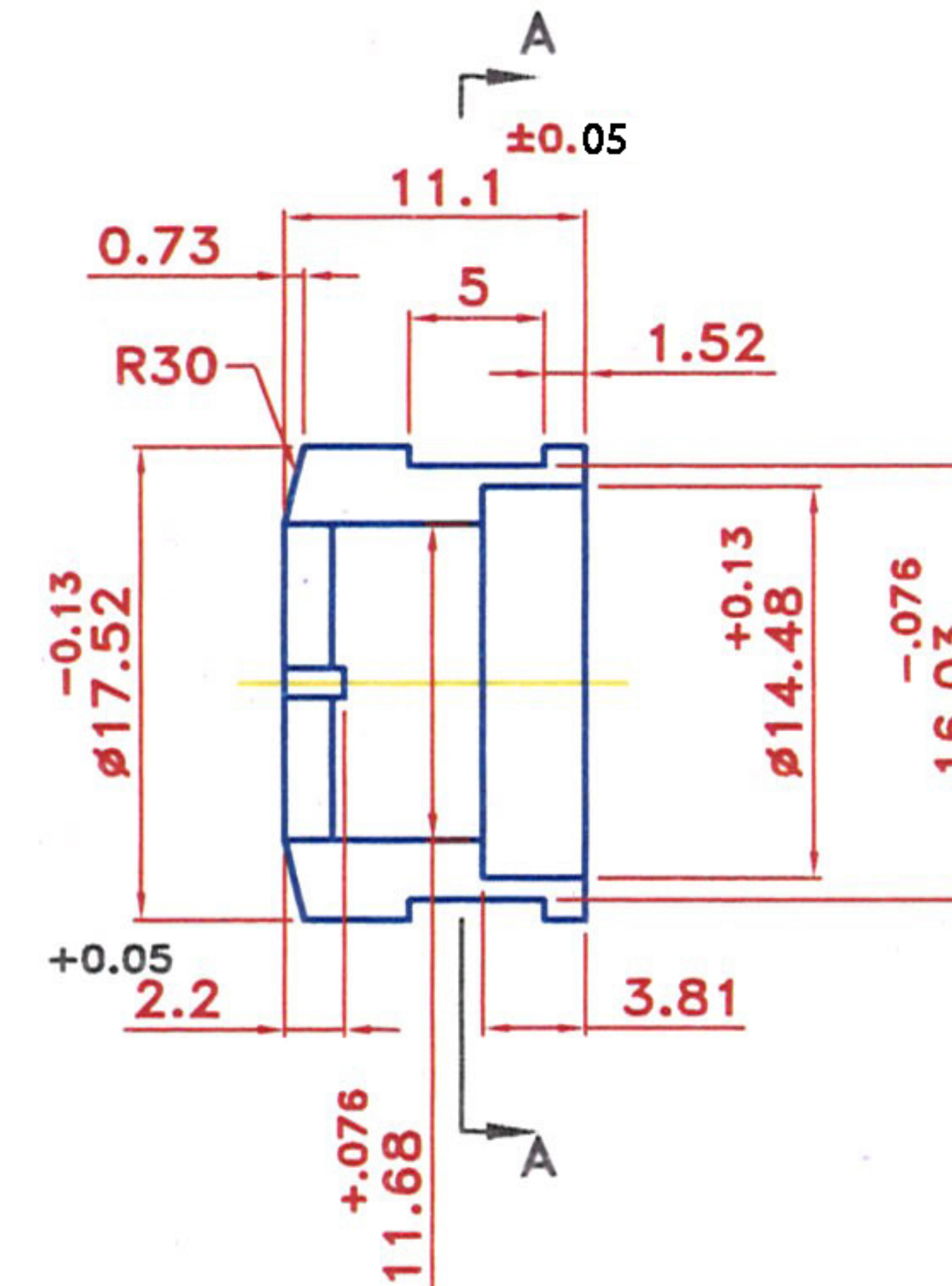
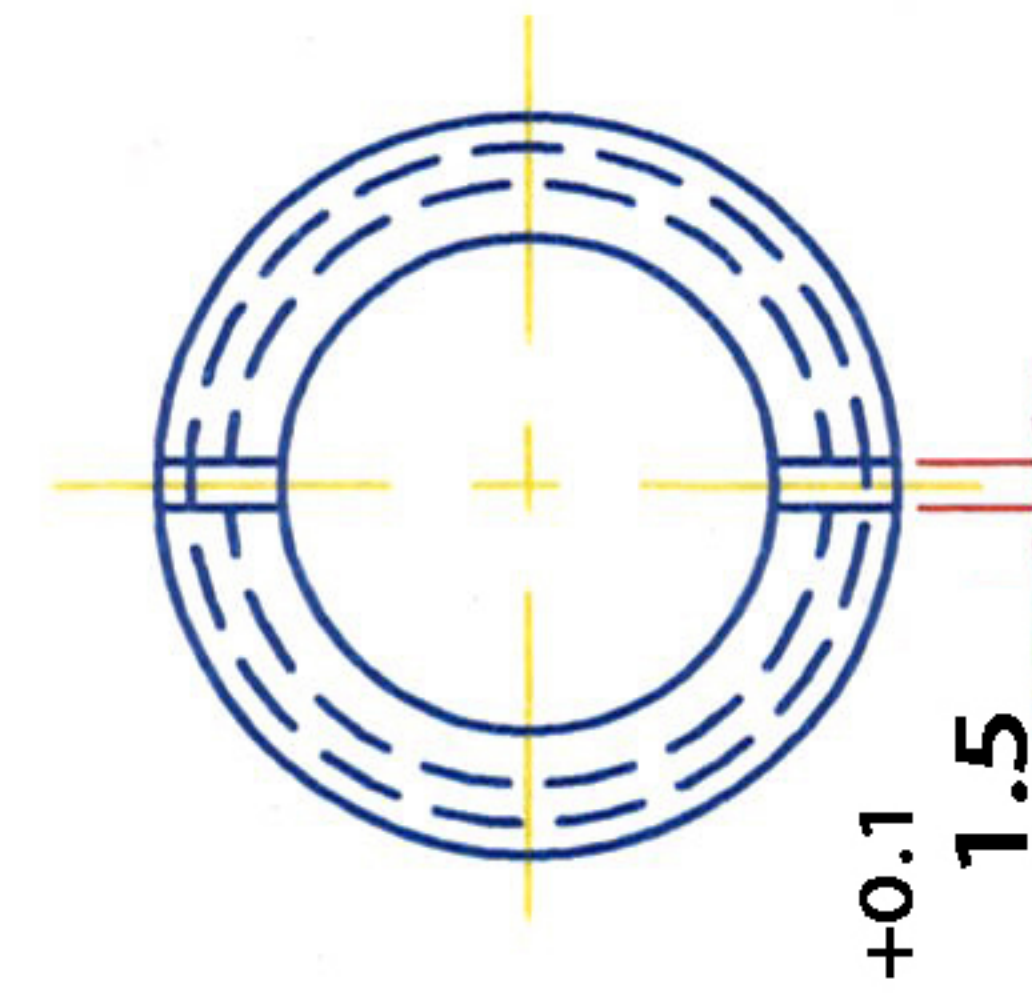
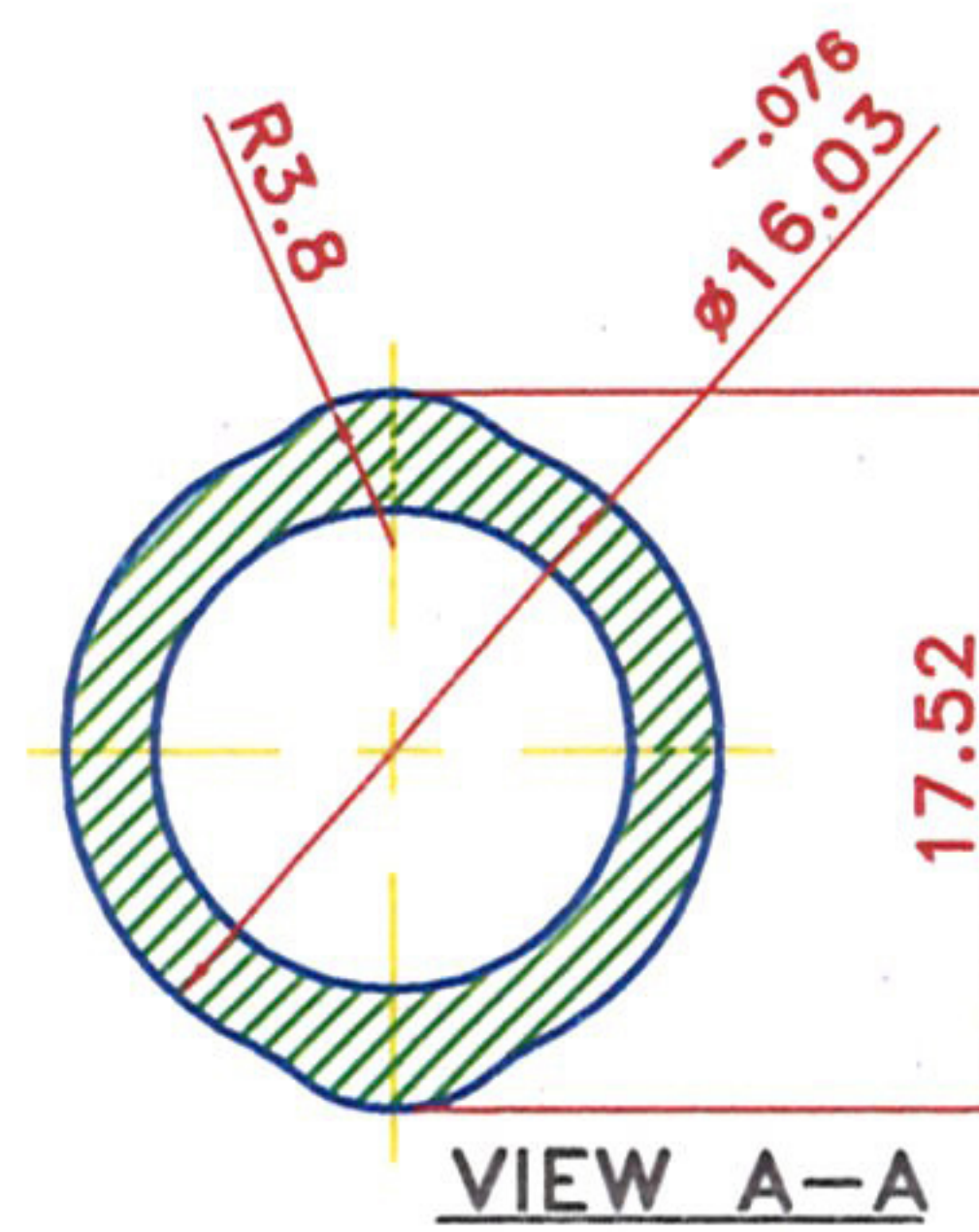


DRG. NO. :- CTM-0125/1 TO 6

PROVISIONAL



ITEM-1  
CAP SPRING RETURN

**NOTE:-** DIMENSIONS TO BE READ AFTER PLATING  
(IF PLATING IS DONE)

**PROTECTIVE FINISH:-**  
POLISHED PHOSPHATING TO SPECN WPN/GEN/3 CLASS-II

**TREATMENT:-**  
HARDENED TO VPN OF 400 MIN

APPROVED BY:-

DT. < SG.

DESCRIPTION

AMENDMENTS

CTM-0125/3	SURFACE TREATMENT OPERATION viz. BLACK CHROMIUM PLATING THICKNESS OF DEPOSITION 5 TO 7 MICRON ON COMP.
CTM-0125/2	SURFACE TREATMENT OPERATION viz. ELECTROLESS NICKEL PLATING WITH BLACK REFLECTIVE DEPOSIT PH 7 TO 7.5 , THICKNESS 8 TO 12 MICRON
CTM-0125/1	SURFACE TREATMENT OPERATION viz. NICKEL PLATING WITH COPPER UNDERCOAT WITH SPECN BS:1224 1970 FOLLOWED BY LACQUERING WITH BALCKISH TIN JOB PALLADIUM BLACK NICKEL PH 5.2 TO 5.6 THICKNESS OF 5 TO 6 MICRON
DRG NO-	PROTECTIVE FINISH

1	1	BS 970/ EN 9 1955	CAP SPRING RETURN	
ITEM NO	NO. OF	MATERIAL	DESCRIPTION	REMARKS
LIST OF PARTS				
SCHEDULE NO :-	PROJECTION THIRD ANGLE	COMPT.:-CAP SPRING RETURN I.O.F PISTOL 7.65 MM (0.32")	STORE DRG NO. M-8207	
SCALE :- 1:1				
DRAWN BY :	S. B. B. 7	CAP SPRING RETURN WITH OPENER		
TRACED BY :		FOR 0.32" MODIFIED PISTOL		
CHECKED BY :				
APPROVED BY :		DRG. NO. :- CTM-0125/1 TO 6		
CONCURRED BY :		M/C :	NO. OF SHTS.:- 1	
SIGN.	DATE :	G. > S. FY. COSSIPORE	SH. NO. :-	