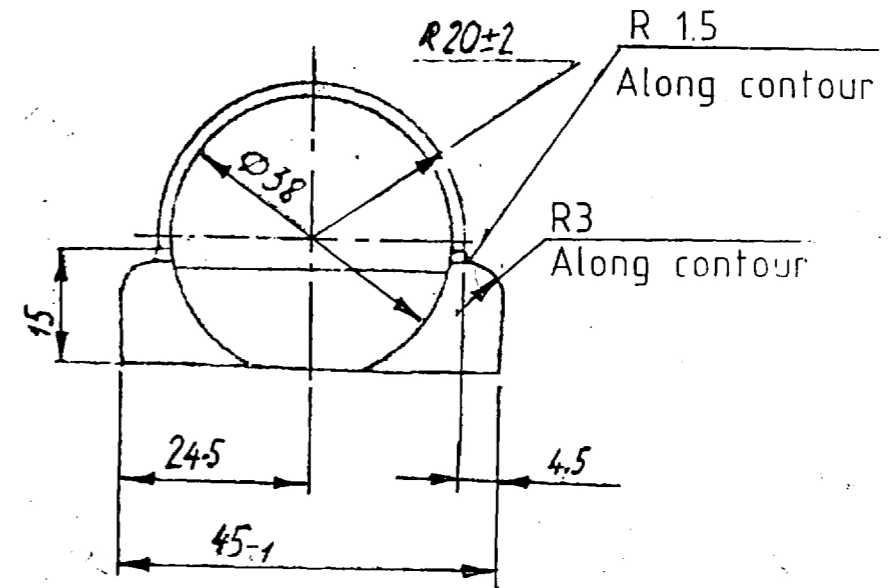
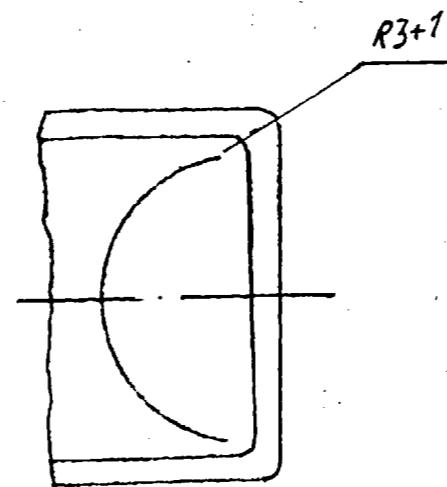
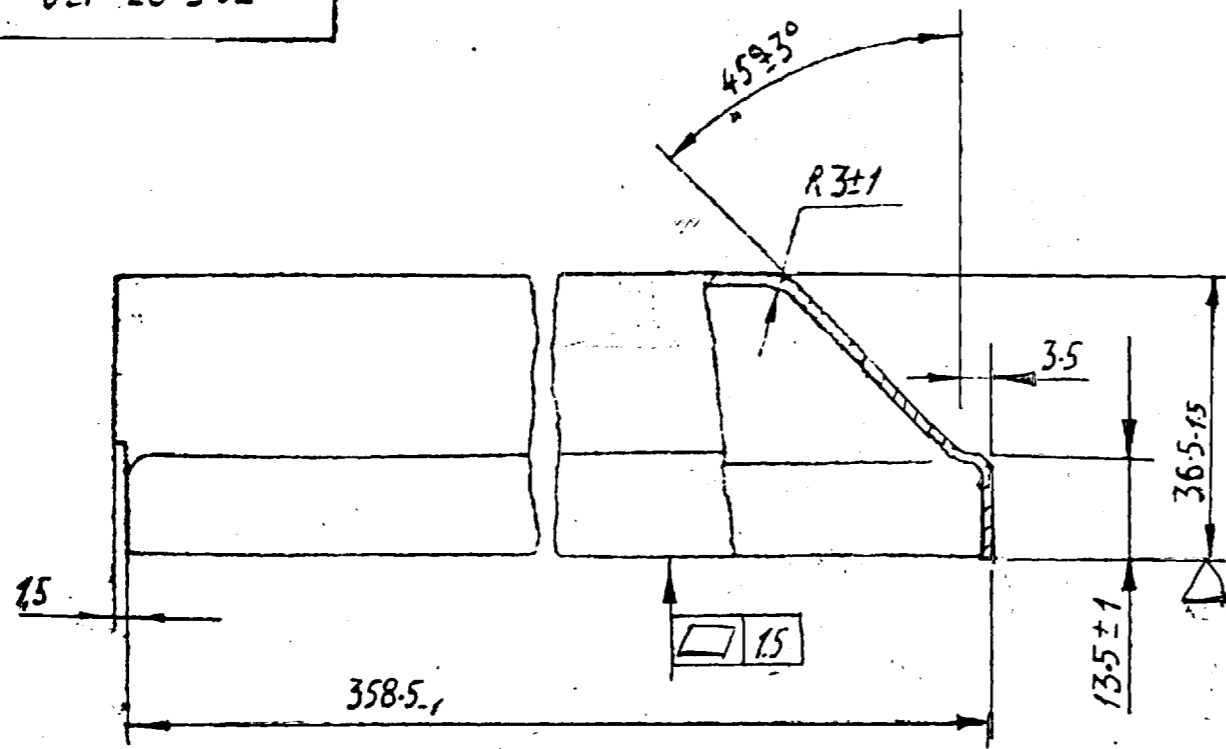


1. Blunt sharp edges.
2. Thinning of material to 1 mm is allowed after stamping.
3. Perform dimensions without deviations with an accuracy of ±0.5.
4. Local cracks and fissures may be welded-up with wire 163, GOST 15527-70.
5. Header may be made from parts which should be butt-welded and welds should be dressed from outside.
6. Non-flatness of surface A should not exceed 1.5 mm.

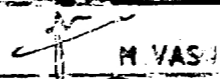

USED ON: 765-03-05176

APPROVED	<i>[Signature]</i> M VASU	765-03-131	
CHECKED	<i>[Signature]</i>	HEADER	
CONTROLLERATE OF INSPECTION (ICV)		WEIGHT	SCALE
		0.410	
		SHT	SHTS
		SHEET ДПРХ М12 НД Л 63 GOST 931-78	



1. Unspecified limit deviations of dimensions are  $\pm 0.5$  mm.
2. Thinning of material to 1 mm is allowed after stamping.
3. Local cracks and fissures may be welded-up with wire  $\Lambda$ -63, GOST 15527-70.
4. Header may be made from parts which should be butt-welded and welds should be dressed from outside.

USED ON 765-03-05177

APPROVED		765-03-132	
CHECKED		HEADER	WEIGHT
CONTROLLERATE OF INSPECTION (IC VI)			0.338
		SHT	SHTS
		SHEET APPX MI-2 HAN 63 GOST 931-78	