

WHERE TOLERANCES ARE NOT SHOWN

- 1) DIMENSIONS IN WHOLE NUMBER ± 0.76 mm.
- 1) DIMENSIONS WITH ONE DECIMAL PLACE ± 0.25 mm.
- 1) DIMENSIONS WITH TWO DECIMAL PLACES ± 0.13 mm.

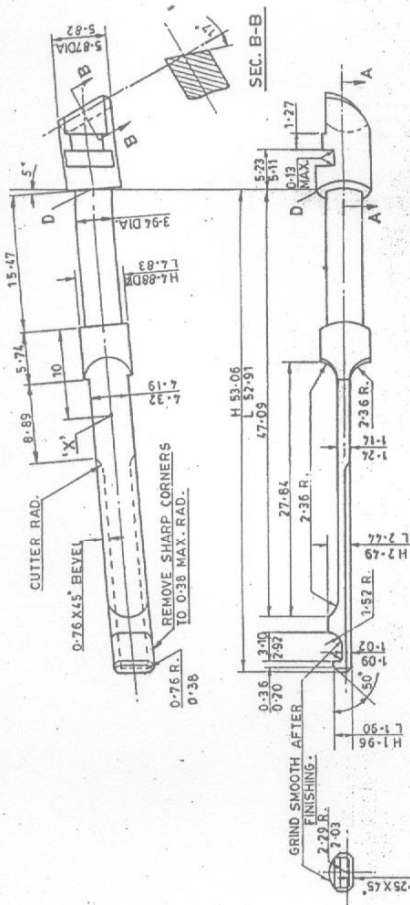
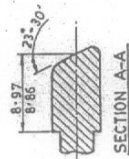
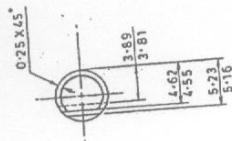
a) MACROETCH TEST TO ASTM E 381 - 1984 WILL
BE AS PER COL. (C) OF SL. NO. 1 OF QA(SA)
NOTE SHEET NO. 1.

(b) NMIR TEST TO IS:4163 WILL BE AS PER COL.(C)
OF SL NO. 3 OF CQA(SA) NOTE SHEET NO.1.

TO BE CHECKED BY GAUGES AS PER GAUGE
SCHEDULE SA/1-58 SHEET NO.35.

$$\text{JWM/MPM}$$

प्रमाणित प्रति / CERTIFIED COPY OF
ड्राइंग / लेआउट / गेज शिड्यूल
DRG/LAYOUT/GAUGE SCHEDULE
दिनांक / AT THIS DATE 31.10.2017
सी डी सी / CDD
राइफल फैक्टरी, इशापुर



COMPONENT DIMENSIONS BEFORE BENDING.

COMPONENT TO BE BEND TO THIS DIMENSION
AND TO BE WITHIN TOLERANCE AFTER
HEAT TREATMENT. D



FINISHED COMPONENT

THESE DIMENSIONS TO BE GAUGED WHEN HELD IN POSITION BY CONTROL DIAMETERS "C" & "E"

[illegible]

EXTRACTOR.