

246. 01-5



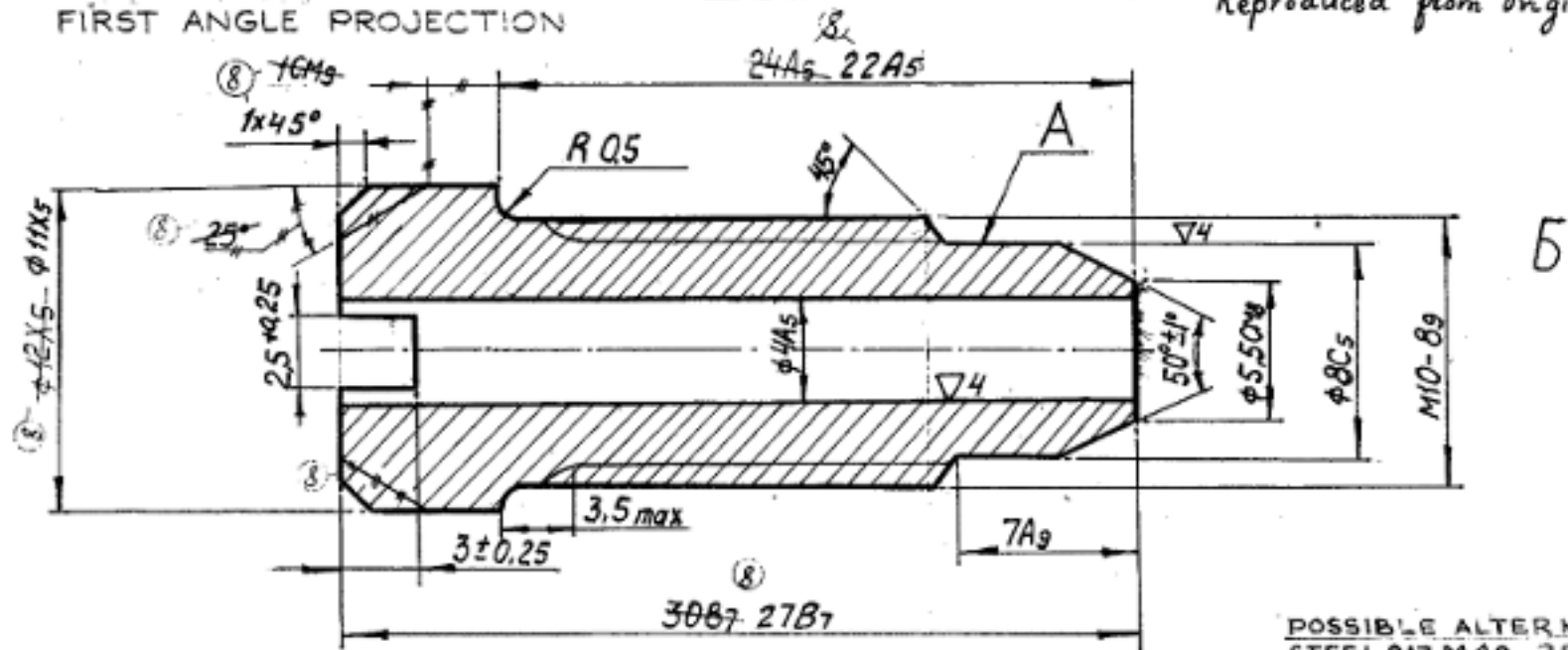
18-Э30V
10777

DS.CAT No
1015-002849

Восстановленный подлинник № 1
Reproduced from Original No 1

▽3(▽)

FIRST ANGLE PROJECTION



ID = 15
01-02-01

POSSIBLE ALTERNATIVE MATERIAL :-
STEEL 817 M40, 35970 P61-B3 CONDITION 'X'
OR 40Ni6Cr4 Mo 3, IS-5517-78 LRS 30.
TO ACHIEVE HARDNESS HRC 37-42.

- *) HRC 37 - 42.
- Tool marks are allowed on the surface 'A' when tapping thread.
- Index of article and designation of component are to be marked on tag.

18814-W 22-10-03	HINDI NOMENCLATURE ADDED		DS.CAT No 1015-002849
17190-W 10-1-92	MATL REF AMENDED.		246.01-5
17142-W 1-11-91	POSSIBLE ALTERNATIVE MATL. ADDED.	NOZZLE नोजल	SHEET
16881-W 2-4-90	DS.CAT No ADDED.		MASS
16313-W 22-4-85	DRG SEALED PROV		SCALE
ISSUE DATE	REFERENCE	1 of 1 0.01 5:1	
APPROVED		MATERIAL	C.Q.A (AVA) AVADI
CHECKED		STEEL (XHM)* GOST 85182-78	
DRAWN	K. Dhandapani		

С-17085
17085-W
7-5-91
PROV, SEALING CANCELLED
AND PROV/SEALED

9 1132 1211

БЕНО: Аванти. Жар. сс. 276. А. С. М.
№ 0038 103 4 3000 1300000 02. А. С. 300 1000. 4. 0300