

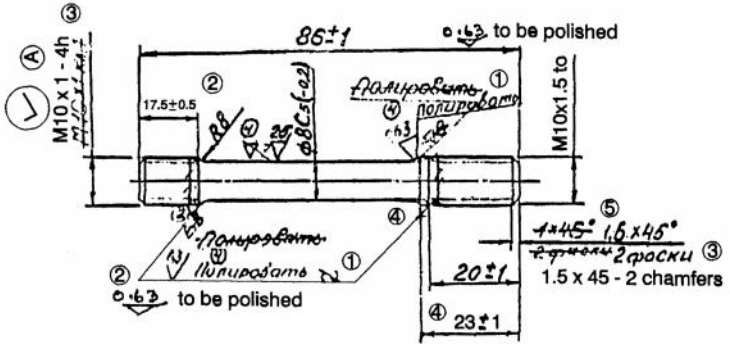
DRAWING NUMBER
350-89

SHEET No. 1 OF 1

Rz 80
✓(✓)

P. JANARDHANAN
 Dt: 21 Oct 10

DRG. REINDIANISED BASED ON RUSSIAN ORIGINAL ISSUE - NIL



1. INSPECTION GROUP IV TT - 11.
2. HRC 35 39.
3. DIMENSIONS WITH UNSPECIFIED TOLERANCES AND THE REST OF THE TECHNICAL REQUIREMENTS - AS PER STANDARD 82052 - 00.
4. TECHNICAL REQUIREMENTS FOR THREADS - AS PER STANDARD 82021 - 00.
5. THE THREAD M10x1.5 MAY BE MADE BY ROLLING.
6. COATING : CADMIUM 3, CHROMATIZING AS PER ЦУЛ - 104 WITH SUBSEQUENT ELIMINATION OF HYDROGEN EMBRITTLEMENT.
7. MECHANICAL DAMAGES OF CADMIUM COATING SUCH AS SCRATCHES, NICKS AND DENTS ARE ALLOWED ON ASSEMBLY UNITS, PROVIDED THE STEEL IS NOT EXPOSED.
8. ALTERNATE MATERIAL : STEEL 18x2 H4 MA Ty14-1-381-72.
9. REPAIR SIZE DIMENSIONS ARE ADDED WHERE INDICATED THUS ✓ BASED ON OVERHAUL SPECIFICATIONS PART III REPAIR DRGS. **

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SL No.	R	REMARKS
1	1 M 12x1.5 to	ALL OTHER CONDITION
2	PCD 11.026 ^{+0.170} / _{+0.096}	AS PER STD. DRG.

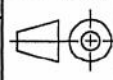
Ⓓ EQUIVALENT MATERIAL:-
STEEL 835M15(EN39B) TO BS 970 PT-I-1983

Ⓑ ~~EQUIVALENT MATERIAL STEEL~~
~~835 M15 (EN39B) BS-970~~
 Ⓒ ~~EQUIVALENT MATERIAL~~
~~STEEL 709M (01EN-19) COLD DRAWN~~
~~TO BS-970-PT I-1983/AISI 4140~~ Ⓓ

PILOT SAMPLE SHOULD BE APPROVED BY A H S P BEFORE BULK PRODUCTION.

EST. WT. (Kg) 0.037 TO BE STAMPED OR MARKED WHERE INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUTSIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

		DRN	Sd/=	MATERIAL :- GOST 7417-75	USED ON :- Cb 306-01-20		
		CHD	Sd/=	RD.BAR 18x2 H4 BA Ty14-1-381-72	Cb 306-02-20		
		APPD	Sd/=	CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI			
		DATE	28-1-88				
		SCALE:- 1 : 1		 TITLE :- STUD			
D	30.03.15	Authy: CQA(HV) LT.No. 81262/ID-Coord/Alteration Dt. 17.03.2015				D S CAT NUMBER	
C	11.11.2014	Point No.4 of 9 th Alt.Comm.Mtg.Dt:10.07.14. 4 th Alt. Comm. Mtg. Minutes					
B	23.10.10	Point No.15 Dt. 26.10.09					
A	1.10.95	REPAIR SIZE DIMNS ADDED					
ISSUE	DATE	NATURE OF AMENDMENTS					

Ⓕ -
SIZE A3