

DIMENSIONS ARE IN mm.
 UNTOLERATED DIMNS. AS PER IS : 2102 (MED)
 MARK DRAWING No.

NOTES:-

1. SHARP EDGES SHOULD BE BLUNTED.
2. COATING: CHEMICAL PHOSPHATING
 HASTEND OIL FINISHING.

1.6 / 0.4

R125

0.4 / 0.8

R10
 SPHERE

Ø 4^{+0.080}_{-0.210}

60

140-25

MATL:- IS:5517-1978.DESIG.50C8

TREAT:- HARD & TEMP, RC 45-60

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARKS
⊕	SIGNATURE & DATE.	SUB: DRIFT Ø4X60			SCALE NTS
TRACED		FOR: CFS			STORE DRG.NO.
DRAWN	<i>R. Karimkhan</i>	OF: 40mm UBGL			
CHECKED	<i>Shah</i>	DES. REF. NO.			OPERATION NO.
OIC/D&DO	<i>S. D. Suleman</i>	DRG. No.: 32P 5003			-
OFFICER/PRODN.		 ORDNANCE FACTORY TIRUCHIRAPPALLI-16.			SHEETS: 1
OFFICER/D&DO					SHEET No.: 1
AMENDMENTS	SIG. & DATE	APPROVED ON. 27/3/48			