

PRE-QUALIFICATION CRITERIA

Sub Assy. Oil Seal To Drg. No 92-1106-190

Description/ Drg. No.	Critical Component	Critical Process	VQC
Sub Assy. Oil Seal To Drg. No 92-1106-190	Ring stiffening/246-176-1 Seal / Sb896-100 Spring/92-1106-192	Raw material sheet to the material specification/size indicated in the drawing from a reputed supplier Bonding of ring stiffening with rubber to the required size Manufacture of spring from wire material to material specification and dimension indicated in the drawing. Assembly of seal with spring.	<ol style="list-style-type: none">1. The firm should be in the field of manufacturing of similar oil seal.2. Tie-up with a reputed raw material supplier.3. Tie-up with a reputed raw rubber supplier to specification indicated in the drawing..4. Availability of facility to form the dyeing/bonding of metal and rubber to the sizes indicated in the drawing.5. Availability of facility to manufacture the spring as per the drawing or tie-up with a reputed spring manufacturer for supply as per drawing.6. Availability of facility for assembly as per drawing.