PRE-QUALIFICATION CRITERIA

TA HT of Bearing Cap 8th support to Drg. No 3301-187A

1. The firm shall have drop bottom type solution heat treatment furnace with water quenching facilities.

2. The firm shall have tempering furnace for aging of solution treated components.

3. The firm shall have facilities for checking hardness of aged components like brinell hardness tester and/ or portable hardeness tester.

4. The firm shall have buffing facility for polishing the components for hardness checking.

5. The firm shall have facility to check surface cracks.

6. The firm shall submit process plan for the subject component along with the machine/ equipment are being used.

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