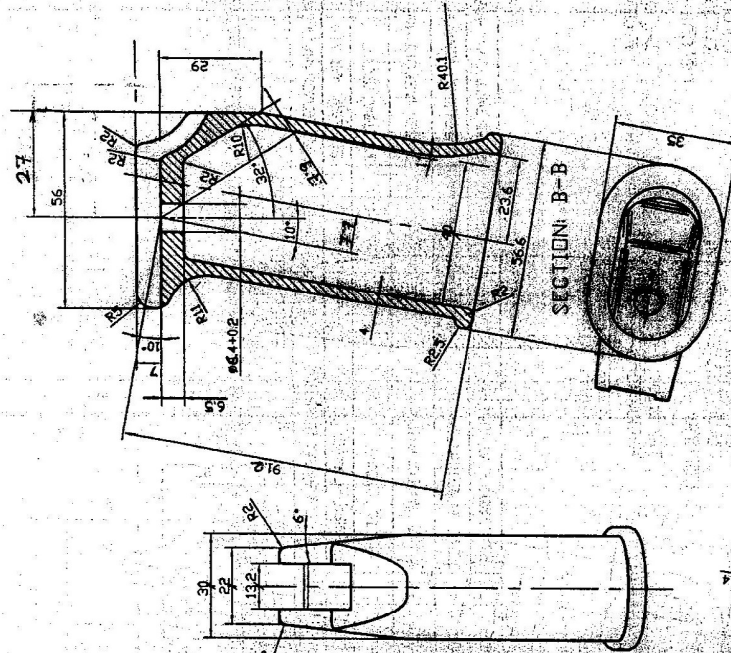
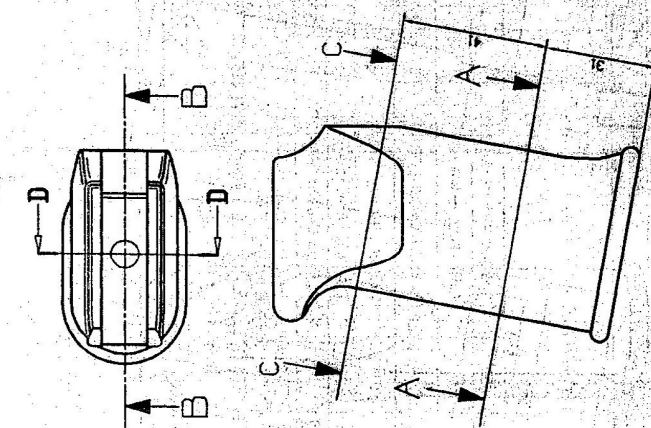
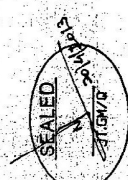


SECTION: D-D



MATERIAL :- NYLON-6 (WITHOUT GLASS FILLED)
TO SATISFY THE FOLLOWING
PHYSICAL PROPERTIES :-

CHARACTERISTICS	UNIT	REQUIREMENTS
1. SPECIFIC GRAVITY		1.08 ± 0.02
2. MELTING POINT	(Deg. C)	215 TO 225
3. WATER ABSORPTION	(%)	0.7 MAX.
4. TENSILE STRENGTH	(Mpa)	50 MIN.
5. ELONGATION AT BREAK	(%)	60 MIN.

MACHINING IS PERMISSIBLE TO MAINTAIN
THE DIM.

COLOUR :-
COLOUR : DARK BLUE GREY
COLOUR CODE 695 TO SPEN IS 5:2007
ADDITION OF PIGMENT NOT PERMITTED

COATING :-
VAPOUR COATING IN DARK BLUE GREY
COLOUR CODE 695 TO SPEN IS 5:2007
OR MRF SHADE NO. BLACK 600 WITH
MATT FINISH

ASSY. DRAWING NO:- TGG - 001

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

2013	NAME	DATE
DESIGNED	M HAIT	17/04
DRAWN		
CHECKED		
APPROVED		

TEAR GAS GUN
GRIP PISTOL

SCALE
2:1



DRAWING No.
TGG-004
SHEET-1 OF-1

प्रमाणित प्रति / CERTIFIED COPY OF
आदेश / वेरिफाइड / वेरिफाइड
DRG / LAYOUT / GAUGE SCHEDULE
AT THIS DATE
प्रमाणित / AT THIS DATE
आदेश / वेरिफाइड / वेरिफाइड
RIFLE FACTORY, ISHAPORE

Noted
8/1