

TOLERANCE ON CENTRES ± 0.127 UNLESS OTHERWISE STATED.



						DRN.	CHD.	TRD. Baril	COMP. Mbanhui	AHSP CQA(SA) ICHAPUR
						SCALE :- 2:1		EST. MASS :- 5.69 GRAMS.		ASSY. 1005-000978
								APPROVED DT. 18-4-67		
29-9-2001	25127-SA	PROFORMA CHANGED; ACTUAL SIZE VIEW DELETED, HARDNESS AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.				DT. 29-9-2001	I/C D.O.	NEG. RE-TRACED		
		PREVIOUS D.C.NOS. 14307-SA, 15043-SA, 17687-SA, 19217-SA & 20695-SA.						BS 970 PT. 1: SEC. 2 Gr. 080 M40	DGNRS CIA/WPN/834	
						MATERIAL :-	ALT. MATL :- BS 970 PT 1: 1983 Gr. 070 M55		REF. DETAIL NO. 14	
DATE AUTHY.	BRIEF RECORD	ZONE I/C D.O.	G.D.	H.T./HARDNESS :- HARDEN & TEMPER TO 425-525 HV.	PART NO.					
SEALED :- D.C. NO. 14307-SA, DT. 13-5-75	SIGN.			PROTECTIVE FINISH. BLUED OR PHOSPHATE TO SPECN. JSS: 0465-01:1988 CLASS II (ACCELERATED), OIL FINISH.	DRG. NO.					
NOMENCLATURE :	ROLLER				D.S. CAT. 1005-000983					