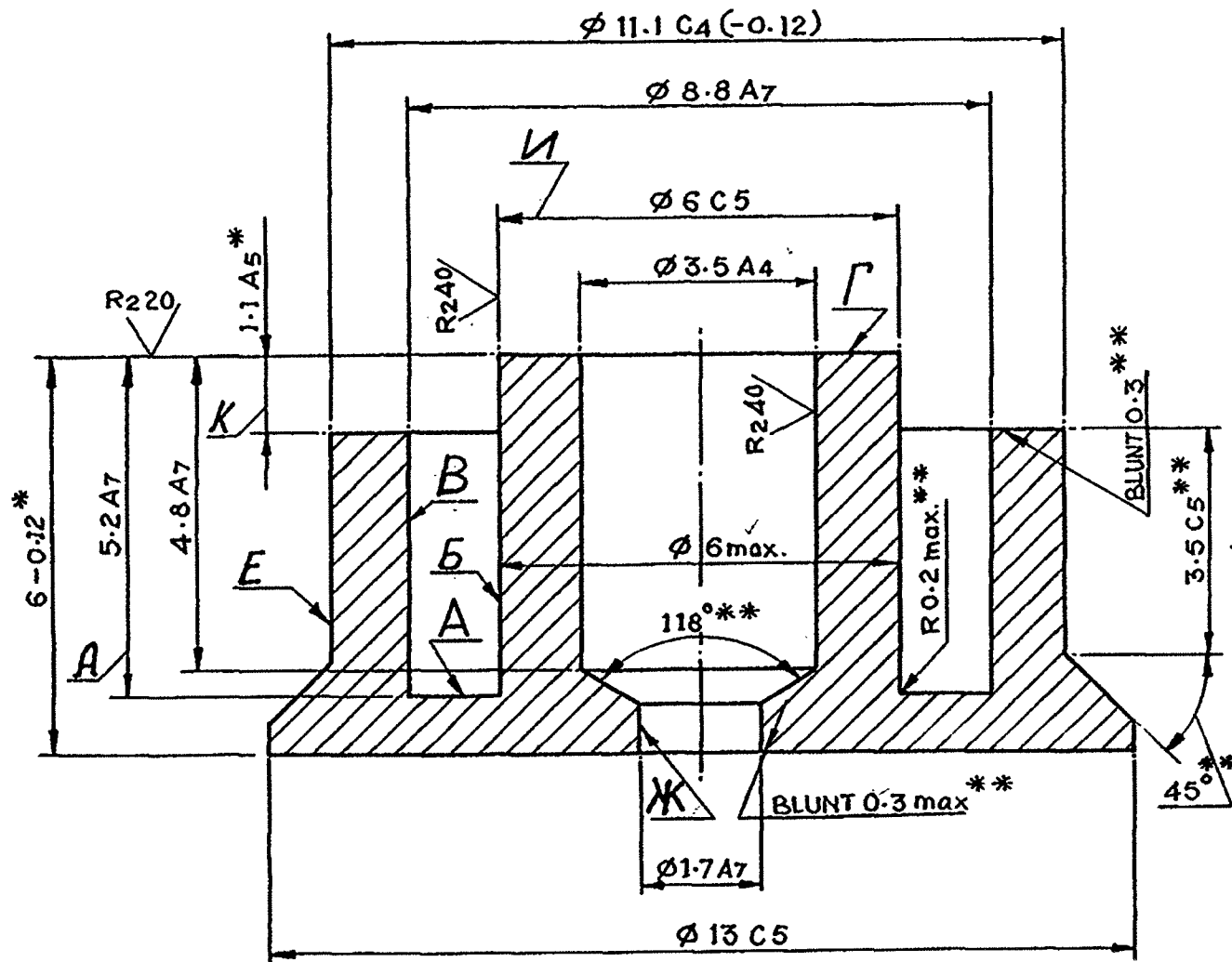




ЕСКА



1. ALTERNATE MATERIAL IS ROUND BAR π 16 T GOST 21488-76.
 2. * DIMENSIONS SUBJECTED TO TOTAL CHECKING.
 3. ** DIMENSIONS ENSURED BY TOOLS.
 4. PERFORM THE SURFACE OF REVOLUTION ONCE CLAMPED ONLY.
 5. DIMENSION π IS TO BE CHECKED AT LENGTH K.
 6. COATING - CHEMICALLY PASSIVATED.
 7. THE FOLLOWINGS ARE ALLOWED :
 - a) PROJECTION ON SURFACE A WITHIN THE LIMITS OF DIMENSION π
 - b) PRESENCE OF LOCAL TEARS OUT ON SURFACE B & B AT DISTANCE EXCEEDING 1.5 MM FROM SURFACE AS AGAINST THE STANDARD SAMPLE;
 - c) PRESENCE OF SEPERATE MARKS ON SURFACE E & K AT A DEPTH UP TO 0.16MM AS AGAINST THE STANDARD SAMPLE.
 - d) DEVIATION OF DIMENSION π WITHIN THE LIMITS OF $\phi 6 B7$ AT A DISTANCE EXCEEDING 1.5 MM FROM SURFACE F;
 - e) COATING WITH VARNISH $\omega n-7-4(1)$ OST B 84-811-73.
 - f) CHEMICAL PASSIVATION / VARNISH $\omega n-7-4(1)$ OST B 84-811-73.
 8. OTHER REQUIREMENTS ARE AS PER OST B 84-264-81.
- INDIGENOUS EQUIVALENT MATERIAL:-
IS: 733 REAFFIRMED 2006 DESG 24345 IN WP COND

NOTE :-

NO HIGH GRAIN SIZE AREAS ARE PERMITTED IN THE FINISHED PRODUCT AFTER MACHINING.

DATE	AUTHORITY	REVISION	SIG. AHSP	SIG. D. O.
05-01-2011	DGQA S.O. Sec.1 Chap 10 para 40	Drg. scan, clean & edit without change & m/c replaced in supersession of existing dilapidated copy of same No.		
08-11-10	DC 37271-A	INDIGENOUS EQUIVALENT MATL AMENDED.		
5-11-98	DC 36482-A	"INDIGENOUS EQUIVALENT MATL. & NOTE " NO HIGH MACHINING." ADDED.		
6-2-96	DC.36079-A	RETRACED WITHOUT CHANGE & NEW M/COPY REPLACED IN SUPERSESSION OF EXISTING DILAPIDATED COPY.		
24-9-87	DC.34241-A	DRG. PROV. SEALED.	SD/-	SD/-

APPROVED			SD/-			3-0105875			A3-BГ-032 II		
			FORCQA (A)			БЩ9.170.009					
AHSP-CQA (A) KIRKEE			SNC.SH DOC No			SIGN			DATE		
DRAWN			EDT.CHKD			F/M,DC.			D.V.OFFR		
NAME			SIGN			DATE			TOTAL SHEETS		
ROUND BAR π IT			GOST 21-488-76			ORDNANCE FACTORY			PROJECT HYDERABAD.		