

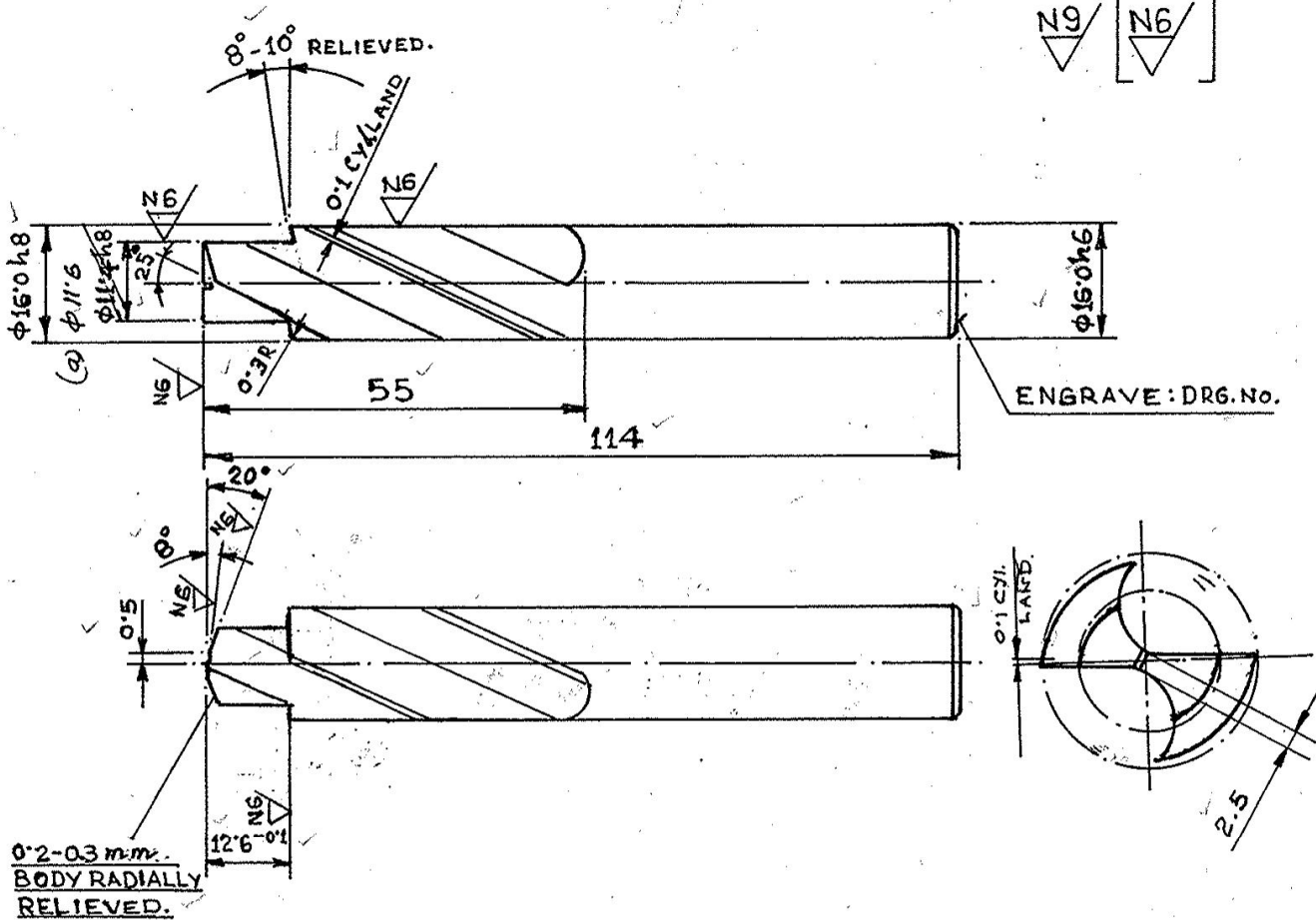
16.0 h8
-0.027

16.0 h6
-0.11

PV COPY

ALL DIMENSIONS IN MILLIMETRES

SYMBOL	~	▽	▽▽	▽▽▽	▽▽▽▽							
GRAD.No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
R _a IN MM.	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025



ENGRAVE : DRG.No.

RIGHT HAND HELIX
 HELIX ANGLE - 25°
 RIGHT HAND CUTTING
 LEAD = 110 mm.

JWM/NC C DGM/NC C

FLAT DRILL $\phi 16.0 \times \phi 11.6$ (a) H3C/M35 HRC 63-65

ITEM NO	DESCRIPTION AND FINAL DIMENSION	NO. OFF.	MATERIAL	HARDNESS	REMARKS
(a)	$\phi 11.2$ DEEP U/CUT DELETED & $\phi 11.6$ WAS $\phi 11.4$, AMENDED VIDE MEMO NO. NCC/3105/122K. DT. 19.12.2009.				
INDEX	DESCRIPTION OF AMENDMENTS				DATE
1st ANGLE PROJECTION	DESCRIPTION: - FLAT DRILL COMPT.: - 30MM. STEEL CARTRIDGE CASE M/C. MULTI SPINDLE AUTOMATIC HEAD TURNING MACHINE.			SCALE: 1:1	DATE: 12.7.2009
CLEANING	Ref.: - MSF. REGD. DRG.No. 17254. DT.06-02-2009			DRAWN	NAME / ZONE A. Subbar
ROUGHING	FOR: -			TRACED	
SMOOTHING	METAL & STEEL FACTORY, ISHAFORE.			CHECKED	APPROVED:
FINISHING				RECOMMENDED	APPROVED:
				JWM/D.O.	WIM/DR.
				DRG No. NCC/520	SHE TS