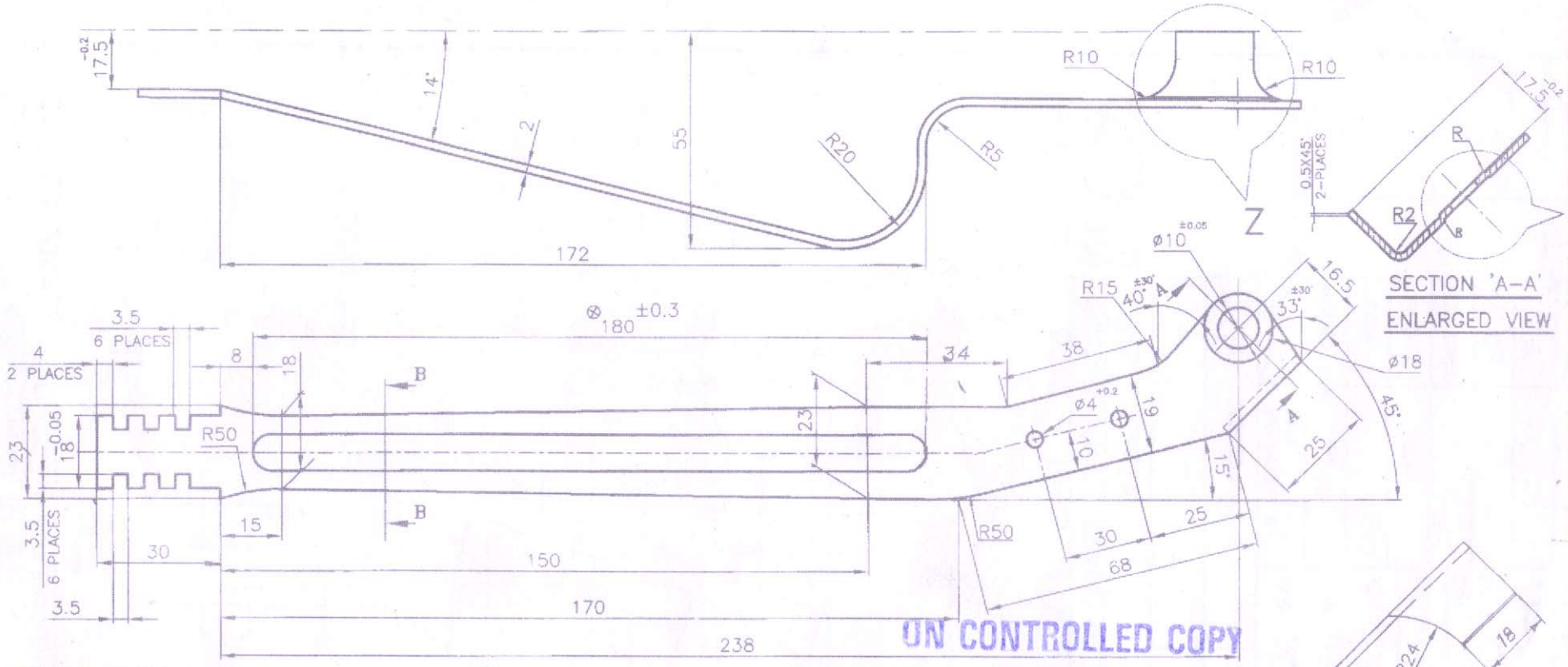
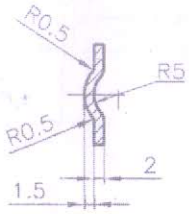
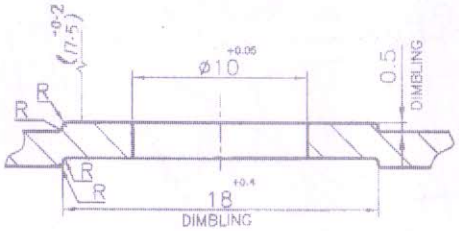
DRG.No.: 30P 5013



⊗ DEVELOPED LENGTH



B-B



ENLARGED VIEW OF 'Z'

ROTATED

SECTION A-A

UN CONTROLLED COPY

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE 21/04/18

Design & Drawing Office
Ordnance Factory,
Tiruchirappalli-620016.

MATERIAL : IS: 2507 -1975, GRADE 1, DESIGNATION, 45C8.
(OR) BS 1449, PART-1, 1983, GRADE-CS 40 (OR) CS50.
HARDNESS:- 320 - 360 HV.
PROTECTIVE FINISH-- :- ON ASSEMBLY

MISSED DIMENSIONS IN VIEWS ARE GIVEN ON 19/3/18

DIMENSIONS ARE IN mm.
UNTOLERATED DIMNS. AS PER IS : 2102 (MED)

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS

	SIGNATURE & DATE.
TRACED	
DRAWN	31/12/14
CHECKED	
HOS/D&DO	
HODL OFFICER/ FOR MGL.	
OFFICER/ D&DO	
APPROVED ON. 25/02/2015	

AMENDMENTS	SIG. & DATE
REDRAWN on 19/3/18	

SUB: STOCK PLATE R.H.
FOR: BUTT ASSY.
OF: 40MM MGL
DES.REF.NO. REDRAWN ON 19/3/18
DRG. No.: 30P 5013

ORDNANCE FACTORY
TIRUCHIRAPPALLI-16.

SCALE NTS
STORE DRG.NO.
OPERATION NO.
SHEETS: 1
SHEET No.: 1