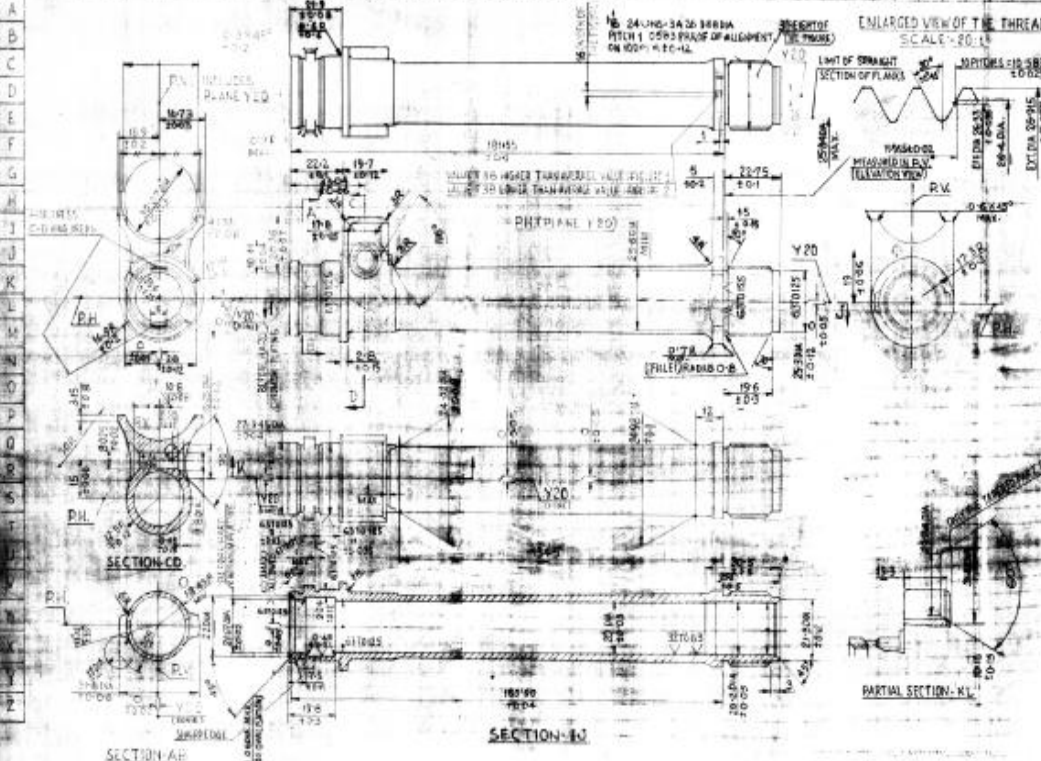


1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42



INPUT DRAWING: REF. TO DRG. NO. SKM 20683 (FORGING)

MATERIAL:
B.S. 970 PT 3:1991 STEEL Gr. 060 A62
OR 080 A62 OR 080A67 OR 080 A67

REQUIREMENTS FOR MACHINING AND FINISHING
ACCEPTANCE STANDARD AS PER IS 15143-82

ABBREVIATIONS:
P.H. = PLANE OF HORIZONTAL
P.V. = PLANE OF VERTICAL

MACHINE GUN 7-62 MM TK-71 TURRET		DRAWN TRFD: CHKD
BLANK FOR CYLINDER GAS D.S. CAT NO. 1065-006648 (12025BA)		DATE: APPROVED
SCALE: SMALL ARMS FACTORY KANPUR		DRAWING NO.: SKM-889
		SHEET 1 OF 1