



NOTES:-

1. DIMENSIONS ARE IN mm.
2. FIRST ANGLE PROJECTION.
3. SCALE: 1:1
4. FORGING OF GROUP II AS PER GOST 8479-70, HB 217 MAX.
5. DRAFT ANGLE 5°
6. UN-SPECIFIED RADI: 15R.
7. FLASH REMAINDER UP TO 0.5 mm.
8. WARPING UP TO 0.8 mm.
9. CONVENTIONAL CONTOUR AND DIMENSIONS GIVEN IN BRACKETS PERTAIN TO THE FINISHED PART.
10. STAMP PART NO. MELT NO. AND QCD STAMP ON THE TAG
11. 5% OF A BATCH SHOULD BE CHECKED FOR HARDNESS AS PER GOST 8479-70.
12. WEIGHT OF THE FORGING 0.220 Kgs.

HEAT-TREATMENT:-FORGINGS ARE NORMALIZED AND TEMPERED.
 FOR HEAT-TREATMENT SCHEDULE REFER DRAWING
 NO: M 881 SHEET NO: 1 TO 3 AND SHEET NO: 6 SL.NO: 18.

MATERIAL:- STEEL 30X H2 M Φ A OCT 3-98-80
 ALTERNATE MATERIAL:- STEEL 30X H2 M Φ A GOST 4543-71

COMPONENT DRG. NO. 6P11-6-18
PLATE RIBBED GUIDE SLIDE

DRAWING PROVISIONAL

DS. CAT NO 1005007439

DEL/12

REDRAWN BY: *Sadhvi*
 CHECKED BY: *S. S. Thakur*

APPROVED BY: *H. S. Thakur*
 DATE: 11.8.84

APPROVED BY: *H. S. Thakur*
 DATE: 4.11.84

DIV. OFFICER

ORDNANCE FACTORY,
 TRICHURAPALLI-16.

DRG. NO: 62 C 6018 200 D 3

CERTIFIED CORRECT COPY
 OF APPROVED DRAWINGS
 AT THIS DATE 20/10/80

Design & Drawing Office
 Ordnance Factory,
 Trichurapalli-620016

UN CONTROLLED COPY

VETTED FOR MATERIAL ONLY

Principal Scientific Officer,
 Quality Assurance Officer,
 Pst Senior Quality Assurance Officer,
 Senior Quality Assurance Engr. (Arms),
 Trichurapalli-620016

AMEND- MENTS	DESCRIPTION/DETAILS	SIG & DATE
B	ALTERNATE MATL. EN SERIES ADDED	<i>H. S. Thakur</i> 11.8.84
C	DIMS. 8.4+1.1, 5.5+1.1, 3.4 & 1.0 DELETED. VIEW CORRECTED 8-95 DATE 11.05.85	<i>S. D. Joshi</i> 17.8.85
D	corr/17. DR. 01.09.17 MATL. AMENDED	<i>H. S. Thakur</i> 17.8.85