

TA section letter No. 6415/TA/FORGE/VQC/2023-24 Dt 25/07/2023

Sl.No	Nomenclature and Drg.No.	Manufacturing Technology & Testing/ Inspection facilities required to produce the item		Must be possessed by the Vendor in his own premises (List of Plant and Machinery and Testing /Inspection facility to be submitted)	May be possessed by the Vendor in his own premises or may be Outsourced (Name and Address of sub-contractor ,list of plant and Machinery and Testing /Inspection facility to be submitted)
16) 172.40.305/F Sun gear II Planetary gear set LF no 3901040039 ✓ 17) 172.46.087/F Cover suction pump LF no 3906407056 ✓	Technology 1	Metal Cutting	Band saw or Circular Saw or Shearing machine		
	Technology 2	Metal Heating	Bogie or Batch type Gas fired or Oil Fired or Induction furnace max temperature 1200 deg C		
	Technology 3	Forging, Trimming & piercing	1. Min 1 T capacity Belt drop or Pneumatic or Hydraulic Hammer for Pre forging and Die-Forging 2. Trimming using suitable Power press min 100 T capacity.		
	Technology 4	Heat Treatment		HT furnaces for normalizing, Hardening/Tempering	
	Technology 5	Shot Blasting		shot Blasting facility required to accommodate the size of jobs	
	Technology 6	Die		Die manufacturing facility suitable CAD/CAM facility.	
	Test/Inspection 1	Fixtures /Gauges/Testing Instruments	Magnetic particle testing facility(Spectrometer, Rockwell BHN, UTM, Impact and Metallographic ultra sound test) Visual Inspection facility Firm has to develop as per Specification/Drawings and have to submit undertaking for the same.		

Note: 1. If the firm is not having the above facility and able to make components with alternate methods, the details of methods to be submitted during participation in Tender for validation and acceptance, if found suitable.

2. Facilities must be available with vendor own premises including facilities available with sister/parent concern/strategic partners.

3. Firm should give undertaking that they will develop all the testing facility as per QA/Ty if they get order.


JWM/QA(M)
(B.CHIRANJEEVULU)


JWM/FS
(S.SATHYAVELAN)


JTGM/CA,TRG,FS
(ANIMESH PAIK)