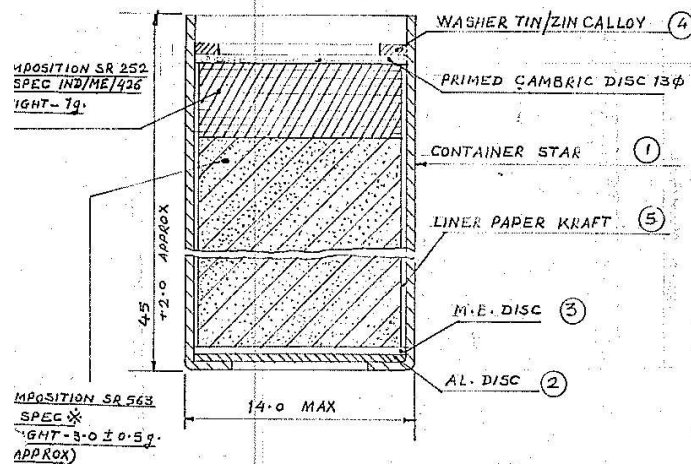
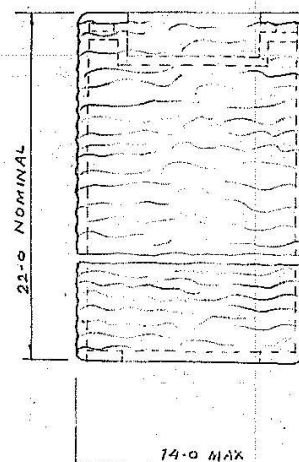


* IND/ME 352(d) & SR 343 TO SPEC IND/ME 132(d)
BOTH MIXED THOROUGHLY.
IN THE RATIO OF 66% ; 34 % (NOMINAL)

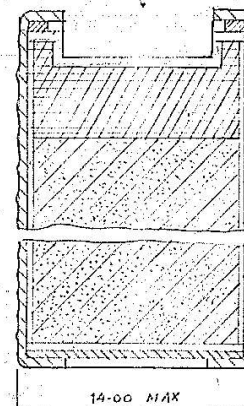


STAR BEFORE PRESSING
SCALE - 5:1



VIEW OF STAR WHEN PRESSED
SCALE - 5:1
NOTE:- STAR TO BE PRESSED AT 49KN LOAD

PRIMING COMPOSITION *
(TO BE APPLIED AFTER PRESSING)



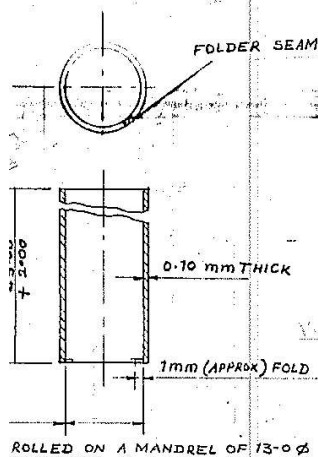
SCALE 5:1 STAR AFTER PRESSING.

- * i) FILL THICK PASTE OF SMP AND SFG 90 IN THE RATIO OF 3 PARTS TO ONE MIXED IN GUN ARABIC SOLUTION IN THE CAVITY.
ii) SPRINKLE A LITTLE OF SFG 90 OVER THE PASTE.
iii) DRY THE STAR AT 50 ± 5 °C FOR MIN. 3 HRS.

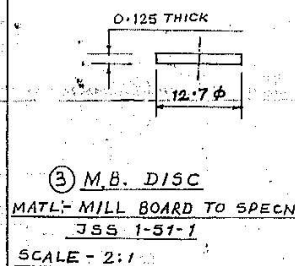
ALL DIMENSIONS ARE IN MM.

MASTER COPY

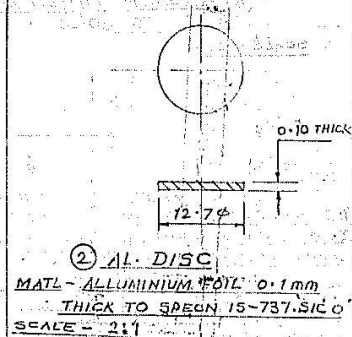
This Drawing is the Property
of Ordnance Factory Dehu Road.
Copying of This Draw. is Not Permitted
This Drawing is Latest.
Date 25-1-01
WPA, Ordnance Officer



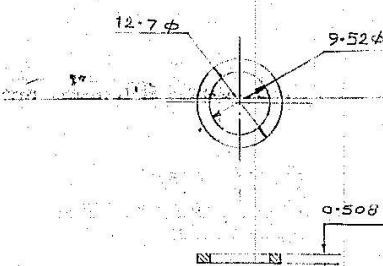
① CONTAINER STAR
MTL:- ALUMINIUM FOIL 0.1mm
THICK TO SPECN 15-737
SIC-0
SCALE - 2:1



③ M.E. DISC
MATL:- MILL BOARD TO SPECN
JSS 1-51-1
SCALE - 2:1

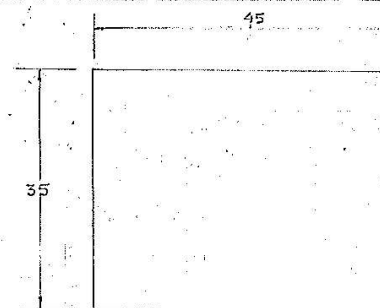


② AL. DISC
MATL:- ALUMINIUM FOIL 0.1mm
THICK TO SPECN 15-737.SIC-0
SCALE - 2:1



④ WASHER TIN/ZIN ALLOY
TO 80/20
SCALE - 2:1

NOTE:-
TIN/ZIN ALLOY STRIP SOFT 80/20 SHOULD
BE SUBJECTED TO CLOSE BEND TEST. THE
TEMPERATURE OF TEST PIECE DURING BEND TEST
SHOULD NOT EXCEED -2 °C.



⑤ LINER PAPER KRAFT
MATL:- AMMUNITION SPECN J.SS1309
SCALE - 2:1

DATE	LOCN	BRIEF RECORD	SIGNR	NAME	DATE
		ALTERATION		DRN	22-2-84
		ORDNANCE FACTORY		TCD	
		DEHU ROAD		CHD	
				APPD	25/1/01
		UNIT WHITE STAR		F/MAN/DG	
		(FOR CARTS SIGNAL WHITE 16mm)		D/V. OFFR	
		FOR CARTS SIGNAL		DRG. NO.	
		WHITE 16mm 1A.		SECTION	
				UNIT-2	
				OFDR/ME/6/R5	