

FOR EXPLANATION OF DIMENSIONING ETC., SEE
THIRD ANGLE PROJECTION DIMENSIONS ARE IN mm

NOTES

MATERIAL :-

TIMBER & PRESERVATION TO SPECN I. A. 1149 (LATEST ISSUE)

PLYWOOD WWR TYPE B B TO SPECIFICATION IS:303

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AFTER DRILLING HOLES & MACHINING OPERATION THE PLYWOOD
SHOULD BE DIPPED IN 10% SOLUTION OF COPPER NAPHTHATE
IN WHITE SPIRIT OR KEROSENE OIL SUPERIOR FOR A PERIOD OF
FIVE MINUTES.

STAPLES SHOULD BE MANUFACTURED FROM M.S. HARD BRIGHT
DRAWN TO SPECN IS 280 & GALVANISED IN ACCORDANCE
WITH SPECN B.S. 729 PT 1

CONSTRUCTION OF LOOP

THE LOOP CLOSURE SHALL BE EITHER LOOPED WIRE CLOSURE OR TWISTED WIRE CLOSURE. THE LOOP BOTH SIDES & TOP SHALL PROJECT BEYOND THE EDGES OF FACE BOARD A MINIMUM OF 25 mm. TOP LOOP SHALL FIT OVER THE INSIDE LOOPS. LOOPS SHALL BE FABRICATED SUCH THAT A TIGHT SECURE CLOSURE IS OBTAINED WHEN A CLOSER LEVER IS USED.

TEST

THE LOOP CLOSURE MUST WITHSTAND WITHOUT BREAKING
THREE CLOSING & OPENING OPERATIONS.

TOLERANCES ON UNTOLERANCED DIMENSION $\pm 0.5\text{mm}$

FOR DETAILS OF PAINTING QUALITY OF TIMBER TEST REFER TO SPEECH, A. 948 (LATEST ISSUE)

TO BE BRANDED OR STAMPED ON BOTTOM
IN 12.5 TYPE

✱ CONTRACTORS INITIALS OR RECOGNISED TRADE MARK

✚ YEAR OF MANUFACTURE

CRATE 5A

CRATE 5A
DS CAT No. 8140 000251

SERIAL No & D.S. CAT No. TO BE STAMPED
TO BE STAMPED OR BRANDED ON BOTTOM IN
25.5 TYPE

PAINTING

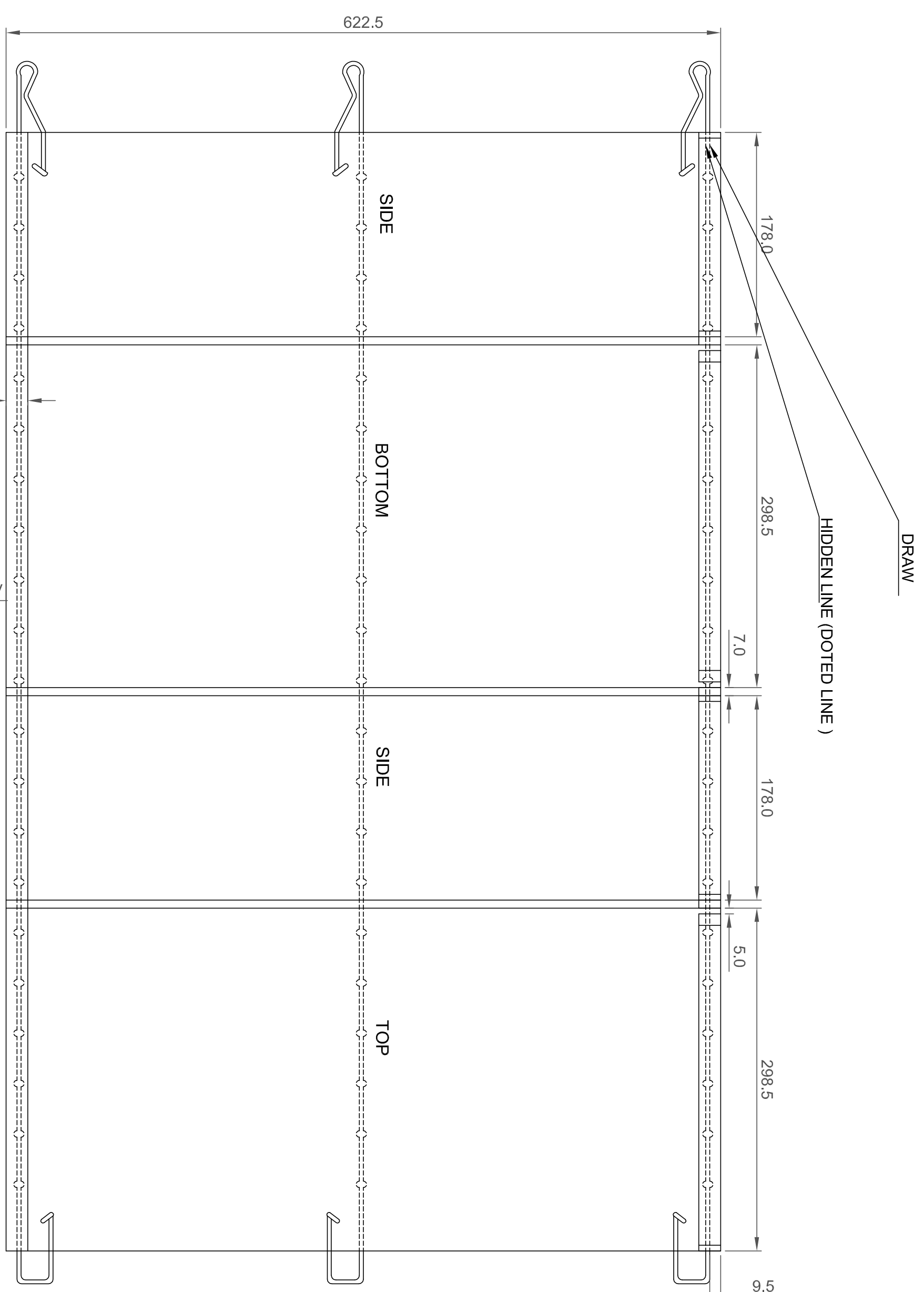
CRATES INCLUDING ALL STEEL FITTINGS TO BE PAINTED EXTERNALLY WITH ONE PRIME COAT OF PAINT READ MIXED QUICK DRYING MATT FOR GENERAL PURPOSE RED OXIDE (ISC 446 TO IS:5) TO SPEC IN 168 (LATEST ISSUE) FOLLOWED BY A COAT OF PAINT READ MIXED QUICK DRYING MATT GENERAL PURPOSE OLIVE GREEN (ISC - 220 TO IS :5) TO SPEC IN 168 (LATEST ISSUE)

ORDNANCE FACTORY BHANDARA

CRATE 5A / L /	
WIRE BOUND FOR PACKAGE AMMUNITION	
79A (PART No IS V 326 A)	
DATE :- '16 - 8 - 94	SCALE :- 1 : 4
DRAWN BY :-	DRG NO.
TRACED BY :- Sd /-	
CHECKED BY :-	OFBA ' CX' 55
APPROVED BY :-	FINAL APPROVAL

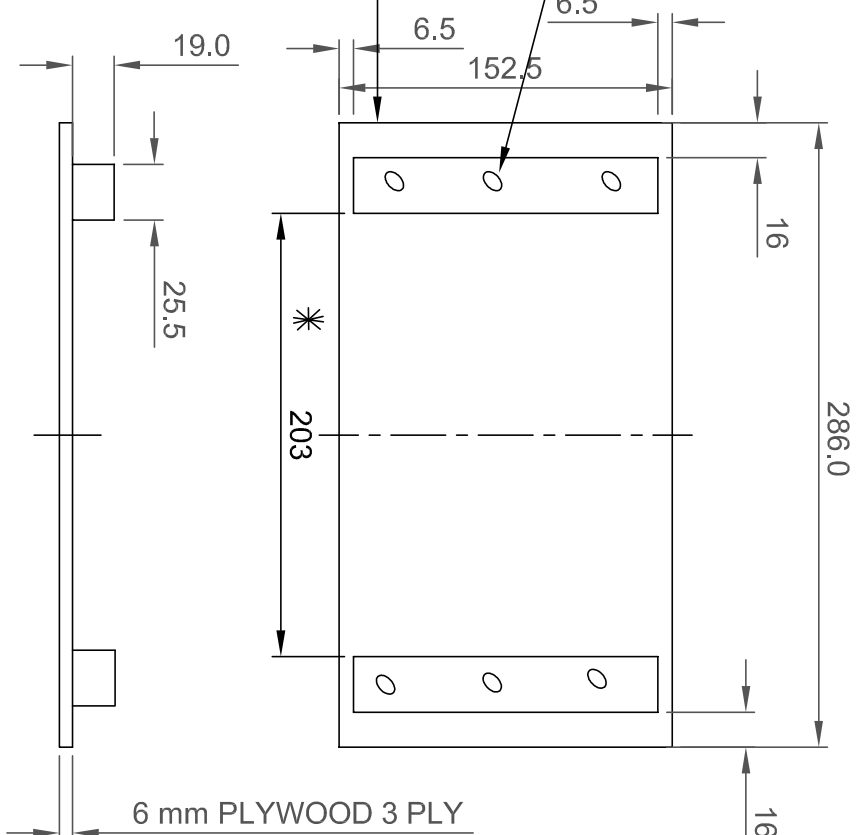
BASED ON CIA KIRKEE DRG. NO. CIA/AMN/754,DT.8.7.65

WORKS MANAGER / IO	Sd /-.	GENERAL MANAGER
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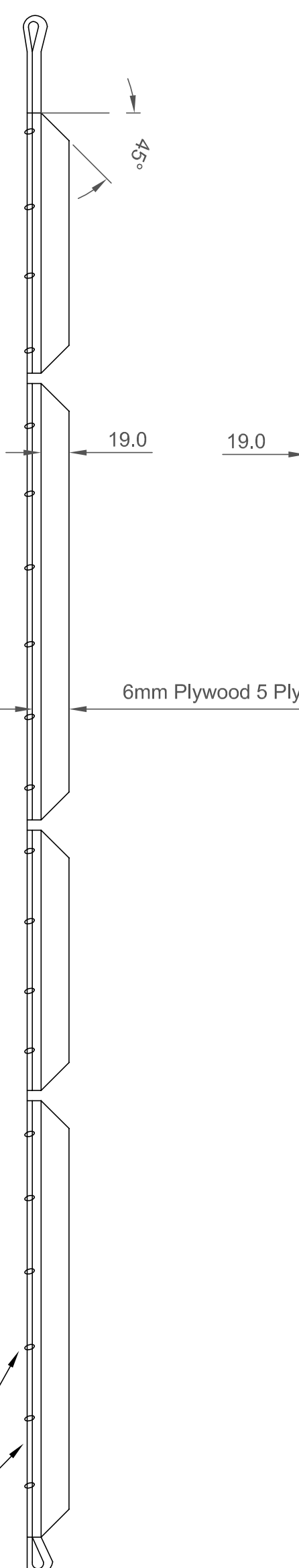
EACH BATTEN ON END
SECURED BY 3 STAPLES
AS SHOWN

MAIWAU PROPER
GAP BETH DIME
HRIOUSING



END

2.PER SET



DEVELOPMENT

WIRE IS SOFT GALVANIZED TO SPECIFICATION IS 280 (LATEST ISSUE) WITH U.T.S. 44 TO 55 Kg / mm² (3 PER SET) *1168.0 LONG 2.032 DIA TO BE SECURED TO SIDES, BOTTOM & TOP WITH STAPLE 125 LONG 1.219 DIA DISTANCE BETWEEN TWO CONSECUTIVE STAPLES SHOULD BE 38.0 APPROX APART & FORMED IN TO A LOOP AT EACH END AS SHOWN THE ENDS OF WIRE ARE THEN INSPECTED IN TO THE SIDES & TOP BOARDS & CLINCHED

15.3.02	Sd /- DGM / CX		* DIMENSION CHANGED FROM 9.00 TO 16.00 FROM 217 TO 203		
7.1.74			RETRACTED WITHOUT CHANGE		SD /-
			PREVIOUS D.C.I, NOS. 27786 - A, 29441 - A 29696 - A, 29747 - A, 29776 - A, 29877 - A 30036 - A, 50293 - A, & 30562 - A		SD /-
DATE	AUTHORITY	ZONE	NATURE	SIG	SIG
			AMENDMENTS	A/H,S,P	D/O

TRACU BEAM DISTANCE DRW NO: C/A/AMN/754 DATE: 8.7.64

Twice has been confronted with
regional grouping and attention
has been paid to the fact that
the most recent