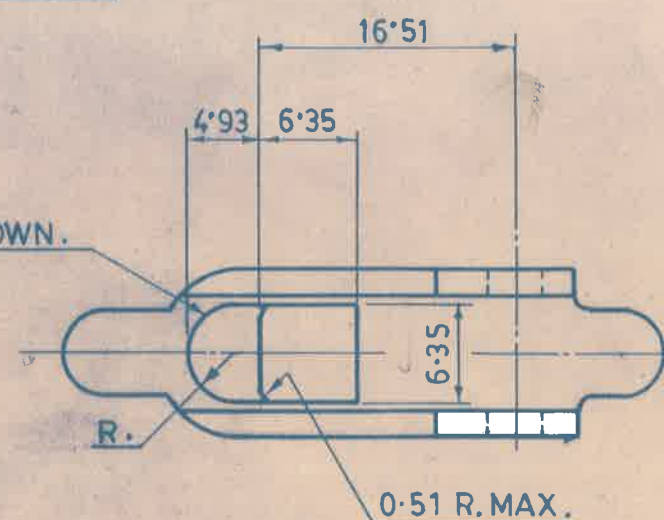
GENERAL TOLERANCE ± 0.127 EXCEPT WHERE OTHERWISE STATED.

TOLERANCE ON CENTRES ± 0.127 UNLESS OTHERWISE STATED.

NOTE:-

FOR SPECNS. LATEST ISSUE SHOULD BE FOLLOWED.

PART SHEAR AS SHOWN.



BLANK SIZE

2 HOLES 3.734 DIA.
+0.076
-0

REMOVE BURRS FROM EDGES OF HOLES.
IF COUNTERSUNK, NOT TO EXCEED 3.96 DIA.

METRIC

24.03.2003.		25702-SA	PROFORMA CHANGED, TOLERANCE NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	DRN.	CHD.	TRD. <i>Rukhama</i>	COMP. <i>Hawami</i>	AHSP. CQA(SA), ICHAPUR
24.03.2003.		25702-SA	PREVIOUS D.C. NOS. 14307-SA, 17655-SA, 19360-SA, 22351-SA & 22960-SA.	DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	SCALE:-		EST MASS:- 3.84 GRAMS.		ASSY. 1005 - 000970
24.03.2003.		25702-SA	PROFORMA CHANGED, TOLERANCE NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	MATERIAL:-	BS:1449 PART 1:1983 CS 3, SEC-2 OR IS-513:1994 'DD', 17 S.W.G.	APPROVED, DT. 18.4.67 (NEGATIVE RE-TRACED)		DG NR'S REF. CIA/WPN/834/6
24.03.2003.		25702-SA	PROFORMA CHANGED, TOLERANCE NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	H.T./HARDNESS:-				PART NO.
24.03.2003.		25702-SA	PROFORMA CHANGED, TOLERANCE NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	PROTECTIVE FINISH:-				DRG. NO.
24.03.2003.		25702-SA	PROFORMA CHANGED, TOLERANCE NOTE AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.					D.S.CAT. NO. 1005 - 000975

STOP