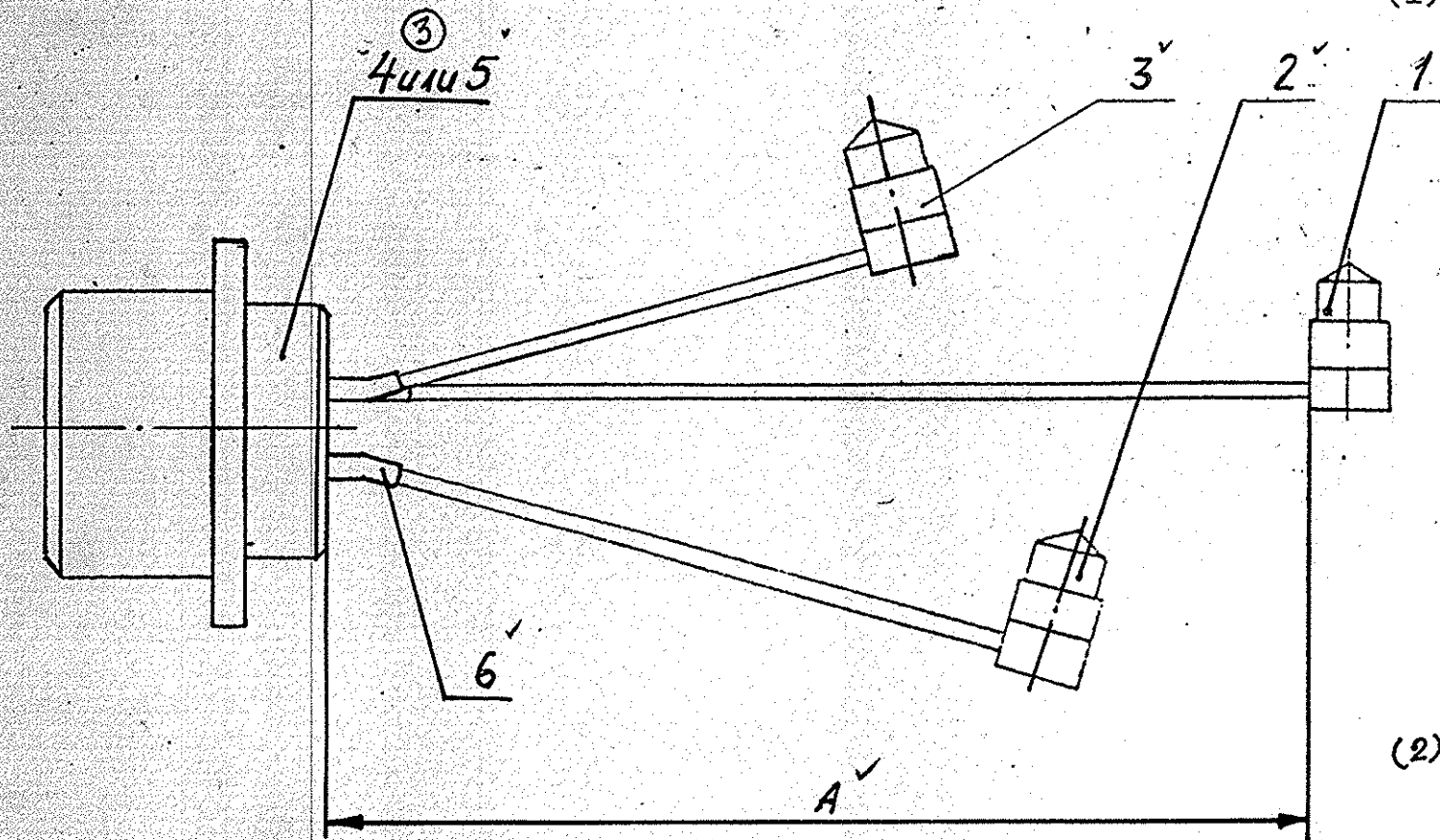


2A42.07.020C5

BLOCK
Assembly Drawing

Scale 2:1. Mass: 85 g



- (1) 1. Technical requirements to construction of termination of wires and attachment of their conductors set forth in GOST 23587-79. Splicing of wire according to variant 2.1 GOST 23587-79. Step size from 4 to 5 mm; protective cover attachment material - 6-ply extrastrong glossy thread 00, POGT 6307-80, glue B-4, POGT 12172-74. Refer to GOST 23590-79 for technical requirements to electric assembly.
2. Solder with solder ПОС-61, GOST 21931-76. WITH FLUX ФКСН ГОСТ 470.033.200.
3. Solder the wires according to soldering out diagram; fit tubes, Ref. No. 6, on wires in places of soldering.
4. Insulation resistance between contacts 1, 2, 3 as well as between contacts and plug body, Ref. No. 2, should not be less than 20 megohms under normal climatic conditions. Measure resistance by megohmmeter with voltage of 500 V.
5. Stamp K on the lot tag

(2)

Ref. No.	A, mm		No. of contact
	rated	lim. dev.	
1	60	±2	1
2	45	±2	2
3	35	±2	3

FINAL DRG. FOR MFR. AT OFT

DATE 15/2/93

UP-DATED 1988

CHECKED [Signature]

F/M PROJ. [Signature]

SCT. [Signature]

DGM PROJ. [Signature]

копия Верна 10.02.93 (3) 4 or 5
15.02.93

Поз.	A, мм		№ контакта
	Номи.н.	Пред.откл.	
1	60	±2	1
2	45	±2	2
3	35	±2	3

10	667Г-85	[Signature]	210889
9	544Г-84	[Signature]	180889

2A42.07.020C5

BLOCK
КОЛОДКА
ASSEMBLY DRAWING
Сборочный чертеж

Лист	Масса	Масштаб
3	85.2	2:1
Лист	Лист 081	

Меморандум: [Signature] 9.04.93. [Signature]
Список № 2A42.07.020C5

1-403-890-57
[Signature] 15.02.93
[Signature] 1880-74