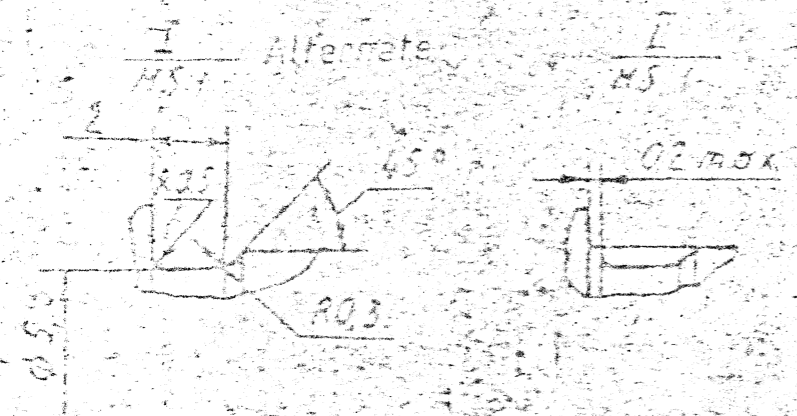
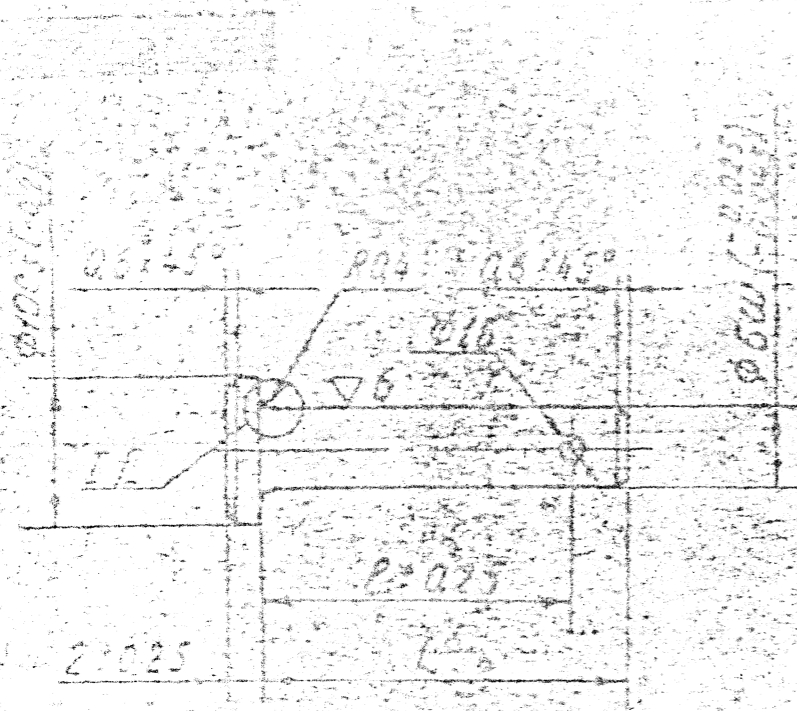


V3 (v)



DESIGNATION	L MM	l mm	MASS. Kg
01	14 ± 0.43	14	0.0043
02	16 ± 0.43	12	0.0047
03	20 ± 0.52	16	0.0056
04	25 ± 0.52	21	0.0067

1. HB 321 to 221 (034 to 4.0)
2. Alternate material is 30XG, 40X, 40XG, 45X, GOST 4543 71
3. Unspecified limit deviation of dimensions are as follows:  
For holes as per A<sub>1</sub> and  
for shafts as per B<sub>1</sub>
4. Displacement of holes from axis of rod should not exceed 0.2mm
5. Coating Zinc-plated, 9 microns thick, chromated.  
Remove hydrogen embrittlement

- (A) 6. Equivalent material is 40Cr4 Mo3 to IS:5517
- (B) EQ MATERIAL:- 40 Cr 1 Mo 28 TO IS:5517

THE INFORMATION CONTAINED IN THIS DOCUMENT IS PROPRIETARY TO ORIGINATOR (IN MEDAK FORM) AND IS NOT TO BE DISSEMINATED OR REPRODUCED IN ANY MANNER WITHOUT THE PRIOR WRITTEN CONSENT OF THE GENERAL MANAGER, ORDNANCE FACTORY, MEDAK.  
DATE: \_\_\_\_\_

226  
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00820-18 17-10-2000 00331-1CV 15 FEB 97	(B) EQ MATERIAL ADDED
00331-1CV 15 FEB 97	NOTE FOR EQUIPMENT MATERIAL ADDED
DCII NO. & DATE	ISSUE
	AMENDMENTS

NOT TO BE  
STALLED

ARMY VERSION