

MONITORING INSTRUCTIONS :

- 1.Firm has to take raw material clearance and there after finished component sample clearance (Advance sample required for first time supplier)before starting bulk production.
- 2.Firm to indicate its rubber batch size and No.of Components which can be made from each Batch.
3. Firm has to submit pre inspection test report from NABL accredited/ P.S.U/Govt.approved lab for all the specified parameter as detailed -in specn.SS EN 16 20 10:2005 EPDM Type-1 sulphur vulcanized Design. SS 162010 EPDM 60-1-C OR SS 162010 EPDM 70-1-C before submitting rawmaterial for clearance.
- 4.Test report to give reference of OFAJ supply order.
- 5.Component are to be made strictly as per OFAJ Drg.No.FS-2882A.
- 6.Finished component dimensional report as per OFAJ Gauge Schedule/ G.E.method.
- 7.Firm has to take all the precautions for proper packaging of thecomponents such that these are not getting damaged during transportation .
- 8.OFAJ team may visit the firm for Process / Quality Audit.
- 9.'O' RING will be subjected to surveillance quality check on receipt at consignee end.
- 10.MIS will be sentenced within one month after receipt of material / component at OFAJ.