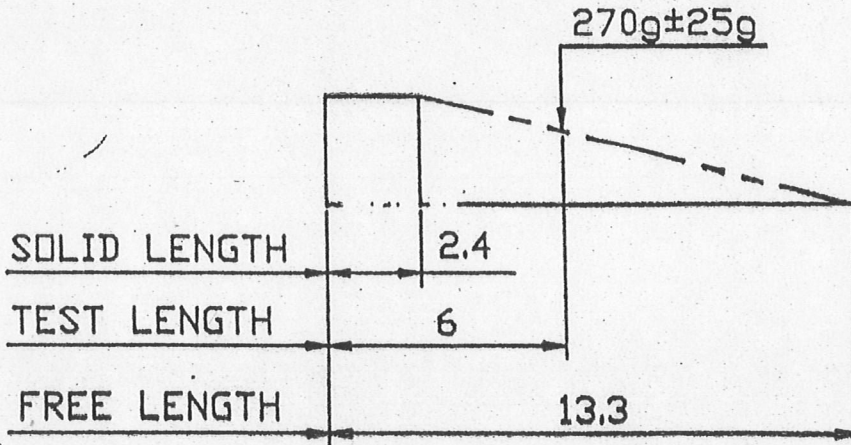
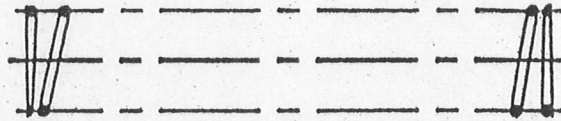


DRG.No. 9102 010 030 010 010 00DIA

GEN.TOL.MEDIUM/COARSE/FINE CLASS TO IS:2102

DRAWING CONVENTION CONFORM TO INDIAN STD. DIMNS IN mm UNLESS OTHERWISE STATED.

TOLERANCE ON SPRING TO SPEC. IS:7906 Pt.II



OUT SIDE DIA ----- 2.8

WIRE DIA ----- 0.25

No. OF EFFECTIVE COILS ----- 6.5

WOUND ----- L.H.

END COILS TO BE CLOSED IN AND SQUARE TO THE AXIS.

NOTE:

1) DIMNS. APPLY AFTER PLATING.

R No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GD
DRN.	SABLE	CHD. <i>[Signature]</i>	MATERIAL:		SIGN	
APPD.	DATE: 15/6/98	FOR DIRECTOR <i>[Signature]</i>	SPRING STEEL WIRE TO SPEC. IS:4454 Pt.I Gd.3			
SEALED DATE:			PROTECTIVE FINISH: TO BE CADMIUM PLATED TO SPEC. IS:1572 Cd8 FOLLOWED BY CHROMATE PASSIVATION.			
SCALE: 5:1	EST.MASS: 0.03 g		TITLE:			
DESIGN AUTHORITY ARDE			<u>SPRING I.D.</u>			
DRG.No.	9102	010	030	010	010	00DIA
PART No.		DS CAT No.		AHSP		