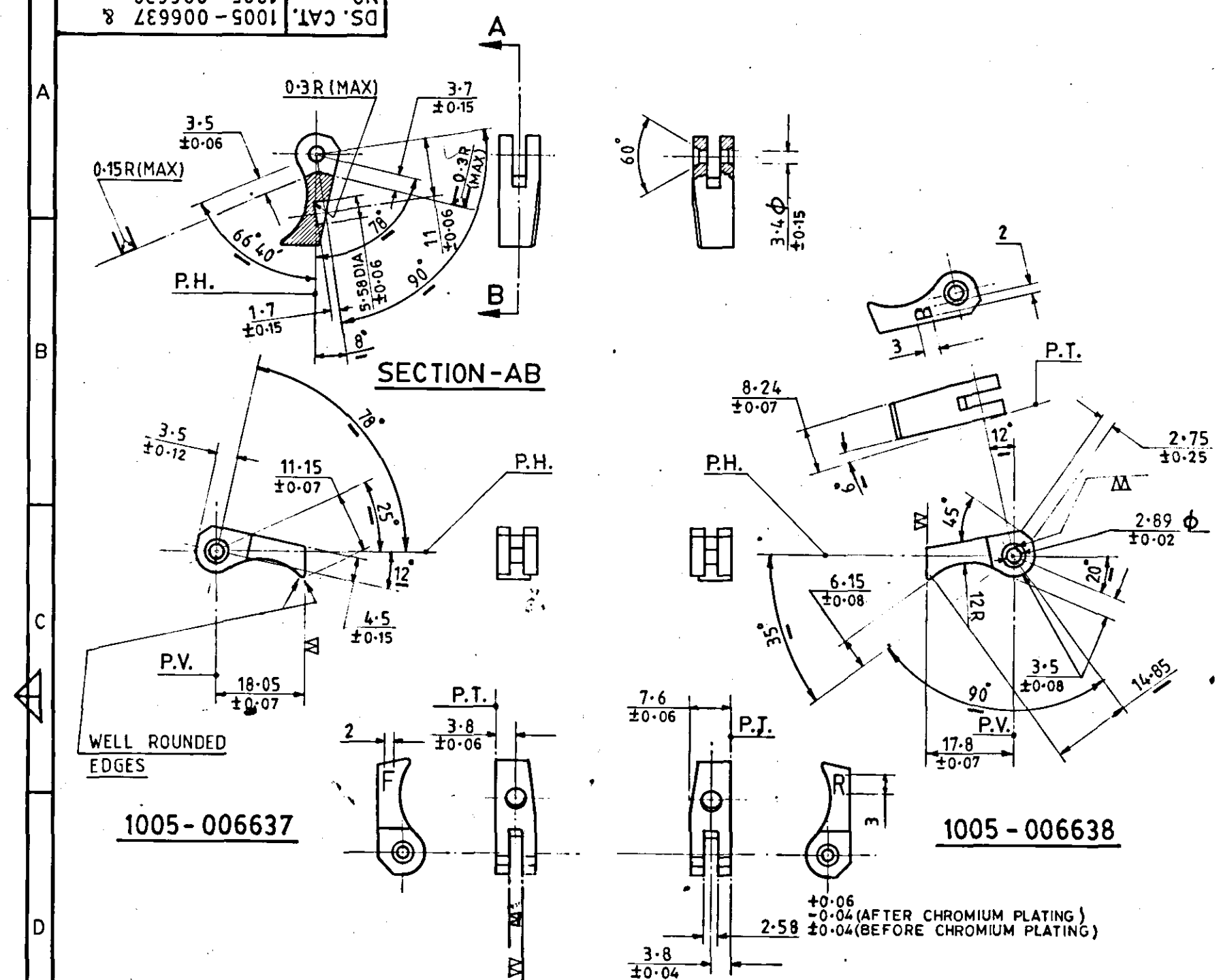


8E9900-S001
1005-00637
DS. CAT. NO. 1005-00637

DRAWING CONVENTIONS CONFORM TO JSG:0104
DIMNS. ARE IN mm. GEN.TOL.'MEDIUM' IS:2102



ABBREVIATION:- P.H. = PLANE HORIZONTAL.
P.V. = PLANE VERTICAL.
P.T. = PLANE TRANSVERSE.

ALLOWED DEVIATION:- P.H. ± 0.04
P.V. ± 0.04
P.T. ± 0.04

MATERIAL FOR INVESTMENT CASTING:- TYPE CLA-5 GR.'B' OF BS 3146 PT.1:74 HARDNESS 40-79 HRC.

NOTE:- ACCEPTANCE STANDARDS FOR MACRO ETCH TEST AND MICROSCOPIC DETERMINATION OF NON METALLIC INCLUSIONS FOR STEEL.
I) MACRO ETCH TEST AS PER ASTM E 381 WITH ACCEPTANCE STANDARD AS C₂, R₂, S₂.
II) NMIR TEST AS PER IS:4163-82.

SURFACE FINISH:- AS PER IS:3073 WHERE NOT SPECIFIED SHOULD BE W

MARKING NOTE:- MARKING (SUITABLY) ON SAMPLE/TAG
MANUFACTURE'S CODE,
YEAR OF MANUFACTURE
DS. CAT. NO.

08.04.2002.		25321-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH.	DRN.		CHD.	TRD. <i>Gowami</i>	COMP. <i>RBinha</i>	AHSP CQA (SA), ICHAPUR
23.5.96		23335-SA	PROFORMA CHANGED, MATL. AND SURFACE FINISH AMENDED, CONVENTION, TOLERANCE & MARKING NOTE ADDED, DRG. REVISED, RE-TRACED COMPRISING THE EXISTING PART No & RE-SEALED AS A RECORD OF RECEIPT.	SCALE: 1:1		EST. MASS.		ASSY:- 1005 - 006822	
			PREVIOUS D.C. 15549-SA, 17954-SA, 18057-SA, 19720-SA, 19922-SA, 21232-SA, 21684-SA, 22280-SA & 22725-SA.	DT. 08-06-96		APPROVED <i>A. S. D.</i> DT. (NEGATIVE RE-TRACED)		DGNR'S REF.	
DATE AUTHY.		BRIEF RECORD		MATERIAL		BS: 970 Pt. 3:1991 Gr. 070 M55		PART NO.	
SEALED:- DC. NO. 25321-SA		DT. 08.04.2002.		H.T./HARDNESS.		ANNEALED AT 680°C, QUENCHED AND TEMPERED, 44-49 HRC.		DRG. NO. A 2341	
NOMENCLATURE		PAWL, FEED FRONT. PAWL, FEED REAR.		PROTECTIVE FINISH		PHOSPHATE TO SPECN. JSS 0465-01:1988 CLASS-II, OIL FINISH.		DS. CAT. 1005 - 006637 & NO. 1005 - 006638	