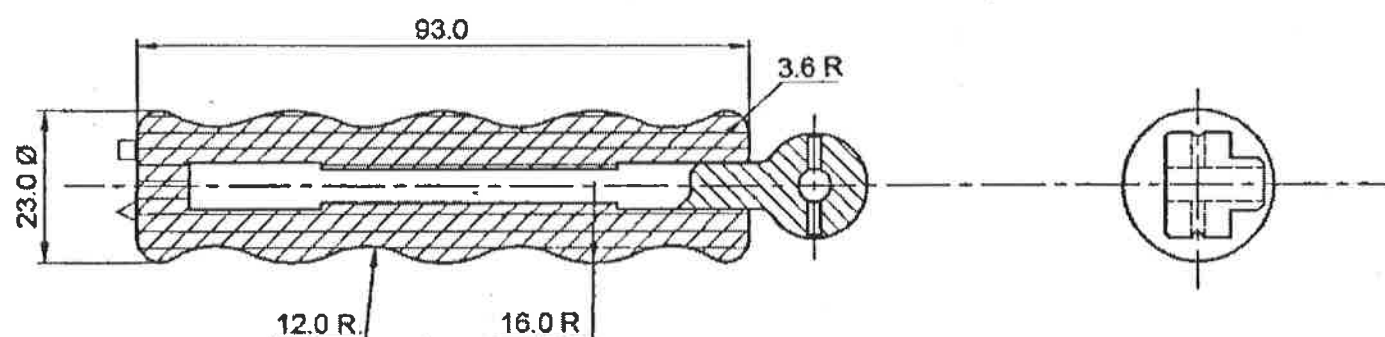
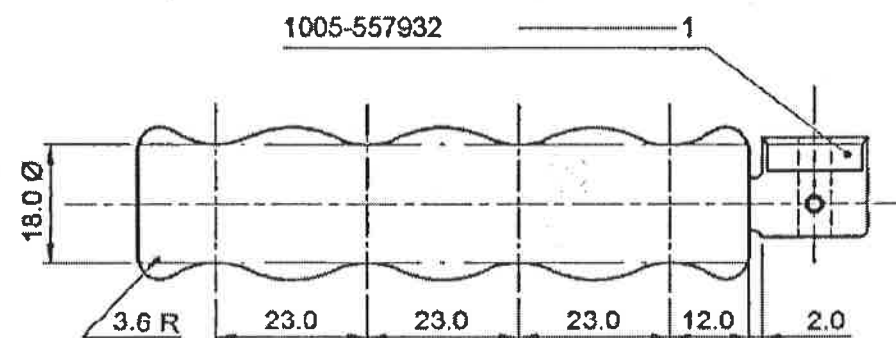


910081-04255
D.S. CAT. No. 5340-180076

DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS ARE IN mm. GEN. TOL. 'MEDIUM' IS:2102



MARKING NOTE :-

TO BE MARKED ON COMPONENT IN 2mm. LATTER SIZE :-

Δ MANUFACTURER'S CODE (ON MOULDING)

□ Yr. of mfg.

COLOUR OF RAW MATL : DARK BLUE GREY COLOUR CODE 695
TO SPECN. IS : 5 : 2007

ADDITION OF COLOUR PIGMENT NOT PERMITTED.

PROTECTIVE FINISH : VAPOCURE COATING IN
DARK GREY COLOUR CODE 695 TO SPECN IS 5 : 2007 OR
MRF SHADE No. BLACK - 600 WITH MATT FINISH.

TEST: NO CRACK AND BLEMISHES TO BE OBSERVED
ON MOULDED PART WHEN INSPECTED VISUALLY AND TESTED
BY DROPPING FROM 1 M HEIGHT ON HARD CONCRETE BED
WHEN ASSEMBLED WITH WEAPON.

(a) AMBIENT TEMPERATURE.

(b) KEPT AT - 50°C FOR MIN. 12 HOURS.

(c) KEPT AT + 60°C FOR MIN. 12 HOURS.

07-03-11 26579-SA D.S. CAT. No. ADDED.		04-03-11 26578-SA IN ASSY. 1005-560708 WAS CQA(SA) & K-985		19-11-09 26475-SA MATERIAL COLOUR & PROTECTIVE FINISH AMENDED AND DRG. PROV. SEALED.		DATE AUTHY. BRIEF RECORD		ZONE I/C DO. G.O.		SIGN		DRN. <i>AS</i> CHD. SKP TRD. COMP. SCALE :- 1:1		EST. MASS APPROVED		AHSP. CQA(SA) ICHAPUR					
SEALED :- PROV. DC. No. 26475-SA DT. 19-11-09												Dt. 19-11-09 I/C DO. Dt. 19-11-09 FOR CQA(SA)		ASSY. 1005-560708							
NOMENCLATURE :- CARRYING HANDLE MOULDING										MATERIAL :- TUFNYL ST - 635 NYLON OR EQUIVALENT										DGNR'S. REF. 1005-557931	
										H.T./HARDNESS :-										PART No.	
										PROTECTIVE :- AS STATED										DRG. No. CQA(SA)SK-976	
										FINISH										D.S. CAT. No. 5340-180076	