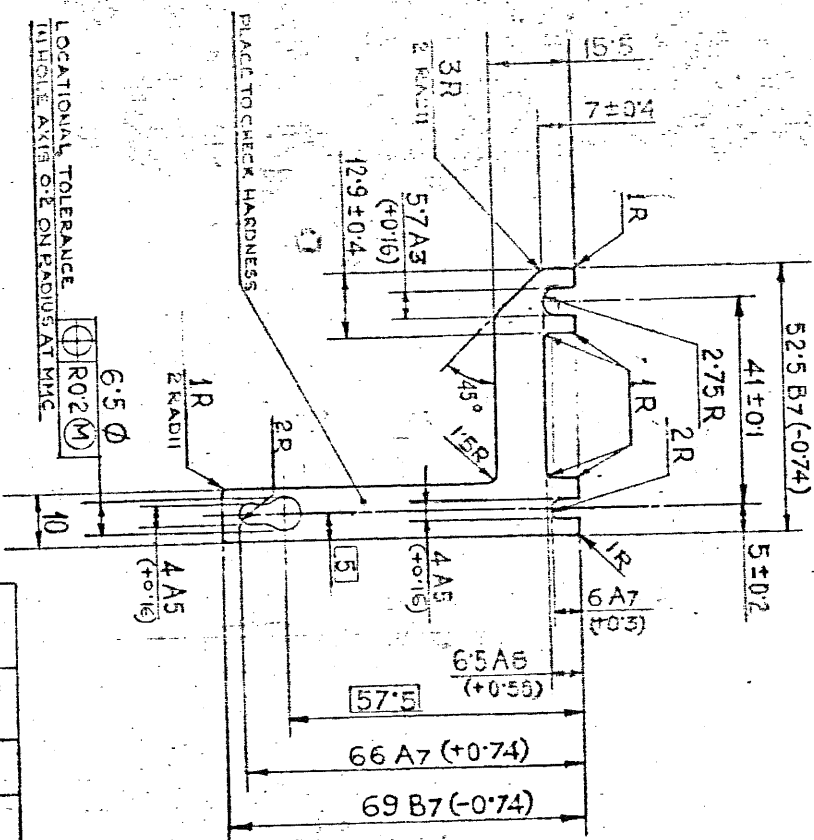




DRAWING CONVENTIONS CONFORM TO IS:696.

SURFACE FINISH: AS PER IS:3073-67, WHERE NOT SPECIFIED SHOULD BE X.

MATERIAL: 2
SHEET
E-NY-O-115 GOST 19904-74
30X7CA GOST 11268-76.

ALTERNATE MATERIAL
E-DY-O-115 GAST 19903-74

E-7Y-0-115 GOST 19903-74
4-III-45-GOST 16523-70.
SHEET

MATERIAL FOR INDIA; IS:7226:1974, DESIGN. C40

~~30 CS OR 40 CS SEC. 4, DS 1449 PRIOR DESIG.~~
~~C-40, DS-7226,~~

HARDNESS:- 39 TO 46 HRC.

* DIMENSIONS IS FOR REFERENCE

SHARP EDGES SHOULD BE BLUNTED TO 0.2mm

FINISHED

COATING PROJECT: _____
PHOSPHATE TO SPECN. JSS-0465-01; 1988 CLASS II

(ACCELERATED), OIL FINISH.

STAMP 'K' (DIMENSIONAL ACCEPTANCE) AND 'N' (HARDNESS)

OF A JACOB CORRECTIONS

REMAINING TECHNICAL REQUIREMENTS ARE:
GULL TY SPECIFICATIONS.

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UNCONTROLLED COPY OF APPROVED

CERTIFIED CORRECT
DRAWINGS AT THIS DATE

DESIGN & DRAWING OFFICE,
FACTORY, TIRUCHIRAPPALI-620 016

A 6039

[illegible]