



**NOTES :-**

1. DIMENSIONS ARE IN mm.
2. FIRST ANGLE PROJECTION.
3. SCALE:- 1:1
4. FORGING OF GROUP II AS PER GOST 8479-70, HB 217 MAX.
5. DRAFT ANGLE 7°.
6. UN-SPECIFIED RADII 1 R.
7. FLASH REMAINDER UP TO 0.5mm.
8. DIE SHIFTING UP TO 0.3mm.
9. CONVENTIONAL CONTOUR AND DIMENSIONS GIVEN IN BRACKETS PERTAIN TO THE FINISHED PART.
10. STAMP PART NO, MELT NO. AND Q.C.D STAMP ON THE TAG.
11. 5% OF A BATCH SHOULD BE CHECKED FOR HARDNESS AS PER GOST 8479-70.
12. WEIGHT OF THE FORGING 0.187 Kgs.

**MATERIAL FOR INDIA**

- BS 970 PT. 1 : 1983 GR. 530 M-40 ( BS 970 : 1955 EN-18 )  
 OR  
 BS 970 PT. 1 : 1983 GR. 709 M-40 ( BS 970: 1955 EN-19 )  
 OR  
 BS 970 PT. 1 : 1983 GR. 708 M-40 ( BS 970: 1955 EN-19 A )

**HEAT-TREATMENT:-** FORGINGS ARE NORMALIZED AND TEMPERED.  
 FOR HEAT-TREATMENT SCHEDULE REFER DRAWING  
 NO: M 881 SHEET NO: 1 TO 3 AND SHEET NO: 6 SL.NO: 24.

**MATERIAL:-** STEEL 40X GOST 4543-71  
**ALTERNATE MATERIAL:-** STEEL 50 - 2a. GOST 1050-74

**VETTED FOR MATERIAL ONLY**

*[Signature]*  
 19/11/93

Principal Scientific Officer,  
 Quality Assurance Officer,  
 For Senior Quality Assurance Officer,  
 Senior Quality Assurance Estt. (Arms)  
 Tiruchirapalli - 620-016.

**COMPONENT DRG. No. 6PII-8-2**  
**BLADE SIGHT REAR**

**DRAWING PROVISIONAL**

DS. CAT NO.  
 1005007289

B	ALTERNATE MATL. EN SERIES ADDED	<i>[Signature]</i> 19/11/93
AMENDMENTS	DESCRIPTION/DETAILS	SIG & DATE

<i>[Signature]</i> 27/10/87	<i>[Signature]</i> Sethuraman	11.87	<i>[Signature]</i> 7.11.87	<i>[Signature]</i> DIV OFFICER.	<b>ORDNANCE FACTORY</b> <b>TIRUCHIRAPALLI-16</b>	<b>DRG. NO:</b> <b>62 C 3802 200 B 3</b>
<b>REDRAWN</b>	<b>CHECKED</b>	<b>APPROVED</b>	<b>1/C, D &amp; D.O.</b>			