



PROTECTIVE FINISH:-

ZINC ELECTROPLATED COATING TO SPEC. IS:1573: 1986(RA 2016)
 GRADE-3 CLASSIFICATION Fe/Zn (COATING THICKNESS 12-25 μ)

R. No.	DATE	AUTHORITY	ZONE	BRIEF RECORD	CD.	GD.
					SIGN.	
DEVIATION FOR UNTOLERANCED DIMENSIONS TO CONFORM TO SPEC. IS: 2102 MEDIUM				DRAWING CONVENTIONS CONFORM TO IS SPEC.		
SCALE: 2:1				DRAWING		
EST. MASS: 20g ± 1				DRN.	DATE: 11-05-022	
GAUGE: SCHD 1				CHD	PASSED	
ALL DIMNS. ARE IN mm UNLESS OTHERWISE STATED				APPROVED		
MATL: STEEL SHEET IS:513 Gr. CR5 EDD QUALITY STEEL SHEET				ASSY.DRG.HEMRL/PYRD/SK.0275 DET.NO.15		
PROTECTIVE FINISH: AS ON DRG.				DRG. No. HEMRL/PYRD/SK.0275		
TITLE: PROPELLANT CUP (ALTERNATE DRG)				DET.No. 16A		
DESIGN AUTHORITY:				SHTS: SHT. No.		
HIGH ENERGY MATERIALS RESEARCH LABORATORY, PUNE - 411021				PART No.		
				D.S. CAT. No.		
				A.H.S.P.		