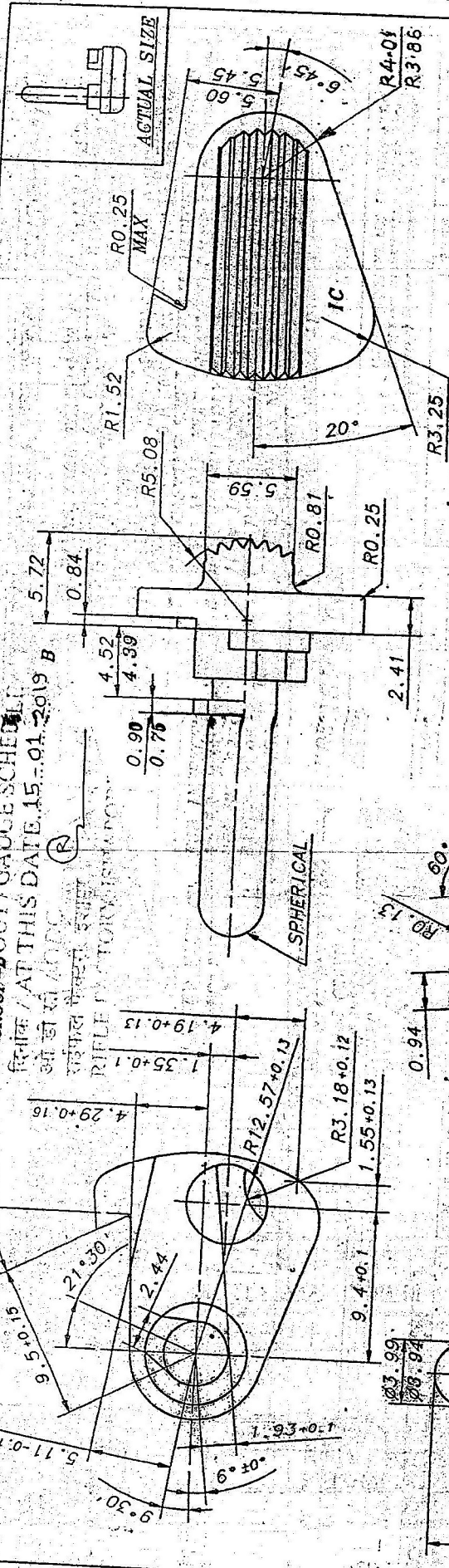




THIS IS A LESS STRESSED ITEM (GROUP-B)

- NOTE:-
- 1) DIMS WITH TOLERANCE TO BE MAINTAINED.
 - 2) TOLERANCES ON UNTOLERATED DIMENSIONS ± 0.13 .
 - 3) FINISH DIMENSIONS ARE GIVEN SURFACES MUST BE SMOOTH FINISH.
 - 4) CASTING TO BE SUPPLIED IN ANNEALED CONDITION TO A HARDNESS OF 200-230 HB MAX.
 - 5) THE CASTING SHOULD ATTAIN HARDNESS 450-520 H.V. AFTER ABAT TREATMENT (SAMPLES TO BE SUBMITTED).
 - 6) MARK 'IC' SUITABLY AS SHOWN.
 - 7) 100% INVESTMENT CASTING IS TO BE SUBJECTED FOR RADIOGRAPHIC TEST INITIALLY FOR ADVANCE SAMPLES OF 15 NOS. AND THERE AFTER AT LEAST 3% RADIOGRAPHIC TEST SHOULD BE FOLLOWED AS PER :- ASME-E-192-84 LEVEL-1.

FOR INSPECTION AND OTHER PARAMETERS
REF. SK. - 6274
DATED - 14.06.96 TO BE FOLLOWED.

MATERIAL SPECIFICATION:-
1) BS: 3148 PART 1: 1974 TYPE CLA-12 GRADE 'C'.
2) DECARBURIZATION SHOULD NOT EXCEED MORE THAN 2% OF THE BASIC SIZE (CLAUSE 1.9 OF BS: 3148 Pt. 1: 1974).

PRECISION CAST

TITLE OF		OPERATION		2005		NAME		DATE	
CATCH SAFETY (I.C.)						PR. DRN		6-9-2005	
ORDNANCE FIGURE BOARD		SCALE		2:1		CHKD.		7/9/05	
RIFLE FINISH		(10:1)		APPD.					
PISTOL AUTO 9mm1A CATCH SAFETY CISA/333/12/4, DS. CAT. - 1005-003152									
DRG. NO. RFI. SK. NO. 333/12/4									
SHEET OF -									