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27/4/89
G01 G-9

Supplementary Schedule No. CQA (GS)/SS/335 Supersedes:-
SUPPLEMENTARY SCHEDULE NO. CIGS/SS/260 (b)

GOVERNMENT OF INDIA, MINISTRY OF DEFENCE
D G A ORGANISATION
SPECIFICATION
FOR

EYELET ALUMINIUM ALLOY

ISSUED BY

CONTROLLER, CONTROLLERATE OF QUALITY ASSURANCE
GENERAL STORES
POST BOX NO. 127
KANPUR-208004

PRICE : Rs. ~~130/-~~
130/-

कुर्ते नियंत्रक
FOR CONTROLLER
बुधता वापसासन नियंत्रणालय (सामान्य वस्तु)
Controllerate of Quality Assurance (GS)
पद पेट्री सं०-127, कानपुर
Post Box No. -127, K.

27/4/89
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Supplementary Schedule No CQA (GS)/SS/335

GOVERNMENT OF INDIA, MINISTRY OF DEFENCE

D G Q A ORGANISATION

FOR

EYELET ALUMINIUM ALLOY

-
- (A) This Specification consists of 6 Pages.
- (B) This Specification is the property of the Government of India. This specification or any Drawings, pattern or other information issued in connection therewith may only be used for a specific order placed by competent authority. It is not to be used for any other purpose whatsoever without the express written sanction of the Director General of Quality Assurance.
- (C) All clauses in this specification shall be complied with in every respect irrespective of the source of supply of the materials and / Or components.
- (D) Should any discrepancy be found between this specification and any sample of pattern, loaned for any purpose, this specification and/Or other connected specification/Or drawings shall be taken as correct.
- (E) All the specification/drawings referred to in this specification for any tender or contract shall mean the edition current on the date of such tender or contract.
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FOR CONTROLLER

गुणता आश्वासन नियंत्रणालय (सामान्य वस्तु)

Controllerate of Quality Assurance (GS)

पत्र बॉक्स नं.-127, कानपुर

पत्र बॉक्स नं.-127, कानपुर-208004

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Supplementary Schedule No. CQA (GS)/SS/335

To Indian Standard Specification No IS : 4084 . }

(With amendment No.1)

<u>Cat No</u>	<u>Designation</u>
GI/5325 - 000167	Eyelet Aluminium Alloy No 21
- 000168	" " " No 24
- 000169	" " " No 28
- 000170	" " " No 30
- 000171	" " " No 30 - L
- 000172	" " " No 32
- 000173	" " " No 35

1. Requirements

- 1.1 The eyelets shall conform to IS : 4084 . } (with andtNo1)
in all respects.
- 1.2 The eyelets shall be chrome passivated after manufacture
as per clause 6.2 of IS : 4084 ~~with~~ (with andt No.1)
- 1.3 The eyelets shall be provided with turn over washer as
shown in table 3 of IS : 4084 ~~with~~ (with andt No 1).

2. MARKING ON THE BOXES

- 2.1 In addition to the marking specified in clause 11 of
IS: 4084 the boxes shall also be marked with cat No
of the eyelets, year of manufacture and quantity packed
and designation of stores.

3. ACCEPTANCE MARKING BY THE QUALITY ASSURANCE OFFICER

- 3.1 The box containing the accepted eyelets shall be marked
with acceptance mark by the Quality Assurance Officer or
his authorised representative after sealing the box with
gummed tape. Acceptance mark of 12 mm size shall be marked
at the place where the free ends of gummed taped overlap
each other after wrapping.

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FOR CONTROLLER
भारत आश्वासन नियंत्रणालय (सामान्य वस्तु)
Controllerate of Quality Assurance (G)
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4. FINAL REJECTION MARKING

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4.1 Final rejection may be stamped by the Quality Assurance Officer with letter 'X' in 25 mm size on both sides of the manufacturer's marking thus :-

'X' GI/5325-000169 X

MISTRY & CO

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5. PACKAGING

5.1 Material

- | | | |
|-------|--|--|
| 5.1.1 | Polythene film
0.04 mm thick | -Conforming to Grade 010 of
IS : 2508 |
| 5.1.2 | Paper wrapping
cutting | -Conforming to IS : 4356 and
supple Schedule NO: CIGS/SS/204 |
| 5.1.3 | Tape Paper Brown
Gummed 25 mm wide | -Conforming to IS : 4185 and
supple schedule NO: CIGS/SS/185 |
| 5.1.4 | Polypropylene
Strapping | -Conforming to unsealed specn.
NO: CIGS/US/282 |
| 5.1.5 | Boxes FIBRE BOARD
RIGID | -Provisional specn NO: SDA/75/
199 |
| 5.1.6 | Boxes Rigid Collapsible
covered type D1 | -Conforming to JSS 3115-1 with
amendment No1 & SS NO CIGS/SS/27 |

5.2 METHOD OF PACKAGING

- 5.2.1 The eyelets and washers shall be packed in a new and clean condition.
- 5.2.2 The eyelets and washers shall be packed in boxes rigid collapsible in quantities 100 or its multiples not exceeding 1000. Suitable number of such boxes shall then be packed in boxes fibre board so that the total mass of package does not exceed 30kg.
- 5.2.3 The boxes fibre board shall be lined with polythene film of 0.04mm thickness. Empty spaces shall be filled with paper cutting to prevent movement of boxes in side the fibre board.

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FOR CONTROLLER
गुणता आश्वासन नियंत्रणालय (सामान्य वस्तु)
Controllerate of Quality Assurance (GS)
पत्र बंदी सं-127, कानपुर
Post Box No.-127

Or
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Supplementary Schedule No: COA(GS)/SS/335

- 5.2.1.4 The boxes and boxes fibre board rigid shall contain item of one type only.
- 5.2.2.5. The boxes fibre board shall be strapped with Polypropylene strapping at four places (two across each other).

6. MARKING ON PACKAGE

- 6.1 Each Box. Fibre board shall be legibly and indelibly marked as under:-

(a) Front and Top

(i) D.S. Cat No and designation of the store

(ii) quantity packed preceded by abbreviation "QTY"

(b) BACK

(i) Name and address of the consignee.

(ii) Weight of the package in kg.

(iii) No of individual packages and the total number of packages in the consignment e.g. 1 of 4, 2 of 4, 3 of 4, 4 of 4 where the consignment consists of 4 packages.

(c) Left End

(i) Consignor's Name and address

(ii) Month and year of packing

(iii) Voucher No

(iv) I/Note No and date

(v) A/T No and date.

7. Pre-Inspection of stores/Consignment

- 7.1 It is obligatory on the part of manufacturer to carryout a thorough process/ pre-inspection of stores so that the quality of the store tendered for inspection is consistently better than the specified AQL values. Producers will invariably provide all the process and pre-inspection record/data to the Inspecting Officer to assess the maintenance of AQL.

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FOR CONTROLLER

पुनरा आश्वासन नियंत्रणालय (सामान्य वस्तु)
Controllerate of Quality Assurance (GS)

बक बेंदी बॉ-127, कानपुर

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NOTE: Specification of various series mentioned above can be had on payment from the address as shown below:-

<u>SPECIFICATION</u>	<u>SOURCE</u>
I.S. Series	Bureau of Indian Standards Manak Bhawan, 9 Bahadur Shah Zafar Marg NEW DELHI-110011 Or the regional offices at Bombay, Calcutta Madras and other branch.
IND/GS/ Series JSS & Supplemen- try Schedule in CIGS/ SS,	The Controller, Or their regional Controllerate of Establish ment:- Quality Assurance 1. The Senior Quality (GS), P.B.NO127 Assurance Officer KANPUR-208004 Q.A.Establishment (GS) (East India) Hastings CALCUTTA-700022
IND/SL Series	Chi of Quality Assu-2. The Senior Quality rance Officer Assurance Officer Chief Quality Assu- Q.A.Establishment (GS) rance Establishment West India DGQA Complex (Materials) LBS Marg Vikhroli Post Box No 229 BOMBAY-400083 KANPUR-208004
IND/ TC Series	The Controller, 3. The Quality Assurance Controllerate of Officer Quality Assurance Q.A.ESTT (GS) (T&C) P.B.NO.294 Central India KANPUR-208004 P.B.NO:307 KANPUR-208004
IND/SL Series for Petroleum Products (if requir ed)	The Controller 4. The Senior Quality Controllerate of Assurance Officer Quality Assurance Q.A.Estt (GS) (Petroleum Products) DGQA Complex, Post Box No.244 Pazhavanthangal KANPUR-208004 MADRAS -600114

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FOR CONTROLLER

पुनः आश्वासन निबंधनालय (सामान्य वस्तु)
Controllerate of Quality Assurance (GS)

पद संख्या-127, कानपुर

Post Box No.-127, Kanpur-208004

On 27/4/89
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SPECIFICATION

'DMSRDE' Series
(if required)

The Director
DMSRDE, GT Road
KANPUR-208003

SOURCE

5 The Quality Assurance
Officer
Q.A. Estt (GS)
North India
Anand Parbat
NEW DELHI- 110005

Sealed Supplementary Schedule No CQA (GS) / SS/335 on this date

Date:

CONTROLLER
CONTROLLERATE OF QUALITY ASSURANCE (GS)
POST BOX NO: 127
KANPUR-208004

V.D.G.
(26/4/89)

[Signature]
DC(A)

[Signature] 25/1/86

फ़ॉर कंट्रोलर
FDC CONTROLLER
भारतीय आयातन नियंत्रणालय (सामान्य वस्तु)
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