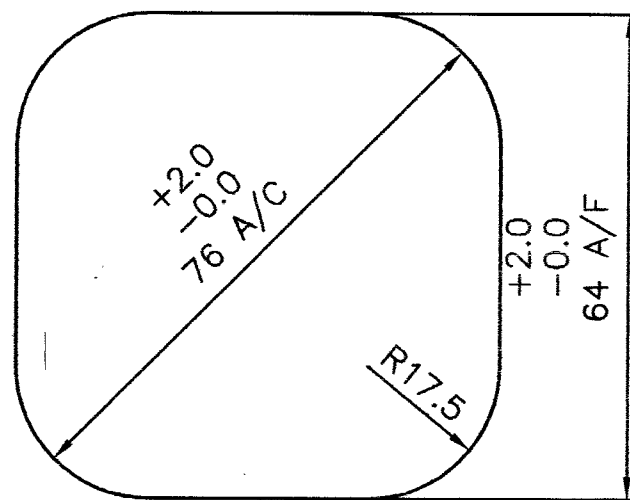
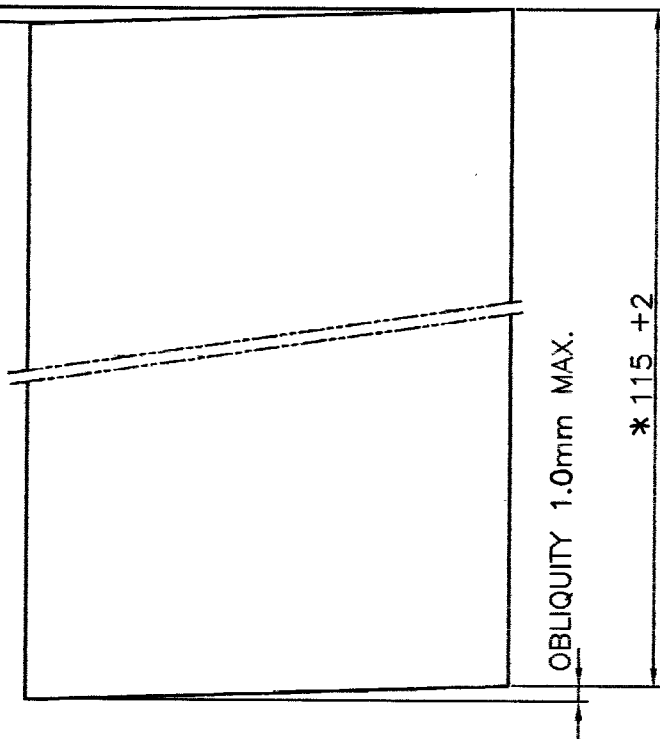


DRG. NO : F-603 B



OBLIQUITY 1.0mm MAX.



NOTE : PACKING & DELIVERY CONDITION OF 81mm PARTED BILLETS.

- 1) *PARTING OF BILLETS ARE TO BE GOVERNED BY THE WEIGHT AND NOT BY LENGTH. LENGTH AS MENTIONED IS FOR GUIDANCE ONLY.
- 2) COLOUR CODE:
25-30mm WITH "YELLOW" COLOUR BAND IS TO BE PAINTED THROUGHOUT THE LENGTH AND PARTED FACE OF EACH PARTED BILLET ON ONE SIDE.
- 3) HEAT/CAST NO. ALSO TO BE STAMPED/PAINTED WITH SAME COLOUR ON ANY PARTED FACE OF EACH BILLET.
- 4) ENDS OF EACH PARTED BILLET ARE TO BE SAW CUT & DEBURRED. (PLUSMA/GAS CUT IS NOT ALLOWED.)
- 5) EACH PALLET SHOULD HAVE TWO TAGS STATING MELT NO./CAST NO. OR MELT CODE, QUANTITY, FIRM'S NAME & STEEL GRADE TO BE ATTACHED WITH EACH PALLET. NO TWO DIFFERENT HEAT/CAST NO TO BE PACKED IN A SINGLE PALLET TO AVOID MIXING OF HEAT/CAST.
- 6) A CAST MUST BE DELIVERED IN ITS FULL QUANTITY BEFORE THE DELIVERY OF ANY OTHER CAST MAY COMMENCE.
- 7) OTHER PARAMETERS ARE TO BE GOVERNED BY THE O.F. A.J. SPECIFICATION NO. F-329 (LATEST ISSUE).

WEIGHT = 3.500 +0.100Kg.

AMENDMENTS				DIMENSIONS ARE IN mm			MATERIAL : STEEL TO SPECN. JSS 9510-1, GRADE SS/F44		ORDNANCE FACTORY AMBAJHARI	
REV.	DATE	DESCRIPTION	SIGN.	THIRD ANGLE PROJECTION			NOMENCLATURE :		DRG. NO :	
214/2014 B	03-09-14	NOTE NO 5 AMENDED. REF JT. GM/DM L.NO 070/MSL/CDD 81mm M-SHELL SEC. DT. 31-08-2014	WM/SF	SCALE : 1 : 1	2014		PARTED BILLET		F-603 B	
117/2014 A	08-05-14	WEIGHT 3.500+0.100kg. WAS 3.400 ±0.050 BILLE LENGTH 115+2 WAS 115±2, IN NOTE HEADING ADDED. NOTE 5 AMENDED & ADDED & NOTE NO ADJUSTED ACCORDINGLY	WM/SF	DRAWN	NAME	DATE	HOS/CDD		SHEET NO :	
				TRACED	BAGDE	25.01.2014	MACHINE :		NO. OF SHEETS : 1	
				CHECKED			STORE : 81mm M.B.		OPERATION NO : 1	
				APPVD					COMPT. : REAR PART F-10	