

इन आरेखों तथा इसके साथ की सम्पूर्ण सामग्री का स्वत्वाधिकार भारत सरकार रक्षा मंत्रालय की भारतीय आयुध निर्माणियों के पास है। भारतीय आयुध निर्माणियों के महानिदेशक की लिखित अनुमति के बिना इनकी नकल या किसी भी रूप में इनके उद्धरण या इनमें समाहित सूचना किसी अनधिकृत व्यक्ति को उपलब्ध नहीं कराई जानी चाहिए।

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|--------------------|-----------|
| मूलमाप व अन्वयोजन  | विचलन     |
| NOMINAL SIZE & FIT | DEVIATION |

- NOTES:
- 1- SAMPLE TO BE APPROVED BEFORE BULK SUPPLY
  - 2- PART NO 7 ASSEMBLED WITH 6, PART NO 8 ASSEMBLED WITH 9 AND PART NO 10&12 TO BE SUPPLIED IN LOOSE CONDITION
  - 3- TIMBER FIR WOOD AS PER IS : 6662-1972. MOISTURE CONTENT 12% MAX AND TIMBER FIR WOOD SHOULD BE FREE FROM OBJECTIONABLE KNOTS

|         |       |    |          |            |  |
|---------|-------|----|----------|------------|--|
| 2       | BOLT  |    | IS :1364 | M12 X 60Lg |  |
| 1.0 Kg. | NAIL  | 11 | IRON     | 2.5 INCH.  |  |
| 1       | PLANK | 10 | FIR WOOD | 420X50X50  |  |
| 1       | PLANK | 9  | FIR WOOD | 75X25X200  |  |
| 1       | PLANK | 8  | FIR WOOD | 200X50X25  |  |
| 1       | PLANK | 7  | FIR WOOD | 400X400X25 |  |
| 2       | PLANK | 6  | FIR WOOD | 400X25X75  |  |
| 2       | PLANK | 5  | FIR WOOD | 50X25X525  |  |
| 2       | PLANK | 4  | FIR WOOD | 525X25X425 |  |
| 2       | PLANK | 3  | FIR WOOD | 475X475X25 |  |
| 10      | PLANK | 2  | FIR WOOD | 50X25X475  |  |
| 2       | PLANK | 1  | FIR WOOD | 425X25X425 |  |

|                                                                                                     |                      |                         |                    |                  |                      |                      |
|-----------------------------------------------------------------------------------------------------|----------------------|-------------------------|--------------------|------------------|----------------------|----------------------|
| संख्या<br>NO.OFF                                                                                    | विवरण<br>DESCRIPTION | पुर्जा क्र.<br>PART NO. | पदार्थ<br>MATERIAL | मानक<br>STANDARD | परिमाण<br>DIMENSIONS | अभ्युक्ति<br>REMARKS |
| सामान्य सहिष्णुता<br>GENERAL TOLERANCE                                                              |                      |                         |                    |                  |                      |                      |
| रेखिक परिमाण<br>LINEAR DIMENSION                                                                    |                      |                         |                    |                  |                      |                      |
| 0-6 ±0.1                                                                                            |                      |                         |                    |                  |                      |                      |
| 6-30 ±0.2                                                                                           |                      |                         |                    |                  |                      |                      |
| 30-120 ±0.3                                                                                         |                      |                         |                    |                  |                      |                      |
| 120-315 ±0.5                                                                                        |                      |                         |                    |                  |                      |                      |
| 315-1000 ±0.8                                                                                       |                      |                         |                    |                  |                      |                      |
| 1000-2000 ±1.2                                                                                      |                      |                         |                    |                  |                      |                      |
| कोणिक परिमाण<br>ANGULAR DIMENSION                                                                   |                      |                         |                    |                  |                      |                      |
| 1-10 ±1°                                                                                            |                      |                         |                    |                  |                      |                      |
| 10-50 ±30'                                                                                          |                      |                         |                    |                  |                      |                      |
| 50-100 ±20'                                                                                         |                      |                         |                    |                  |                      |                      |
| ≥100 ±10'                                                                                           |                      |                         |                    |                  |                      |                      |
| मापक 'यू एम' में<br>VALUE IN 'mm'                                                                   |                      |                         |                    |                  |                      |                      |
| ±0.25                                                                                               |                      |                         |                    |                  |                      |                      |
| 0.025-1.6                                                                                           |                      |                         |                    |                  |                      |                      |
| ±0.025                                                                                              |                      |                         |                    |                  |                      |                      |
| संख्या संवर्धित पुर्जा आरेख क्र. सूचक संशोधन<br>NO.OFF DRG. NO. OF ASSOCIATED PART INDEX ALTERATION |                      |                         |                    |                  |                      |                      |
| 2017                                                                                                |                      |                         |                    |                  |                      |                      |
| DATE                                                                                                |                      |                         |                    |                  |                      |                      |
| नाम<br>NAME                                                                                         |                      |                         |                    |                  |                      |                      |
| JPSY                                                                                                |                      |                         |                    |                  |                      |                      |
| PACKING BOX                                                                                         |                      |                         |                    |                  |                      |                      |
| FOR HAND ELEVATING MECHANISM                                                                        |                      |                         |                    |                  |                      |                      |
| T 72/T 90 - OE/OH                                                                                   |                      |                         |                    |                  |                      |                      |
| मापमान<br>SCALE                                                                                     |                      |                         |                    |                  |                      |                      |
| आरेखित<br>DRAWN                                                                                     |                      |                         |                    |                  |                      |                      |
| जाँचा<br>CHECKED                                                                                    |                      |                         |                    |                  |                      |                      |
| अनुमोदित<br>APPROVED                                                                                |                      |                         |                    |                  |                      |                      |
| द्वारा बदला<br>REPLACED                                                                             |                      |                         |                    |                  |                      |                      |
| REPLACED FOR                                                                                        |                      |                         |                    |                  |                      |                      |
| कार्यालय<br>OFFICE                                                                                  |                      |                         |                    |                  |                      |                      |
| हेतु बदला<br>REPLACED FOR                                                                           |                      |                         |                    |                  |                      |                      |
| आरेख क्र. DRAWING NO.                                                                               |                      |                         |                    |                  |                      |                      |
| 998 - PB - 3384                                                                                     |                      |                         |                    |                  |                      |                      |
| मशीनी औजार आदिरूप फैक्टरी, अम्बरनाथ<br>MACHINE TOOL PROTOTYPE FACTORY, AMBERNATH                    |                      |                         |                    |                  |                      |                      |
| DO                                                                                                  |                      |                         |                    |                  |                      |                      |