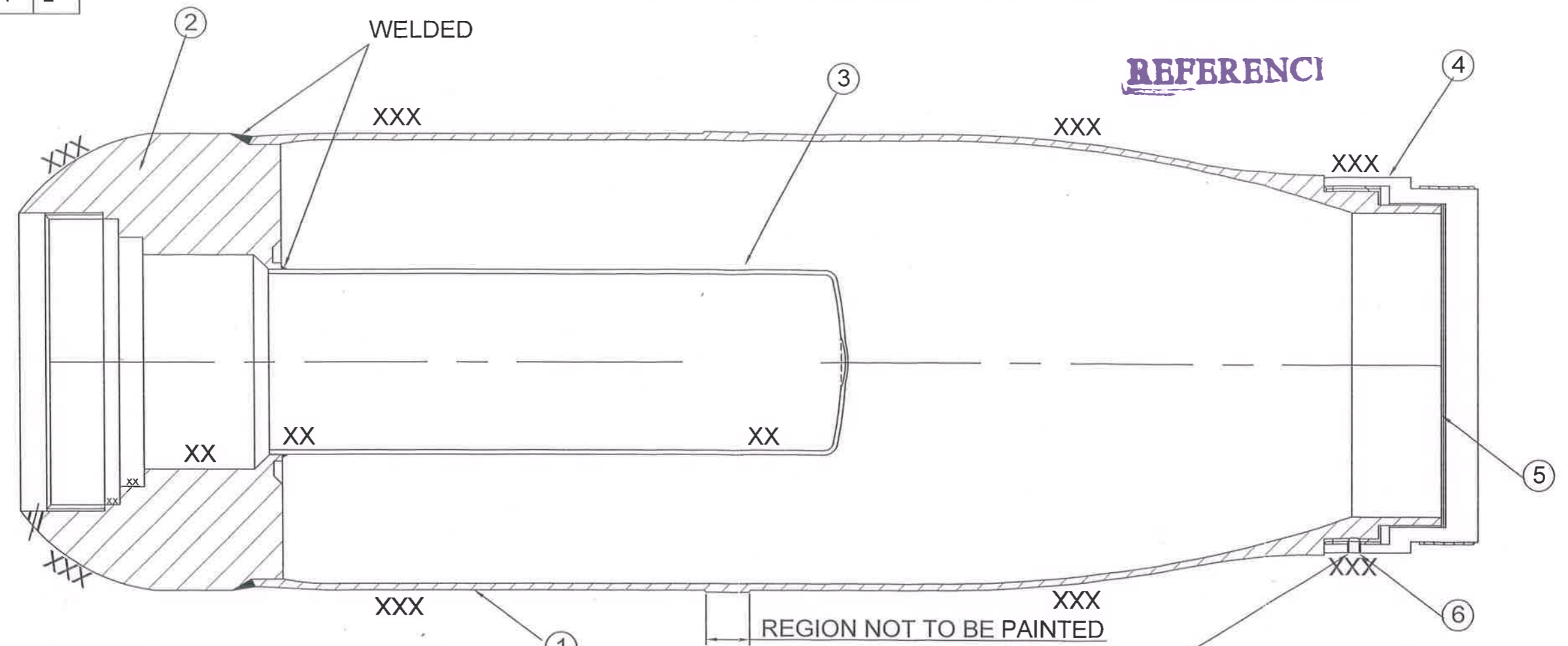


DRG NO: C ROC 060 1 001
REV: 2

LAST AMENDMENT IN NAI DRG.No.1062/1 IS ARD 2453 DT.13-2-14.



NOTES:-

1. SURFACES TO BE PHOSPHATED TO IS 3618 CLASS B
2. XX SURFACE SHOWN THUS BE COATED WITH VARNISH STOVING AMMUNITION TO SPECN.JSS:1-63-14
3. CONCENTRICITY OF LINER TO SLEEVE WELDED TOGETHER SHALL BE WITH IN 0.20 MM SLEEVE AND BODY BE WELDED TOGETHER MAINTAINING CONCENTRICITY 0.20 mm.
4. EXTERNAL SURFACES MARKED XXX TO BE PAINTED WITH P U PAINT EXCEPT THREADED SURFACES AS PER DRG.No.NASK-1061/1 FOR HE & NAI(V)-8018 FOR PRACTICE (NAI TRI/7066 DATED 24 JUL 2014)
5. INSIDE OF THE HEAD ROCKET TO BE COATED WITH SHELLAC VARNISH APC 226 TO JSS: 1-63-11
6. GEN.TOL.IS:2102 MEDIUM CLASS
7. THREADS TO CONFIRM IS:4218

****GRUB SCREW (ITEM No.6) TO BE FITTED ON ASSEMBLY AS SHOWN (HOLES TO BE DRILLED AFTER FULLY TIGHTENED THE THREADS).

ISSUED BY
STANDARD CELL
for EOI
DATE: 9/9/12
SIGNATURE:

S.No.	DESCRIPTION	DRAWING No.	QTY.	MATERIAL	REMARKS
6.	GRUB SCREW	----	01	GRUB SCREWS M6 x 1.0 x 6 LONG WITH ALLEN HEADS, IS:2388 - 6.6"	
5.	DISC	C ROC 060 1 105	02	BOARD, CARTON FOR AMMUNITION TO SPEC JSS:8135-15:2000	
4.	BODY BASE	C ROC 060 1 104	01	STEEL IS 7226 - 74 Gde C40 OR EN8	
3.	LINER	C ROC 060 1 103	01	Part-1 & Part-2 in one piece mat:IS:513 Gde EDD	
2.	SLEEVE	C ROC 060 1 102	01	EN8 OR ASTM 106 GR B	
1.	BODY	C ROC 060 1 101/T	01	STEEL SPEC : ASTM 106 GR B	

MATERIAL	HEAT TREAT/GROUND	HARDNESS	SUR. FINISH/COAT	EST.MASS	PRO/FINAL	REF.DRG NO. NASK 1062	DRAWN	CHECK USER SEC.	CHECK HOS/MDC	APPRD.	DATE	SCALE	DRG. NO:
----	1.	----	----			11-08-14					03-07-2009	NTS	C ROC 060 1 001
TITLE :						ALTERATIONS	DATE	SHEET 1 OF 1					
ASSY HEAD ROCKET (RGB-60)													
HEAVY ALLOY PENETRATOR PROJECT													
TIRUCHIRAPALLI													