

ITEM NOMENCLATURE - SEAM WELDING OPERATION FOR EMPTY SHELL 155MM M 107 ON CONVERSION BASIS".SCOPE APPLICABLE TERMS AND CONDITION AS PER ANNEXURE-A (ENCLOSED HEREWITH)

MONITORING INSTRUCTIONS FOR VENDOR

1. Seam welding should be carried out as per the annexure A.
2. Firm has to give inspection call in advance to witness the welding operation & inspection.
3. Firm has to give inspection report for the parameters mentioned in the annexure A.
4. Firm to take all necessary precautions for proper packaging and surface protection to avoid corrosion, damage during handling, transporting and storage.
5. Component will be subjected to surveillance quality check at OFAJ.