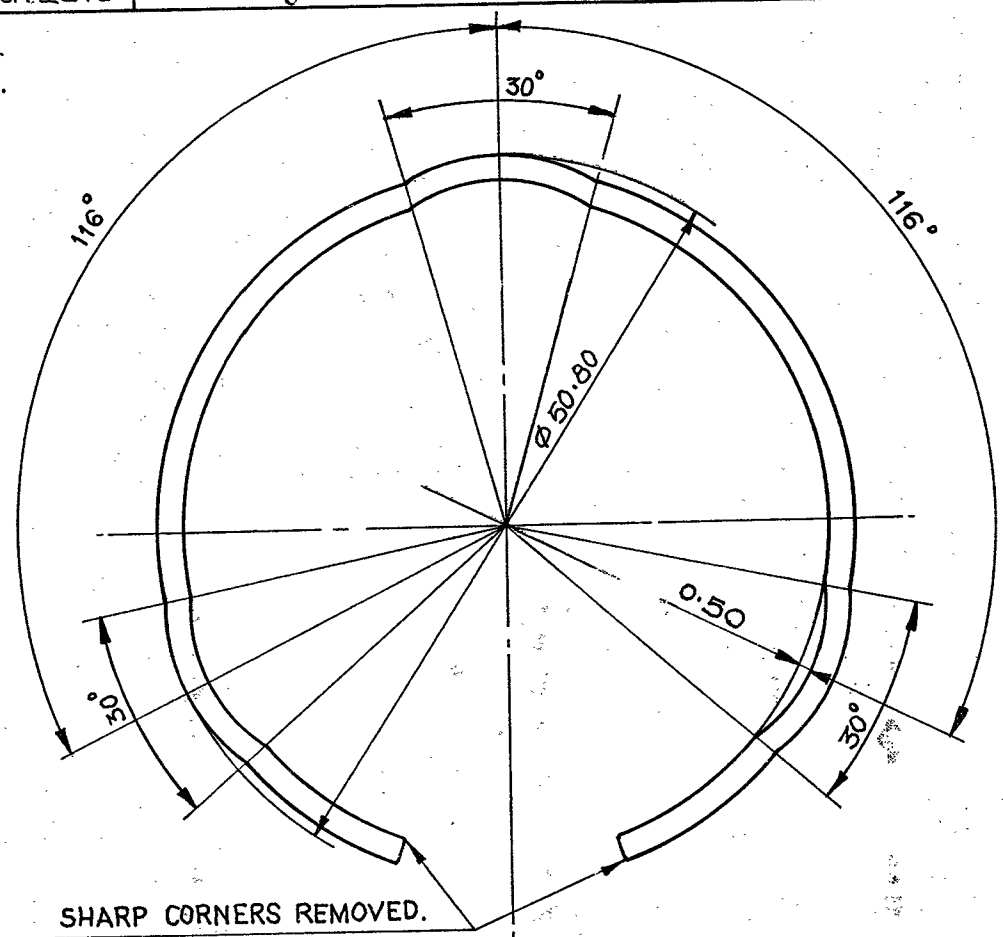


8 7 6 5 4 3 2 1

PART NO. DIMENSIONS ARE IN mm.

D.C.I. 18749-A.
D.C.I. 24104-A.

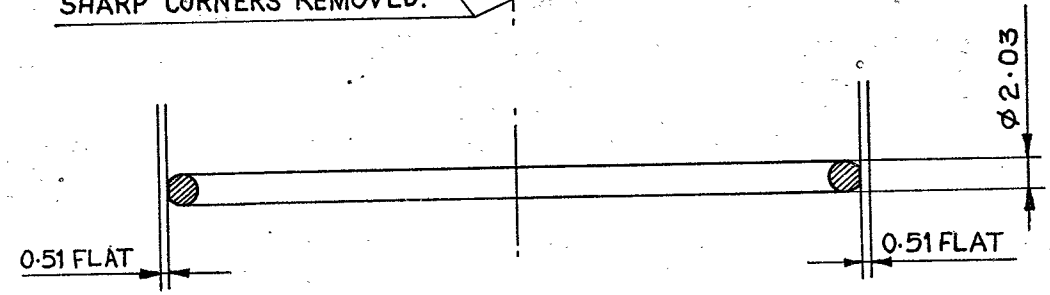


TOL. ON UNTOL. DIMENSIONS
FOR ONE DECIMAL PLACE ± 1.3
FOR TWO OR MORE DECIMAL PLACES ± 0.13

TOL. ON UNTOL. ANGLES
FOR DEGREES $\pm 30'$
FOR DEGREES AND MINUTES $\pm 5'$

LENGTH TO BE SUCH THAT RING CLOSES TO H 45.72 - 0.38 DIA. WHEN ENDS ARE TOUCHING (MEASURED OVER RAISED PORTIONS).

MATERIAL :-
SPRING WIRE BS 5216 : 1975 HS GR. 3



						DRN.	CHD.	TRD. RCD	COMP.	ASSY. DRG.
	22-6-88		RETRACED WITHOUT CHANGE.			C.D'MAN	SD/- O/C D.O.	SCALE :- 2:1		
			PREVIOUS D.C.S (I). Nos:- 18749-A, 20884-A, 24104-A, 28264-A, 30318-A, 30721-A, 32465-A AND 34168-A.			APPD.	SD/- FOR C.Q.A.(A).	EST. MASS:-		
R.No	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.	MATERIAL:- AS ABOVE	GAUGE SCHD:-	DATE:- 26-7-44	DESIGNER'S REF.
						SIG.	PROTECTIVE FINISH:-			FD 2927
DRG. SEALED:- 14-8-44.										PART NO
										QX 187
										D. S. CAT NO 1390-000280
										AHSP:- C.Q.A.(A) KIRKEE

RING

F
E
D
C
B
A